Product Environmental Aspects Declaration

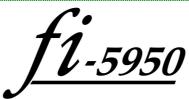
Flat-bed / Sheet-fed scanner (PCR-ID: CA-01)



No. CA-13-014

Date of publication





http://www.fujitsu.com/ FUJITSU LIMITED

http://www.pfu.fujitsu.com/

* Image Scanners Contact: http://imagescanner.fujitsu.com/

_	
Product Name	fi-5950
Product Category	Sheet-fed scanner (Without Flat-bed) For Business
Scanning Speed	Simplex or Duplex, 105 ppm (210 ipm)
Scanning Size	297mm X 420mm, 12 in. X 17 in.
Optical Resolution	600 X 600 dpi (dots per inch)
Scanning Method	Color CCD (Charge coupled device) Image Sensor X2 (front, back)

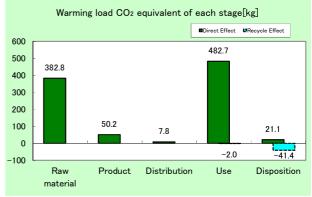
PFU LIMITED Imaging Service & Support center

E-mail: scanners@pfu.fujitsu.com



Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO2 equivalent)	945kg (901kg)
Acidification (SO ₂ equivalent)	1.36kg (1.30kg)
Energy resources (crude oil equivalent)	18,200MJ (17,500MJ)

%Figures in () indicated environmental impact including recycle effect *note3



The burdens have been calculated with 5 scans per day, a monthly use of 20 days, and 5 years of use, for the number of scans of 6,000 times (24,000,000 pages) overall.

Notes

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Recycle Effect illustrates an indirect influence to other products/services.

[Supplemental environmental information]

- · Certified regulations: Energy Star 1.2
- · This product are produced in our factories certified to ISO14001 management system standard.
- · Conformance with RoHS Directive (2011/65/EU).

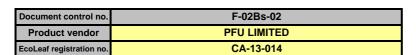
PCR review was conducted by : PCR Deliberation Committee, June 07, 2006, Name of representative: Youji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025:2006 \Box internal \blacksquare external Third party verifier: Yasuo Koseki *

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)





http://www.jemai.or.jp
v2.1
v2.1

PCR name	Flat-bed / Sheet-fed	Product type	fi-5950				
PCR code	CA-01	Product weight (kg)	53.4	Package (kg)	13.16	Weight total (kg)	66.56

				Life Cycle Stage		Produ	uction	D:		B. W.	Recycle
In/O	ut iten	ns			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
		Enore	av Con	sumption	MJ	6.31E+03	9.82E+02	1.11E+02	1.08E+04	3.45E+01	-7.49E+02
		Lilei	gy Con	isumption	Mcal	1.51E+03	2.35E+02	2.65E+01	2.58E+03	8.23E+00	-1.79E+02
		^	Se Co	oal	kg	5.38E+01	6.44E+00	2.59E-04	6.13E+01	1.68E-01	-1.11E+01
		Energy	esonices	rude oil (for fuel)	kg	6.26E+01	7.27E+00	2.42E+00	6.99E+01	4.40E-01	-4.52E+00
		in e	S LI	NG	kg	1.38E+01	3.22E+00	3.75E-02	3.11E+01	8.84E-02	-5.00E-01
		ш	ŬUr	anium content of an ore	kg	1.49E-03	4.36E-04	1.75E-08	4.09E-03	1.13E-05	9.71E-06
	Ľ		Cı	rude oil (for material)	kg	1.21E+01	0	0	1.86E+00	0	-4.07E+00
	otic	S		on content of an ore	kg	3.18E+01	0	0	4.20E-01	0	-1.32E+01
	Ē	ce	Cı	u content of an ore	kg	1.93E+00	0	0	0	0	-1.79E-01
	Impact by Resource Consumption	ᇗ		content of an ore	kg	9.68E-01	0	0	0	0	-2.34E-01
	Š	Se	ဖွှ Ni	content of an ore	kg	1.13E+00	0	0	1.23E-01	0	-2.69E-04
	0	2 3	ğ C	content of an ore	kg	1.53E+00	0	0	1.66E-01	0	-4.91E-03
	rce	ja i	8 <u>M</u>	n content of an ore	kg	3.25E-01	0	0	2.20E-02	0	-1.15E-02
	no	ıst		o content of an ore	kg	8.67E-02	0	0	0	0	-1.45E-02
	sex	Exhaustible resources Mineral resources		n content of an ore	kg	0	0	0	0	0	0
	N N		E Zr	n content of an ore	kg	8.53E-01	0	0	0	0	-1.43E-01
	d i		Ę <u>A</u> ι	u content of an ore	kg	0	0	0	0	0	0
	act	-	- A(g content of an ore	kg	0	0	0	0	0	0
S	иĎ			lica Sand	kg	2.20E+00	0	0	3.59E-03	0	-3.72E-01
anaiyses				alite	kg	3.74E+00	0	0	7.82E-04	2.23E-02	-9.29E-02
lai.				mestone	kg	7.09E+00	0	0	1.17E-01	1.88E-01	-2.31E+00
a	3			atural soda ash	kg	1.79E-01	0	0	0	0	-2.71E-02
5		Renewa		'ood	kg	1.63E+01	0	0	3.75E+00	0	-6.39E+00
Inventory		resourc		ater	kg	3.80E+04	4.88E+03	1.95E-01	4.66E+04	1.39E+02	-6.27E+02
ا څ	en			02	kg	3.75E+02	5.00E+01	7.81E+00	4.81E+02	2.11E+01	-4.26E+01
_	пп	Φ	Sc		kg	2.86E-01	3.82E-02	9.59E-03	3.67E-01	1.15E-02	-2.06E-02
	io	Je	No		kg	4.32E-01	3.03E-02	1.20E-01	3.11E-01	3.03E-02	-4.70E-02
	- N	sb		20	kg	2.84E-02	5.47E-04	1.41E-04	5.96E-03	5.32E-05	-3.27E-03
	90	Atmosphere		H4	kg	3.97E-03	1.17E-03	4.69E-08	1.09E-02	3.03E-05	3.04E-05
	o th	Atr.	C		kg	5.82E-02	7.40E-03	4.79E-02	7.52E-02	6.99E-03	-6.98E-03
	e to	Q.		MVOC	kg	7.76E-03	2.28E-03	9.22E-08	2.14E-02	5.94E-05	5.93E-05
	arg	_		xHy	kg	1.34E-02	1.19E-04	2.42E-03	1.66E-03	2.35E-04	-1.89E-03
	chi	- 1		ust	kg	4.80E-02	1.64E-03	9.59E-03	1.75E-02	1.89E-03	-7.08E-03
	Dis	sterr.	ia C	OD OD	kg	-	-	-	-	-	-
	/uc	sys .	do CO	OD total	kg	-	-	-	-	-	-
	Emission/Discharge to the environmen	to Water system	9	total	kg	-	-	-	-	-	-
	Ξ	3 3	§ P SS	total	kg	-	-	-	-	-	-
	N E			nspecified Solid Waste	kg	2.33E+00	0	0	1.48E+00	2.79E+01	7.26E+00
	Impact by	to Soil system	Or CI		kg	2.33E+00 1.17E+01	0	0	2.09E-01	0	-4.16E+00
	ac	Sc	31	ag	kg	1.25E+00	0	0	0	0	-5.01E-01
	m	to sys	, 51	udge w level radio-active waste	kg kg	1.05E-03	3.04E-04	1.23E-08	2.85E-03	7.92E-06	6.79E-06
=	5	Exhausti		ergy resources (crude oil equivalent)	kg kg	1.26E+02	1.89E+01	2.47E+00	1.80E+02	7.47E-01	-1.21E+01
assessment	by Resou ce	resourc		ergy resources (crude oil equivalent)	kg kg	1.35E+03	0	0	9.82E+01	0	-7.05E+01
SSI	L.	resoult		obal Warming (CO2 equivalent)	kg	3.83E+02	5.02E+01	7.85E+00	4.83E+02	2.11E+01	-4.34E+01
Se	to tr	to		idification (SO2 equivalent)	ka	5.88E-01	5.94E-02	9.35E-02	5.85E-01	3.27E-02	-5.35E-02
t as	iissio arge nme	Atmosph		idilication (SOZ equivalent)	- Kg	J.UUL-U1	J.J4L-UZ	9.00L-02	J.UJL-01	J.ZT L-UZ	-0.00L-02
act	by Em Dische enviro	Aunospii		notochemical Oxidant	kg	2.83E-02	1.68E-03	4.90E-03	1.69E-02	9.01E-04	-3.63E-03
Impact a	ф. П.	to Water sys		iotochemical Oxidant	ry -	-	-		1.032-02	3.01L-0 1	-
		to trutor sys									

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
- (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse. Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere. Water and Soil system.

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results
- C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

- 1. Regarding the "Raw material" production, the environmental burdens of resource mining, transportation and raw material production for the main unit, accessories and packaging materials are calculated using the EcoLeaf basic unit.

- are calculated using the EcoLeaf basic unit.

 2. In "Product" production, for parts processing, the environmental burden is calculated using the EcoLeaf basic unit and production site data.

 For Parts/material C assembled at other than the main unit assembly site, the burden is calculated using the EcoLeaf basic unit (Assembly).

 3. The "Distribution" stage basic conditions and basic unit are in accordance with the provisions of PCR.

 The burdens are calculated with 500km for the total domestic transportation distance.

 4. The "Uses" stage basic conditions and basic unit are in accordance with the provisions of PCR.

 The burdens are calculated with 500km for the total domestic transportation distance.

 4. The "Uses" stage basic conditions and basic unit are in accordance with the provisions of PCR.

 The burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 24,000,000 sheets in the customer use period of 5 years.

 The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

 Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% part recovery rate for the consumables that the customer uses.

 For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

 For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

 For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

 For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

 6. Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.

Product data sheet

(Input data and parameters for LCA

	(input data and parameters for £671)
Document control no.	F-03s-02
Product vendor	PFU LIMITED
EcoLEaf registration no.	CA-13-014



PCR name	Flat-bed / Sheet-fed scanner (PCR-ID: CA-01)	Product type	fi-5950				
LCA/LCIA in units of:	1 unit	Product weight (kg)	53.4	Package (kg)	13.16	Weight total (kg)	66.56

1. Product information (per unit): parts etc. by material and by process/assembly method

	Bro	eakdown of pi	rimary materials		Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B, C)				
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)	
	Ordinary steel	2.38E+01	Thermosetting resin	2.05E-01	Press molding:Iron (kg)	2.40E+01	Parts assembly (kg)	3.58E+01	
	Stainless steel	7.12E+00	Rubber	1.56E+00	Press molding:Nonferrous metal (kg)	5.10E-01			
-	Other metals	1.48E+00	Semiconductor circuit board	4.50E+00	Injection molding (kg)	3.03E+01			
Product	Aluminium	5.52E-01	Medium-sized motor	4.36E+00	Glass molding (kg)	7.56E-01			
o.	Glass	8.08E-01							
<u> </u>	Thermoplastic resin	1.11E+01							
	Paper	4.56E+00							
	Wood	6.54E+00							
	Subtotal	5.59E+01	Subtotal	1.06E+01					
		Total		6.66E+01	Subtotal	5.56E+01	Subtotal	3.58E+01	

Note The environmental burdens of the main unit, accessories and packaging materials are included.

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

	Classification	Energy				
Consumpti	Distribution	Electricity (kWh)				
	Quantity	4.92E+01				
౭ె	Note					
arge	Classification					
Disch	Distribution					
Emission/	Quantity					
	Note					

Note The burdens of air conditioners, electric lights, electric tools and test equipment at the product production site are included.

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

Distribution	Means of transportation	Diesel truck: 4 ton (kg·km)					
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)		
	Quantity	6.66E+01	5.00E+02	4.44E+01	7.50E+04		
	Note						

Note In accordance with the provisions of PCR, the burdens are calculated with 500km for the total domestic transportation distance.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Electroplated steel Plate (kg)	Stainless steel plate (kg)	Low density polyethylene (kg)	Polypropylene (kg)	POM (polyacetal) (kg)	Nitrile-butadiene rubber (NBR) (kg)	Cardboard (kg)
	Quantity	1.24E-01	3.62E-02	7.76E-01	4.13E-03	3.87E-02	8.94E-01	1.32E+00	1.56E+00
roduct	Note								
l S	Classification	Consumption	Condition	Consumption	Consumption	Consumption	Condition	Condition	
Д.	Distribution	Paper (Western style) (kg)	Diesel truck: 4 ton (kg·km)	Press molding: Iron (kg)	Injection molding (kg)	Electricity (kWh)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)	
	Quantity	7.84E-02	5.44E+03	9.37E-01	2.25E+00	1.11E+03	3.33E+02	1.04E+02	
	Note								

Note In accordance with the provisions of PCR, the burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 24,000,000 sheets in the customer use period of 5 years.

The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

4.2 Disposition/Recycle information on consumables and replacement parts

Classification	Process	Process	Process	Consumption	Consumption	Process	Deduction	Process
Distribution	Shredding (kg)	Landfill: General waste (kg)	Incineration to landfill (as ash) (kg)	Electricity (kWh)	Diesel oil as fuel (kg)	Recycle: to cold-rolled steel (kg)	Cold-Rolled steel plate (kg)	Recycle: to Thermoplastic pellet (kg)
Quantity	4.46E+00	5.62E-01	2.68E+00	9.04E-01	2.99E-03	3.75E-01	3.75E-01	3.39E-02
Note								
Classification	Deduction	Process	Process	Deduction	Process			
Distribution	POM (polyacetal) (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Recycle: to corrugated cardboard (kg)	Corrugated cardboard (kg)	Landfill: Industrial waste (kg)			
Quantity	3.39E-01	1.21E+00	7.65E-01	7.65E-01	1.67E+00			
Note								
	Distribution Quantity Note Classification Distribution Quantity	Distribution Shredding (kg) Quantity 4.46E+00 Note Classification Deduction Distribution POM (polyacetal) (kg) Quantity 3.39E-01	Distribution Shredding (kg) Landfill: General waste (kg) Quantity 4.46E+00 5.62E-01 Note Classification Deduction Process Distribution POM (polyacetal) (kg) Quantity 3.39E-01 1.21E+00	Distribution Shredding (kg) Landfill: General waste (kg) Incineration to landfill (as ash) (kg) Quantity 4.46E+00 5.62E-01 2.68E+00 Note Classification Deduction Process Process Distribution POM Sorting: Nonferrous metal (by eddy current with wind force) (kg) Quantity 3.39E-01 1.21E+00 7.65E-01	Distribution Shredding (kg) Landfill: General waste (kg) Incineration to landfill (as ash) (kg) Electricity (kWh) Quantity 4.46E+00 5.62E-01 2.68E+00 9.04E-01 Note Classification Deduction Process Process Deduction Distribution POM (polyacetal) (kg) Sorting: Nonferrous metal (by eddy current with wind force) (kg) (cardboard (kg) cardboard (kg)) Quantity 3.39E-01 1.21E+00 7.65E-01 7.65E-01	Distribution Shredding (kg)	Distribution Shredding (kg) Landfill: General waste (kg) Incineration to landfill (as ash) (kg) Electricity (kWh) Diesel oil as fuel (kg) Recycle: to cold-rolled steel (kg) Quantity 4.46E+00 5.62E-01 2.68E+00 9.04E-01 2.99E-03 3.75E-01 Note Classification Deduction Process Process Deduction Process Distribution POM (polyacetal) (kg) Sorting: Nonferrous metal (by eddy current with wind force) (kg) Recycle: to corrugated cardboard (kg) Corrugated cardboard (kg) Quantity 3.39E-01 1.21E+00 7.65E-01 7.65E-01 1.67E+00	Distribution Shredding (kg)

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% part recovery rate for the consumables that the customer uses. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

5. Disposition/Recycle stage information (per product): process method and scenarios

Scenario	Classification	Process	Process	Process	Consumption	Consumption	Process	Deduction	Process
	Distribution	Shredding (kg)	Landfill: General waste (kg)	Incineration to landfill (as ash) (kg)	Electricity (kWh)	Diesel oil as fuel (kg)	Recycle: to cold-rolled steel (kg)	Cold-Rolled steel plate (kg)	Recycle: to copper plate (kg)
	Quantity	4.50E+01	2.56E+01	1.48E+01	2.34E+00	7.73E-03	1.24E+01	1.24E+01	5.93E-01
	Note								
	Classification	Deduction	Process	Deduction	Process	Deduction	Deduction	Process	Process
	Distribution	Copper plate (kg)	Recycle: to Aluminum plate (kg)	Aluminum plate (kg)	Recycle: to Glass (kg)	Glass (kg)	ABS (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Recycle: to corrugated cardboard (kg)
	Quantity	5.93E-01	2.21E-01	2.21E-01	3.23E-01	3.23E-01	3.47E+00	3.55E+00	2.23E+00
	Note								
	Classification	Deduction	Process	Process	Process	Deduction	Condition	Condition	Condition
	Distribution	Corrugated cardboard (kg)	Landfill: Industrial waste (kg)	Sorting: Plastics (by relative density difference in water) (kg)	Recycle: to Thermoplastic pellet (kg)	Polystyrene (kg)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)
	Quantity	2.23E+00	6.22E+00	1.03E+00	4.13E+00	6.58E-01	3.71E+03	3.06E+02	8.85E+01
	Note								

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% product recovery rate from the customer. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

6. Others

Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.