Product Environmental Aspects Declaration

Flat-bed / Sheet-fed scanner (PCR-ID: CA-01)



No. CA-16-027 Date of publication Apr./13/2016





Product Category For Business Simplex or Duplex, 80 ppm (160 ipm) Scanning Speed (A4L) 305mm X 432mm http://www.fuiitsu.com/ Scanning Size **FUJITSU LIMITED Optical Resolution** 600 X 600 dpi (dots per inch) Color CCD (Charge coupled device) http://www.pfu.fujitsu.com

Product Name

Scanning Method Image Sensor X2 (Front/Back)

fi-7480

All the stage sum totals Consumption and discharge in a life cycle 128.6kg Global Warming (CO2 equivalent) (119.6kg) 0.202 kgAcidification (SO2 equivalent) (0.188kg) 2.569MIEnergy resources (crude oil equivalent) 2,357MJ)

Sheet-fed scanner (Without Flat-bed)

*Figures in () indicated environmental impact including recycle effect *note3

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| t: | , | |

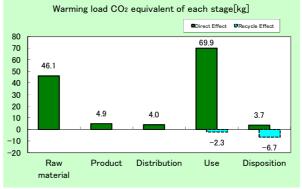
* Image Scanners Contac http://imagescanner.fujitsu.com/

PFU LIMITED

PFU LIMITED

Imaging Service & Support center E-mail: scanners@pfu.fujitsu.com





The burdens have been calculated with 5 scans per day, a monthly use of 20 days, and 5 years of use, for the number of scans of 6,000 times (14,400,000 pages) overall.

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.
- 5. The electricity consumption during power off is entered into the calculation, presuming that the products remain plugged even if not in use.

[Supplemental environmental information]

- · Certified regulations: Energy Star Version 2.0
- · This product are produced in our factories certified to ISO14001 management system standard.
- Conformance with RoHS Directive (2011/65/EU).

PCR review was conducted by : PCR Deliberation Committee, June 07, 2006, Name of representative: Youji Uchiyama, University of Tsukuba, Graduate School

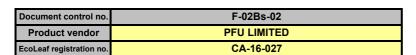
Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external

Third party verifier: Keiichi Aramaki*

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)





v2.1

製品環境情報

| PCR name | Flat-bed / Sheet-fed | Product type | fi-7480 | | | | |
|----------|----------------------|---------------------|---------|--------------|------|-------------------|------|
| PCR code | CA-01 | Product weight (kg) | 7.21 | Package (kg) | 2.03 | Weight total (kg) | 9.24 |

| Brown Brow | | | | Life Cycle Stage | | Produ | uction | 5 | | D: " | Recycle |
|---|-------------|-----------------------|---------------|--|------|--------------|----------|--------------|----------|-------------|-----------|
| Second Content of an ore Kg 2.33E+00 0 0 0 0 0 0 0 0 0 | In/Ou | ut iten | ns | | Unit | Raw material | Product | Distribution | Use | Disposition | Effect |
| Coal No. Coa | | | | | MJ | 8.63E+02 | 9.27E+01 | 5.45E+01 | 1.55E+03 | 5.51E+00 | -2.12E+02 |
| Separation Sep | | | Lileig | y Consumption | Mcal | 2.06E+02 | 2.22E+01 | 1.30E+01 | 3.71E+02 | 1.32E+00 | -5.07E+01 |
| Countent of an ore kg 2.33E-00 0 0 0.00E+00 0 -1.85E 0 0 0 0.00E+00 0 0 -1.85E 0 0 0 0 0.00E+00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | , | စ္က Coal | kg | 4.91E+00 | 6.24E-01 | 1.27E-04 | 7.58E+00 | 2.74E-02 | -8.96E-01 |
| Countent of an ore kg 2.33E-00 0 0 0.00E+00 0 -1.85E 0 0 0 0.00E+00 0 0 -1.85E 0 0 0 0 0.00E+00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | l gi | Crude oil (for fuel) | kg | 8.99E+00 | 7.05E-01 | 1.19E+00 | 1.08E+01 | 6.94E-02 | -1.86E+00 |
| Countent of an ore kg 2.33E-00 0 0 0.00E+00 0 -1.85E 0 0 0 0.00E+00 0 0 -1.85E 0 0 0 0 0.00E+00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | l lie | k LNG | kg | 1.60E+00 | 3.12E-01 | 1.84E-02 | 4.93E+00 | 1.44E-02 | -4.92E-01 |
| Section Sect | | | | Uranium content of an ore | kg | 1.62E-04 | 4.22E-05 | 8.62E-09 | 5.13E-04 | 1.85E-06 | -7.21E-06 |
| Figure F | | 드 | | Crude oil (for material) | kg | | 0 | 0 | | 0 | -1.60E+00 |
| Figure F | | ij | w | Iron content of an ore | kg | 2.33E+00 | 0 | 0 | 0.00E+00 | 0 | -9.08E-01 |
| Figure F | | Ĕ | Ö | Cu content of an ore | kg | 2.30E-01 | | 0 | 0 | 0 | -1.91E-02 |
| Figure F | | nsı | 5 | | kg | 1.06E-01 | 0 | 0 | | 0 | -2.08E-02 |
| Figure F | | Ö | 380 | Ni content of an ore | kg | | | | 0.00E+00 | | -1.85E-05 |
| Figure F | | 0 | 2 8 | C content of an ore | kg | 1.85E-01 | 0 | 0 | 0.00E+00 | 0 | -3.37E-04 |
| Figure F | | ည် | Mail Mail | Mn content of an ore | kg | 3.08E-02 | | 0 | 0.00E+00 | 0 | -7.89E-04 |
| Figure F | | 9 | ısti | Pb content of an ore | kg | 8.77E-03 | | | 0 | 0 | -1.55E-03 |
| Figure F | | ses | ושנ | | kg | | | | | | 0 |
| Figure F | | 8 | | Zn content of an ore | kg | 8.63E-02 | | | 0 | | -1.52E-02 |
| Limestone kg 5.88E-01 0 0 2.46E-02 3.34E-02 -1.97t | | <u>و</u> | َغِ ا ٰ ٰٰٰٰ | Au content of an ore | kg | 0 | | | 0 | | 0 |
| Limestone kg 5.88E-01 0 0 2.46E-02 3.34E-02 -1.97t | | 펓 | 2 | Ag content of an ore | kg | 0 | 0 | 0 | 0 | 0 | 0 |
| Limestone kg 5.88E-01 0 0 2.46E-02 3.34E-02 -1.97t | S | ğ | | Silica Sand | kg | 4.92E-01 | 0 | | 0.00E+00 | | -1.50E-01 |
| Nox kg 0.09E-02 2.93E-03 2.49E-02 6.51E-02 5.11E-03 -1.44 | \se | 드 | | Halite | kg | 1.44E+00 | 2.49E-04 | 0 | 2.40E-04 | | -4.31E-02 |
| Nox kg 0.09E-02 2.93E-03 2.49E-02 6.51E-02 5.11E-03 -1.44 | اق | | | Limestone | kg | | | | 2.46E-02 | 3.34E-02 | -1.97E-01 |
| Nox kg 0.09E-02 2.93E-03 2.49E-02 6.51E-02 5.11E-03 -1.44 | ā | | | | | | | | 0 | | -1.59E-02 |
| Solution | <u>></u> | | Renewable | | kg | 2.58E+00 | | | 5.56E+00 | | -4.00E+00 |
| Nox kg 0.09E-02 2.93E-03 2.49E-02 6.51E-02 5.11E-03 -1.44 | ntc | | resource | es Water | kg | 3.97E+03 | 5.17E+02 | 9.63E-02 | 6.73E+03 | 2.29E+01 | -2.72E+02 |
| Nox kg 0.09E-02 2.93E-03 2.49E-02 6.51E-02 5.11E-03 -1.44 | ≤ | ent | | CO2 | kg | 4.49E+01 | 4.85E+00 | 3.86E+00 | 6.95E+01 | 3.70E+00 | -8.69E+00 |
| Columbia | 드 | Ě | υ | Sox | kg | 3.33E-02 | | | 4.86E-02 | 1.99E-03 | -3.91E-03 |
| Columbia | | 5 | ē | Nox | kg | 6.09E-02 | 2.93E-03 | | | 5.11E-03 | -1.44E-02 |
| Columbia | | Ş | hdi | | kg | | 5.30E-05 | 5.55E-04 | 1.53E-03 | | -9.95E-04 |
| Columbia | | 9 | l ő | CH4 | kg | | 1.13E-04 | 2.30E-08 | 1.37E-03 | 4.96E-06 | -1.89E-05 |
| Columbia | | ŧ | 声 | | kg | | | | | | -9.56E-04 |
| Columbia | | 유 | 0 / | NMVOC | kg | 8.42E-04 | 2.21E-04 | 4.52E-08 | 2.69E-03 | 9.72E-06 | -3.71E-05 |
| Columbia | | rge | = | | | | | | | | -5.02E-04 |
| Columbia | | ha | | | | 6.47E-03 | 1.59E-04 | 2.24E-03 | 3.69E-03 | 3.15E-04 | -1.40E-03 |
| Columbia | |)isc | | | | - | - | - | - | - | - |
| Columbia | | n/L | em en | E COD | | - | - | | - | - | - |
| Columbia | | sio | We | N total | | | | | - | - | - |
| Columbia | | nis | o o | | | - | - | | - | - | - |
| to Soil Slag kg 8.77E-01 0 0 0.00E+00 0 -2.92l system Sludge kg 1.12E-01 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | ш | | | | - | | | - | - | - |
| Edwickerhaulo-active waste Rg 1.10E-04 2.30E-05 0.00E-05 0.00E-04 1.23E-00 -0.04E | | by | | | | | | | | | 1.92E+00 |
| Edwickerhaulo-active waste Rg 1.10E-04 2.30E-05 0.00E-05 0.00E-04 1.23E-00 -0.04E | | act | | o.u.g | | | | | | | -2.92E-01 |
| Edwickerhaulo-active waste Rg 1.10E-04 2.30E-05 0.00E-05 0.00E-04 1.23E-00 -0.04E | | μ | system | | | | • | | | | -4.47E-02 |
| Exhaustible resources Exhaustible resources (crude oil equivalent) kg 1.54E+01 1.83E+00 1.21E+00 2.58E+01 1.19E-01 -3.08E 1.07E+00 0 0 1.07E+00 0 -7.61E 0 0 0 0 0 0 0 0 0 | | = | | Low level radio-active waste | kg | | | | | | -5.04E-06 |
| Fig. Resources Mineral resources (Iron ore equivalent) Rg 1.59E+02 0 0 1.07E+00 0 -7.61E | ent | mption | Exhaustib | le Energy resources (crude oil equivalent) | kg | 1.54E+01 | 1.83E+00 | 1.21E+00 | 2.58E+01 | 1.19E-01 | -3.08E+00 |
| 8 | sme | by Res Consur | resource | S Mineral resources (Iron ore equivalent) | kg | 1.59E+02 | 0 | 0 | 1.07E+00 | 0 | -7.61E+00 |
| \(\(\) \(| ses | | | Global Warming (CO2 equivalent) | kg | 4.61E+01 | 4.86E+00 | 4.01E+00 | 6.99E+01 | 3.70E+00 | -8.96E+00 |
| ··· [0 0 E] | 388 | ion / | to | Acidification (SO2 equivalent) | | | | | | | -1.40E-02 |
| 첫 [을 호 5] Atmosphere | ct | miss harge ronm | Atmosphe | ` ' ' | - | - | - | - | - | - | - |
| Photochemical Oxidant kg 3.80E-03 1.63E-04 1.18E-03 2.94E-03 1.49E-04 -7.88I | ıpa | by E Disc envil | | Photochemical Oxidant | kg | 3.80E-03 | 1.63E-04 | 1.18E-03 | 2.94E-03 | 1.49E-04 | -7.88E-04 |
| to Water system | ≟ | | to Water syst | | | - | - | - | - | - | - |

- A. "Production" stage is intended for two sub-stages listed below.
- (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts)
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse. Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion
- B Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere. Water and Soil system

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "O" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results
- C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
 - (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

- 1. Regarding the "Raw material" production, the environmental burdens of resource mining, transportation and raw material production for the main unit, accessories and packaging materials are calculated using the EcoLeaf basic unit.
- 2. In "Product" production, for parts processing, the environmental burden is calculated using the EcoLeaf basic unit and production site data.

For Parts/material C assembled at other than the main unit assembly site, the burden is calculated using the EcoLeaf basic unit (Assembly).

3. The "Distribution" stage basic conditions and basic unit are in accordance with the provisions of PCR.

The burdens are calculated with 500km for the total domestic transportation distance.

For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.

4. The "Use" stage basic conditions and basic unit are in accordance with the provisions of PCR.

The burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 14,400,000 sheets in the customer use period of 5 years. The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

Based on the recycling scenario established at our company, the recycling burden is calculated with the 40 % part recovery rate for the consumables that the customer uses.

For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

5. At the "Disposition/Recycle" stage, in accordance with the provisions of PCR, the recycling scenario is established at our company.

The recycling burden is calculated with the 40% product recovery rate from the customer. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario. For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

6. Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.

Product data sheet

(Input data and parameters for LCA)

| | (input data and parameters for 2011) |
|--------------------------|--------------------------------------|
| Document control no. | F-03s-02 |
| Product vendor | PFU LIMITED |
| EcoLEaf registration no. | CA-16-027 |



| PCR name | Flat-bed / Sheet-fed scanner (PCR-ID: CA-01) | Product type | fi-7480 | | | | |
|-----------------------|--|---------------------|---------|--------------|------|-------------------|------|
| LCA/LCIA in units of: | 1 unit | Product weight (kg) | 7.21 | Package (kg) | 2.03 | Weight total (kg) | 9.24 |

1. Product information (per unit): parts etc. by material and by process/assembly method

| | Bre | eakdown of p | rimary materials | | Math breakdown of parts, which | ch need to apply | Processing / Assembly Base U | Inits (Parts B, C) |
|------|-------------------------|--------------|---------------------|-------------|---|------------------|------------------------------|--------------------|
| | Material name | Weight (kg) | Material name | Weight (kg) | Process name | Weight (kg) | Process name | Weight (kg) |
| | Ordinary steel | 1.33E+00 | Thermoplastic resin | 4.03E+00 | Press molding:Iron (kg) | 2.22E+00 | Parts assembly (kg) | 9.70E-01 |
| | SUS | 8.64E-01 | Rubber | 7.00E-02 | Press molding: Nonferrous metal (kg) | 4.31E-01 | | |
| duct | Other metals | 1.58E-01 | Wood | 2.08E-03 | Injection molding (kg) | 3.84E+00 | | |
| 큥 | Aluminum | 4.92E-02 | | | Glass molding (kg) | 4.81E-01 | | |
| Pro | Glass | 4.75E-01 | | | | | | |
| | Semiconductor substrate | 4.37E-01 | | | | | | |
| | Medium-sized motor | 6.13E-01 | | | | | | |
| | Paper | 1.21E+00 | | | | | | |
| | Subtotal | 5.13E+00 | Subtotal | 4.10E+00 | | | | |
| | | Total | | 9.24E+00 | Subtotal | 6.97E+00 | Subtotal | 9.70E-01 |

Note The environmental burdens of the main unit, accessories and packaging materials are included.

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

| ion | Classification | Energy | Material | | | |
|--------|----------------|------------------------|-----------------------|--|--|--|
| mption | Distribution | Electricity (kWh) | Industrial water (kg) | | | |
| ll Su | Quantity | 3.62E+00 | 4.29E+01 | | | |
| Consi | Note | | | | | |
| arge | Classification | Water system | | | | |
| Disch | Distribution | Sewage processing (kg) | | | | |
| /uois | Quantity | 4.29E+01 | | | | |
| Emis | Note | | | | | |

Note The burdens of mounting parts on printed circuit boards, air conditioners, electric lights, electric tools and test equipment at the product production site are included.

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

| | | · · · · · · · · · · · · · · · · · · · | · · · · · · · · · · · · · · · · · · · | aiotarios, iodaniig | , , | | 3 | | |
|--------------|----------------|---------------------------------------|---------------------------------------|---------------------|----------------|----------------|----------------|-------------------|----------------|
| | Means of | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: | Freight by | Freight by | Freight by | Freight by |
| | transportation | 10 ton (kg·km) | 10 ton (kg·km) | 10 ton (kg·km) | 10 ton (kg·km) | ship (kg·km) | ship (kg·km) | ship (kg·km) | ship (kg·km) |
| | Conditions | Mass(kg) | Distance (km) | Loading Ratio(%w) | Load(kg·km) | Mass(kg) | Distance (km) | Loading Ratio(%w) | Load(kg·km) |
| | Quantity | 9.24E+00 | 1.46E+01 | 5.74E+01 | 2.35E+02 | 9.24E+00 | 2.69E+01 | 1.00E+02 | 2.49E+02 |
| | Note | | | | | | | | |
| _ ا | Means of | Freight by | Freight by | Freight by | Freight by | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: |
| Ë | transportation | ship (kg·km) | ship (kg·km) | ship (kg·km) | ship (kg·km) | 10 ton (kg·km) | 10 ton (kg·km) | 10 ton (kg·km) | 10 ton (kg·km) |
| l pg | Conditions | Mass(kg) | Distance (km) | Loading Ratio(%w) | Load(kg·km) | Mass(kg) | Distance (km) | Loading Ratio(%w) | Load(kg·km) |
| Distribution | Quantity | 9.24E+00 | 5.41E+03 | 1.00E+02 | 5.00E+04 | 9.24E+00 | 4.25E+01 | 5.74E+01 | 6.84E+02 |
| ۵ | Note | | | | | | | | |
| | Means of | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: | | | | |
| | transportation | 4 ton (kg·km) | 4 ton (kg·km) | 4 ton (kg·km) | 4 ton (kg·km) | | | | |
| | Conditions | Mass(kg) | Distance (km) | Loading Ratio(%w) | Load(kg·km) | | | | |
| | Quantity | 9.24E+00 | 5.00E+02 | 4.10E+01 | 1.13E+04 | | | | |
| | Note | | | | | | | | |

Note In accordance with the provisions of PCR, the burdens are calculated with 500km for the total domestic transportation distance. For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

| | Classification | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption | Condition | Condition |
|------|----------------|-------------------|-------------------|-----------------|---------------|---------------|---------------------|----------------|--------------|
| | Distribution | POM | Nitrile-butadiene | Paper | Injection | Parts | Electricity (kWh) | Diesel truck: | Freight by |
| | DISTIDUTION | (polyacetal) (kg) | rubber (NBR) (kg) | (Western style) | molding (kg) | assembly (kg) | Electricity (KVVII) | 10 ton (kg·km) | ship (kg·km) |
| | Quantity | 1.16E+00 | 1.30E+00 | 2.43E+00 | 2.46E+00 | 2.46E+00 | 1.28E+02 | 1.24E+02 | 1.31E+02 |
| duct | Note | | | | | | | | |
| Prod | Classification | Condition | Condition | Condition | Condition | Condition | | | |
| _ | Distribution | Freight by | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: | | | |
| | Distribution | ship (kg·km) | 10 ton (kg·km) | 4 ton (kg·km) | 2 ton (kg·km) | 2 ton (kg·km) | | | |
| | Quantity | 2.64E+04 | 3.61E+02 | 5.95E+03 | 1.69E+02 | 1.69E+02 | | | |
| | Note | | | | | | | | |

Note In accordance with the provisions of PCR, the burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 14,400,000 sheets in the customer use period of 5 years.

The electricity consumption during power-off is entered into the calculation, presuming that the products remain plugged even if not in use.

4.2 Disposition/Recycle information on consumables and replacement parts

| | Classification | Process | Process | Consumption | Consumption | Process | Deduction | Process | Process |
|-------------|----------------|---------------------------|--|-------------------|----------------------------|---|-----------------------|---|---|
| | Distribution | Shredding (kg) | Incineration to landfill (as ash) (kg) | Electricity (kWh) | Diesel oil as fuel (kg) | Recycle: to Thermoplastic pellet (kg) | POM (polyacetal) (kg) | Sorting: Nonterrous metal (by eddy current with wind force) (kg) | Recycle: to corrugated cardboard (kg) |
| les | Quantity | 5.86E+00 | 1.94E+00 | 1.83E-01 | 1.61E-03 | 4.18E-01 | 4.18E-01 | 1.96E+00 | 1.25E+00 |
| nab | Note | | | | | | | | |
| Consumables | Classification | Deduction | Process | | | | | | |
| Sol | Distribution | Corrugated cardboard (kg) | Landfill: Industrial waste (kg) | | | | | | |
| | Quantity | 1.25E+00 | 1.27E+00 | | | | | | |
| | Note | | | | | | | | |

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40 % part recovery rate for the consumables that the customer uses. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

5. Disposition/Recycle stage information (per product): process method and scenarios

| | Classification | Process | Process | Process | Consumption | Consumption | Process | Deduction | Process |
|----------|----------------|---|---------------------------------------|---|---------------------------|------------------------------------|---|---------------------------------|---|
| | Classification | FIUCESS | FIUCESS | | Consumption | Consumption | | Deduction | |
| | Distribution | Shredding (kg) | Landfill: General waste (kg) | Incineration to landfill (as ash) (kg) | Electricity (kWh) | Diesel oil as fuel (kg) | Recycle: to cold-rolled steel (kg) | Cold-Rolled steel plate (kg) | Recycle: to copper plate (kg) |
| | Quantity | 7.33E+00 | 2.35E+00 | 2.63E+00 | 3.69E-01 | 3.26E-03 | 8.76E-01 | 8.76E-01 | 6.33E-02 |
| | Note | | | | | | | | |
| | Classification | Deduction | Process | Deduction | Process | Deduction | Process | Deduction | Process |
| Scenario | Distribution | Copper plate (kg) | Recycle: to Aluminum plate (kg) | Aluminum plate (kg) | Recycle: to Glass (kg) | Glass (kg) | Recycle: to Thermoplastic pellet (kg) | ABS (kg) | Sorting: Nonterrous metal (by eddy current with wind force) (kg) |
| သိ | Quantity | 6.33E-02 | 1.97E-02 | 1.97E-02 | 1.90E-01 | 1.90E-01 | 1.47E+00 | 1.34E+00 | 9.78E-01 |
| | Note | | | | | | | | |
| | Classification | Process | Deduction | Process | Deduction | Process | Condition | Condition | Condition |
| | Distribution | Recycle: to corrugated cardboard (kg) | Corrugated cardboard (kg) | Sorting:Plastics (by relative density difference in water) (kg) | Polystyrene (kg) | Landfill: Industrial waste (kg) | Diesel truck: 2 ton (kg·km) | Diesel truck: 2 ton (kg·km) | Diesel truck: 2 ton (kg·km) |
| | Quantity | 6.25E-01 | 6.25E-01 | 1.97E-01 | 1.23E-01 | 1.02E+00 | 5.32E+02 | 8.43E+01 | 1.70E+01 |
| | Note | | | | | | | | |

Note Based on the recycling scenario established at our company, the recycling burden is calculated with the 40% product recovery rate from the customer. For the 60% non-recovery rate, the burden is calculated by using the General Waste Disposal Scenario.

For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

6. Others

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

Followings are the list of the basic units used in this LCA. The sources of these basic units are disclosed in the EcoLeaf Environmental Label LCI Common Basic Unit List (V2.1)

(URL:http://www.ecoleaf-jemai.jp/application/data/basicunit_en20150601.pdf).

1. Product information Section

| Material name | No. | Basic Unit Name | Field | | |
|---|---------------------------|---|---|--|--|
| Ordinaly stool | 1 Cold-Rolled steel plate | | Material Production (Metal) | | |
| Ordinaly steel | 2 | Electroplated steel Plate | -Material Production (Metal) | | |
| SUS | 6 | Stainless Steel Plate | Material Production (Metal) | | |
| Other Metal | 7 | Copper plate | Material Production (Metal) | | |
| Aluminum | 8 | Aluminum plate | Material Production (Metal) | | |
| Glass | 16 | Glass | Material Production (Inorganic Chemistry) | | |
| Semiconductor substrate | 76 | Assembled circuit board | Parts Production (General) | | |
| Medium-sized motor | 78 | Medium-sized motor | Parts Production (General) | | |
| Daner | 67 | Corrugated cardboard | Material Production (Wood and Paper) | | |
| Paper | 69 | Paper (Western style) | iwaterial Production (wood and Paper) | | |
| | 27 | Low density polyethylene | | | |
| | 28 | Polypropylene | | | |
| | 29 | Polystyrene | | | |
| | 30 | PVC | | | |
| | 32 | Polycarbonate | | | |
| Thermoplastic resin | 34 | POM (Polyacetal) | Material Production (Synthetic Resin) | | |
| Thermopiastic resin | 36 | ABS | Material Froduction (Synthetic Resitt) | | |
| | 38 | MMA Resin | | | |
| | 39 | PA66 (Polyamide 66) | | | |
| | 40 | PET | | | |
| | 42 | Expandable hardpolyurethane (Hard) | | | |
| | 43 | Expandable softpolyurethane (forautomobile) |] | | |
| Rubber 48 Nitrile-butadiene rubber(NBR) | | Material Production (Rubber) | | | |
| 49 Styrene-butadiene rubber(SBR) | | Twaterial i Toudction (Nubber) | | | |
| Wood | 71 | Wood chip (imported) | Material Production (Wood and Paper) | | |

| Process name | No. | Basic Unit Name | Field | |
|--------------------------------------|-----|----------------------------------|------------|--|
| Press molding:I ron (kg) | 85 | Press molding : Iron | | |
| Press molding:N onferrous metal (kg) | 86 | Press molding : Nonferrous metal | Processing | |
| Injection molding (kg) | 87 | Injection molding | | |
| Glass molding (kg) | 89 | Glass molding | | |
| Parts assembly (kg) | 90 | Parts assembly | Assembly | |

2. Production site information Section ~ 5. Disposition/Recycle stage information Section

| | uction site information Section ~ 5. Disposition/Recycle stage information Basic Unit Name | | |
|-----|---|--|--|
| No. | | Field | |
| 1 | Cold-Rolled steel plate | | |
| 2 | Electroplated steel Plate | Material Production (Metal) | |
| 6 | Stainless Steel Plate | | |
| 7 | Copper plate | | |
| 8 | Aluminum plate | | |
| 16 | Glass | Material Production (Inorganic Chemistry) | |
| 27 | Low density polyethylene | | |
| 28 | Polypropylene | Material Production (Synthetic Resin) | |
| 29 | Polystyrene | | |
| 30 | PVC | | |
| 32 | Polycarbonate | | |
| 34 | POM (Polyacetal) | | |
| 36 | ABS | | |
| 38 | MMA Resin | | |
| 39 | PA66 (Polyamide 66) | | |
| 40 | PET | | |
| 42 | Expandable hardpolyurethane (Hard) | | |
| 43 | Expandable softpolyurethane (forautomobile) | | |
| 48 | Nitrile-butadiene rubber(NBR) | Material Production (Rubber) | |
| 49 | Styrene-butadiene rubber(SBR) | iviaterial Production (Rubber) | |
| 67 | Corrugated cardboard | Material Production (Wood and Paper) | |
| 69 | Paper (Western style) | | |
| 71 | Wood chip (imported) | | |
| 76 | Assembled circuit board | Parts Production (General) | |
| 78 | Medium-sized motor | | |
| 85 | Press molding : Iron | | |
| 86 | Press molding : Nonferrous metal | Danasarina | |
| 87 | Injection molding | Processing | |
| 89 | Glass molding | | |
| 90 | Parts assembly | Assembly | |
| 99 | Electricity | · | |
| 101 | Diesel oil as fuel | Electric Power and Fuel | |
| 125 | Industrial water | Utility (Water) | |
| 129 | Shredding | , , , | |
| 130 | Sorting:Iron(by magnetic force) | | |
| 131 | Sorting: Nonferrous metal(by eddy current with windforce) | Disposal and Recycling (Crushing and Sorting) | |
| 132 | Sorting: Plastics (by relativedensity difference in water) | | |
| 133 | Incineration to landfill(as ash) | | |
| 134 | Incineration: Industrial waste | | |
| 136 | Landfill: General waste | Disposal and Recycling (Incineration and Landfill) | |
| 137 | Landfill: Industrial waste | | |
| 138 | Recycle: to cold-rolled steel | | |
| 139 | Recycle: to copper plate | | |
| 140 | Recycle: to Aluminum plate | Disposal and Recycling (Regeneration) | |
| 141 | Recycle: to Thermoplasticpellet | | |
| 142 | Recycle: to corrugatedcardboard | | |
| 144 | Recycle: to Confugated Cardboard Recycle: to Paper | | |
| 144 | Recycle: to Glass | | |
| | Sewage processing | Dianocal and Dogualine (Other) | |
| 146 | Dewage processing | Disposal and Recycling (Other) | |