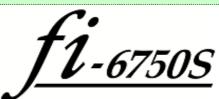
Product Environmental Aspects Declaration

Flat-bed / Sheet-fed scanner (PCR-ID: CA-01)



No. CA-13-011 Date of publication March/29/2013





http://www.fujitsu.com/ **FUJITSU LIMITED**

http://www.pfu.fujitsu.com/ **PFU LIMITED**

* Image Scanners Contact: http://imagescanner.fujitsu.com/

PFU LIMITED

Imaging Service & Support center

E-mail: scanners@pfu.fujitsu.com

Product Name	fi-6750S
Product Category	Sheet-fed scanner (With Flat-bed) For Business
Scanning Speed	Simplex, 55 ppm
Scanning Size	297mm X 420mm, 11 in. X 17 in.
Optical Resolution	600 X 600 dpi (dots per inch)
Scanning Method	Color CCD (Charge coupled device) Image Sensor X2 (front, Flat-bed)

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO2 equivalent)	570kg (536kg)
Acidification (SO2 equivalent)	0.84kg (0.80kg)
Energy resources (crude oil equivalent)	11,300MJ (10,700MI)

*Figures in () indicated environmental impact including recycle effect *note3



	Warming load CO ₂ equivalent of each stage[kg]												
350 300 250 200 150 100	200.3	53.3	18.9	284.8	URacycle Effect								
-50 -100	-			-1.2	-32.7								
	Raw material	Product	Distribution	Use	Disposition								

The burdens have been calculated with 10 scans per day, a monthly use of 20 days, and 5 years of use, for the number of scans of 12,000 times (9,600,000 pages) overall.

Notes

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- $2. \ Unified \ rules \ and \ requirements \ for \ EcoLeaf \ LCA, \ for \ intended \ product \ category, \ are \ available \ as \ a \ PCR: \ Product \ Category \ Rule.$ $Visit\ EcoLeaf\ website\ under\ JEMAI\ homepage\ at\ http://www.ecoleaf\-jemai.jp/eng/\ for\ details.$
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]

- · Certified regulations: Energy Star 1.2
- · This product are produced in our factories certified to ISO14001 management system standard.
- · Conformance with RoHS Directive (2011/65/EU).

PCR review was conducted by : PCR Deliberation Committee, June 07, 2006, Name of representative: Youji Uchiyama, University of Tsukuba, Graduate School

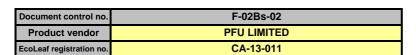
Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external

Third party verifier: Yasuo Koseki *

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)







製品環境情報

PCR name	Flat-bed / Sheet-fed	Product type	fi-6750S				
PCR code	CA-01	Product weight (kg)	36.33	Package (kg)	8.2	Weight total (kg)	44.53

				Life Cycle Stage		Produ	uction	D:		D	Recycle
In/O	ut iten	ns			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
		Enor	ray C	onsumption	MJ	3.51E+03	1.12E+03	2.56E+02	6.42E+03	2.19E+01	-6.78E+02
		LITE	igy C	orisumption	Mcal	8.39E+02	2.67E+02	6.12E+01	1.53E+03	5.23E+00	-1.62E+02
		,	, es	Coal	kg	2.71E+01	6.83E+00	5.99E-04	3.57E+01	9.94E-02	-6.26E+00
		ĺ	L S	Crude oil (for fuel)	kg	3.47E+01	7.72E+00	5.60E+00	4.13E+01	2.92E-01	-5.38E+00
		Fnerav	esources	LNG	kg	5.97E+00	3.42E+00	8.65E-02	1.90E+01	5.29E-02	-5.64E-01
		"	_	Uranium content of an ore	kg	6.39E-04	4.62E-04	4.06E-08	2.42E-03	6.72E-06	1.41E-06
	Ľ			Crude oil (for material)	kg	1.23E+01	0	0	1.54E+00	0	-4.80E+00
	Impact by Resource Consumption	σ		Iron content of an ore	kg	1.66E+01	0	0	0	0	-7.46E+00
	Ē	Exhaustible resources		Cu content of an ore	kg	8.53E-01	0	0	0	0	-1.49E-01
	nsı	ğ		Al content of an ore	kg	3.46E-01	0	0	0	0	-9.48E-02
	lo:	Se	S	Ni content of an ore	kg	7.63E-01	0	0	0	0	-1.52E-04
	0	2	resources	C content of an ore	kg	1.04E+00	0	0	0	0	-2.77E-03
	rce	ple	DO	Mn content of an ore	kg	2.04E-01	0	0	0	0	-6.47E-03
	on	ısti	es	Pb content of an ore	kg	4.94E-02	0	0	0	0	-1.21E-02
	es	าลเ		Sn content of an ore	kg	0	0	0	0	0	0
	/R	l X l	Mineral	Zn content of an ore	kg	4.85E-01	0	0	0	0	-1.19E-01
	ρ	ш	ij.	Au content of an ore	kg	0	0	0	0	0	0
	act		_	Ag content of an ore	kg	0	0	0	0	0	0
S	βdι			Silica Sand	kg	2.77E+00	0	0	0	0	-9.11E-01
anaiyses	므			Halite	kg	3.59E+00	0	0	1.84E-04	1.32E-02	-2.53E-01
jaj				Limestone	kg	4.28E+00	0	0	1.88E-02	1.12E-01	-1.52E+00
ä				Natural soda ash	kg	2.78E-01	0	0	0	0	-9.43E-02
Σ		Renewa	able	Wood	kg	1.30E+01	0	0	2.54E+00	0	-7.50E+00
Inventory		resour	ces	Water	kg	1.59E+04	5.17E+03	4.53E-01	2.76E+04	8.25E+01	-4.88E+02
Ne Ne	eni		0	CO2	kg	1.96E+02	5.31E+01	1.82E+01	2.84E+02	1.26E+01	-3.30E+01
=	שר	Φ		Sox	kg	1.44E-01	4.05E-02	1.26E-02	2.14E-01	6.92E-03	-1.43E-02
	ioi	Jer		Nox	kg	2.49E-01	3.21E-02	1.13E-01	1.85E-01	1.96E-02	-4.50E-02
	\ \	ά		N2O	kg	1.70E-02	5.80E-04	2.67E-03	3.60E-03	3.34E-05	-3.35E-03
	ө	Atmosphere		CH4	kg	1.70E-03	1.24E-03	1.08E-07	6.46E-03	1.80E-05	5.69E-06
) th	ļ.		CO	kg	3.02E-02	7.85E-03	3.51E-02	4.41E-02	4.75E-03	-4.38E-03
	e to	10 /		NMVOC	kg	3.31E-03	2.42E-03	2.13E-07	1.26E-02	3.52E-05	1.11E-05
	ırge	_ +		СхНу	kg	8.13E-03	1.26E-04	3.03E-03	1.04E-03	1.71E-04	-1.82E-03
	che			Dust	kg	2.81E-02	1.73E-03	1.03E-02	1.02E-02	1.25E-03	-5.81E-03
)is(tem	nain	BOD	kg	-	-	-	-	-	-
	J/u	sys	don	COD	kg	-	-	-	-	-	-
	Emission/Discharge to the environmen	to Water system	Water domain	N total	kg	-	-	-	-	-	-
	mis	×	×	P total	kg	-	-	-	-	-	-
	/ E		Q Q	SS	kg	4.575.00	- 0.455.05	-	0.005.04	4.055.04	- 0.07F + 00
	Impact by	to Soil	Ę l	Unspecified Solid Waste	kg	1.57E+00	2.15E-05	0	8.60E-01	1.65E+01	3.87E+00
	acı	Soil	els	Slag	kg	6.71E+00	0	0	0	0	-2.39E+00
	m	to sy	S	Sludge	kg	5.09E-01 4.47E-04	3.23E-04	2.84E-08	1.68E-03	4.70E-06	-2.03E-01 9.96E-07
+	_	Exhaus		Low level radio-active waste	kg	6.45E+01	2.00E+01	5.70E+00	1.07E+02	4.75E-01	-1.01E+01
assessment	by Resou ce			Energy resources (crude oil equivalent) Mineral resources (Iron ore equivalent)	kg	8.38E+02	2.00E+01 0	5.70E+00 0	8.47E-01	4.75E-01 0	-1.01E+01 -5.53E+01
SSIT	~	resour		, , ,	kg	2.00E+02	5.33E+01	1.89E+01	2.85E+02	1.26E+01	-3.39E+01
ses	n/ to tr	to		Global Warming (CO2 equivalent) Acidification (SO2 equivalent)	kg ka	3.18E-01	6.30E-02	9.20E-02	3.44E-01	2.06E-02	-3.39E+01 -4.58E-02
as	issio. arge	Atmosp	hore	Acidification (SOZ equivalent)	к <u>д</u> -	3.10E-U1	0.30E-02	9.206-02	3.44E-01	2.00E-02	-4.30E-02
act	by Emi Discha erwiror	Aunosp	niere	Photophomical Ovident		1.62E-02	1.78E-03	5.41E-03	9.94E-03	5.99E-04	-3.10E-03
Impact a	φ D ē	to Water sy	vetom	Photochemical Oxidant	kg	1.02E-02	1.70E-03	0.41E-03	9.946-03	3.99E-04	-3.10E-03
		to water sy	yalem							-	

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
- (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse. Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere. Water and Soil system.

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "O" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results
- C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

- 1. Regarding the "Raw material" production, the environmental burdens of resource mining, transportation and raw material production for the main unit, accessories and packaging materials are calculated using the EcoLeaf basic unit.

1. Regarding the Raw material production, the environmental burdens of resource mining, transportation and raw material production for the main unit, accessories and packaging materials are calculated using the EcoLeaf basic unit and production site data.

2. In "Product" production, for parts processing, the environmental burden is calculated using the EcoLeaf basic unit (Assembly).

3. The "Distribution" stage basic conditions and basic unit are in accordance with the provisions of PCR.

The burdens are calculated with 500km for the total domestic transportation distance.

For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.

4. The "Use" stage basic conditions and basic unit are in accordance with the provisions of PCR.

The burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 9,600,000 sheets in the customer use period of 5 years.

The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% part recovery rate for the consumables that the customer uses.

For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

5. At the "Disposition/Recycle" stage, in accordance with the provisions of PCR, the recycling scenario is established at our company.

The recycling burden is calculated with the 40% product recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For manual and packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

6. Regarding "Recycle Effect", the burden's accompanying the production of raw materials using the materials recycled from the parts are deducted.

Product data sheet

Input data and parameters for LCA

	(input data and parameters for EO/1)
Document control no.	F-03s-02
Product vendor	PFU LIMITED
EcoLEaf registration no.	CA-13-011



PCR name	Flat-bed / Sheet-fed scanner (PCR-ID: CA-01)	Product type	fi-6750S				
LCA/LCIA in units of:	1 unit	Product weight (kg)	36.33	Package (kg)	8.2	Weight total (kg)	44.53

1. Product information (per unit): parts etc. by material and by process/assembly method

	Bre	eakdown of pr	rimary materials		Math breakdown of parts, which	h need to apply	Processing / Assembly Base U	Inits (Parts B, C)
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	1.32E+01	Paper	6.09E+00	Press molding:Iron (kg)	1.80E+01	Parts assembly (kg)	3.14E+00
	Stainless steel	4.83E+00	Glass	2.81E+00	Press molding:Nonferrous metal (kg)	5.07E-01		
-	Other metals	1.23E+00			Injection molding (kg)	1.45E+01		
duct	Aluminium	2.24E-01			Glass molding (kg)	2.71E+00		
2	Semiconductor circuit board	1.71E+00						
۵	Medium-sized motor	1.24E+00						
	Thermoplastic resin	1.31E+01						
	Rubber	1.44E-01						
	Subtotal	3.56E+01	Subtotal	8.90E+00				
		Total		4.45E+01	Subtotal	3.57E+01	Subtotal	3.14E+00

Note The environmental burdens of the main unit, accessories and packaging materials are included.

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO_2 , NO_2 equivalent.

	Classification	Energy	Material			
mpti	Distribution	Electricity (kWh)	Industrial water (kg)			
Insu	Quantity	8.76E+01	5.71E-01			
Consi	Note					
arge	Classification					
Disch	Distribution					
Emission/	Quantity					
	Note					

Note The burdens of mounting parts on printed circuit boards, air conditioners, electric lights, electric tools and test equipment at the product production site are included.

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of transportation	Diesel truck: 10 ton (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)				
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	
	Quantity	4.45E+01	1.46E+01	3.56E+01	1.83E+03	4.45E+01	2.69E+01	1.00E+02	1.20E+03	
	Note		Transport i	n Indonesia			Transport from Inde	onesia to Singapore		
Distribution	Means of transportation	Freight by ship (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)				
ib Th	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	
istr	Quantity	4.45E+01	5.41E+03	1.00E+02	2.41E+05	4.45E+01	2.20E+01	3.56E+01	2.75E+03	
	Note		Transport from S	ingapore to Japan		Transport from the harbor to the warehouse				
	Means of transportation	Diesel truck: 4 ton (kg·km)								
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)					
	Quantity	4.45E+01	5.00E+02	4.45E+01	5.00E+04					
	Note	Tr	ansport from the w	arehouse to custom	er					

Note In accordance with the provisions of PCR, the burdens are calculated with 500km for the total domestic transportation distance.

For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Condition	Condition
	Distribution	POM (polyacetal) (kg)	Nitrile-butadiene rubber (NBR) (kg)	Paper (Western style) (kg)	Injection molding (kg)	Parts assembly (kg)	Electricity (kWh)	Diesel truck: 10 ton (kg·km)	Freight by ship (kg·km)
#	Quantity	1.18E+00	8.74E-01	1.11E+00	2.06E+00	2.06E+00	6.55E+02	1.30E+02	8.52E+01
roduct	Note							In Indonesia	Indonesia => Singapore
Pro	Classification	Condition	Condition	Condition	Condition	Condition			
	Distribution	Freight by ship (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 4 ton (kg·km)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)			
	Quantity	1.71E+04	1.96E+02	3.56E+03	1.42E+02	7.44E+01			
	Note	Singapore => Japan	The harber => The warehouse	The warehouse => customer	Recycle	Recycle			

Note In accordance with the provisions of PCR, the burdens of electricity consumption and transportation are calculated with the total scanning number of 9,600,000 sheets in the customer use period of 5 years.

The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

4.2 Disposition/Recycle information on consumables and replacement parts

	Classification	Process	Process	Consumption	Consumption	Process	Deduction	Process	Process
	Distribution	Shredding (kg)	Incineration to landfill (as ash) (kg)	Electricity (kWh)	Diesel oil as fuel (kg)	Recycle: to Thermoplastic pellet (kg)	POM (polyacetal) (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Recycle: to corrugated cardboard (kg)
es	Quantity	2.34E+00	1.48E+00	8.81E-01	2.92E-03	4.28E-01	4.28E-01	8.63E-01	5.44E-01
nab	Note								
l Ing	Classification	Deduction	Process						
Consumables	Distribution	Corrugated cardboard (kg)	Landfill: Industrial waste (kg)						
	Quantity	5.44E-01	7.15E-01						
	Note								

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% part recovery rate for the consumables that the customer uses. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario. For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

5. Disposition/Recycle stage information (per product): process method and scenarios

Scenario	Classification	Process	Process	Process	Consumption	Consumption	Process	Deduction	Process
	Distribution	Shredding (kg)	Landfill: General waste (kg)	Incineration to landfill (as ash) (kg)	Electricity (kWh)	Diesel oil as fuel (kg)	Recycle: to cold-rolled steel (kg)	Cold-Rolled steel plate (kg)	Recycle: to copper plate (kg)
	Quantity	2.99E+01	1.51E+01	8.81E+00	1.69E+00	5.61E-03	7.19E+00	7.19E+00	4.94E-01
	Note								
	Classification	Deduction	Process	Deduction	Process	Deduction	Deduction	Process	Process
	Distribution	Copper plate (kg)	Recycle: to Aluminum plate (kg)	Aluminum plate (kg)	Recycle: to Glass (kg)	Glass (kg)	ABS (kg)	Landfill: Industrial waste (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)
	Quantity	4.94E-01	8.97E-02	8.97E-02	1.12E+00	1.12E+00	4.07E+00	3.87E+00	4.73E+00
	Note								
	Classification	Process	Deduction	Process	Process	Deduction	Condition	Condition	Condition
	Distribution	Recycle: to corrugated cardboard (kg)	Corrugated cardboard (kg)	Sorting: Plastics (by relative density difference in water) (kg)	Recycle: to Thermoplastic pellet (kg)	Polystyrene (kg)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)
	Quantity	2.98E+00	2.98E+00	1.22E+00	4.86E+00	7.83E-01	2.53E+03	4.08E+02	1.05E+02
	Note								

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% product recovery rate from the customer. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario. For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

6. Others

Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.