# Product Environmental Aspects Declaration

Facsimile (PCR number: AH-03)



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# http://www.brother.co.jp/

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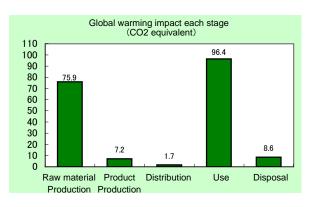
# Inkjet Multi-Function Center **MFC-J800DW** Specifications:

- Color Inkjet Printing
- Personal Use
- Recording Paper Size: A4 (Max. 210 x 297mm)
- Original Sheet Size: Max-width 210mm
- Modem Speed: 14,400 bps (Automatic Switchover)
- Product Weight: 7.9 kg

(Including accessories, not including packaging and printed matter)

The following data is calculated by assuming the product sends and receives both 900 sheets in 5-year usage period. < Main environmental impact in the product lifecycle >

- Energy consumption
  - t (CO2 equivalent) 3,661MJ
- Global warming impact (CO2 equivalent)
- Acidification impact (SO2 equivalent) 0.253kg



- Electric power consumption in 5 years of "Use stage" is 228kWh. (Includes two Cordless handsets' power consumption: 37.7kWh.)
- The above data does not include the environmental impact of the paper that is used for printing.

# Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf\_e/ for details.
- 3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

# [Supplemental environmental information]

The product assembly and main parts of ink and inkjet head are produced at plants certified with ISO 14001. The product conforms to the International Energy Star Program and the Law on Promoting Green Purchasing in Japan. The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, January 01, 2008, Name of representative: Hisashi Ishitani, KEIO University Independent verification of the label and data, according to ISO 14025:2006 □ internal ■ external Third party verifier \*: Kazuo Naitou Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

\* In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

# Product Environmental Information Data Sheet (PEIDS)



Document control no. Product vendor					F-02	2As-02				製品 http://ww	環境情報 ww.jemai.or.jp
P	Product	t vendo	or	Bro		dustries,LTD.			Unit Function D	B version	v2.1
EcoL	eaf reg	istratio	on no.		AH-	10-106		Char	acterization Factor D		v2.1
				_							
	PCR name PCR code			simile		Product type	5		800DW		
	PCR	code		AH-03		Product weight (kg)	7.87	Package (kg)	2.26	Weight total (kg)	10.13
	_	_		Life Cycle Stage		Produ	uction				
In/Out	In/Out items				Unit	Raw material	Product	Distribution	Use	Disposal	Total
	Energy Consumption			umption	MJ	1.37E+03	9.91E+01	2.30E+01	2.16E+03	9.80E+00	3.66E+03
			-	Coal	Mcal kg	3.27E+02 6.73E+00	2.37E+01 6.32E-01	5.50E+00 5.38E-05	5.16E+02 1.23E+01	2.34E+00 5.84E-02	8.74E+02 1.97E+01
			Energy esources	Crude oil (for fuel)	kg	1.50E+01	8.00E-01	5.03E-01	1.39E+01	1.06E-01	3.03E+01
			Sol	LNG	kg	3.04E+00	3.17E-01	7.77E-03	6.13E+00	3.01E-02	9.53E+00
			l re	Uranium content of an ore	kg	3.41E-04	4.27E-05	3.65E-09	8.29E-04	3.95E-06	1.22E-03
	ç		0	Crude oil (for material)	kg	4.18E+00	1.79E-03	0	9.31E-02	0	4.28E+00
	ptio			Iron content of an ore	kg	1.87E+00	0	0	1.71E-03 0	0	1.87E+00
	E I			Cu content of an ore Al content of an ore	kg kg	2.13E-01 3.17E-02	0	0	0	0	2.13E-01 3.17E-02
	ISU	e s		Ni content of an ore	kg kg	6.66E-03	0	0	8.31E-04	0	7.49E-03
	ပိ	Exhaustible resources		Cr content of an ore	kg	9.54E-03	0	0	1.13E-03	0	1.07E-02
	Ce	ausou	nrc	Mn content of an ore	kg	5.55E-02	0	0	1.43E-04	0	5.56E-02
	Ino	Exh	Mineral resources	Pb content of an ore	kg	1.57E-02	0	0	0	0	1.57E-02
	ses	ш -	al ce	Sn content of an ore	kg	-	-	-	-	-	
	≥ E		lera	Zn content of an ore	kg	1.55E-01	0	0	0	0	1.55E-01
	Impact by Resource Consumption		Mi	Au content of an ore	kg	-	-	-	-	-	
			_	Ag content of an ore	kg	-	-	-	-	-	
ŝ				Silica Sand	kg	7.84E-01	0	0	1.10E-05	0	7.84E-01
/Se				Halite	kg	8.97E-01	1.34E-03	0	1.47E-04	3.67E-03	9.02E-01
ai)				Limestone Natural soda ash	kg kg	8.60E-01 8.22E-02	8.70E-02 0	0	1.08E-02	7.99E-02 0	1.04E+00 8.22E-02
ar		Rene	wable	Wood	kg	4.87E+00	1.62E-02	0	7.16E-02	0	4.96E+00
nventory anaiyses			urces	Water	kg	8.66E+03	4.82E+02	4.07E-02	9.29E+03	4.94E+01	1.85E+04
ante				CO2	kg	7.42E+01	7.15E+00	1.64E+00	9.61E+01	8.62E+00	1.88E+02
ž		to Atmosphere		SOx	kg	4.73E-02	4.82E-03	9.44E-04	7.31E-02	4.53E-03	1.31E-01
-				NOx	kg	9.37E-02	5.94E-03	6.89E-03	5.89E-02	9.77E-03	1.75E-01
	9			N2O	kg	6.39E-03	8.99E-05	2.87E-04	1.09E-03	1.31E-05	7.86E-03
				CH4	kg	9.11E-04	1.14E-04	9.75E-09	2.22E-03	1.06E-05	3.25E-03
	arç			CO	kg	9.03E-03	1.01E-03	1.63E-03	1.42E-02	1.81E-03	2.77E-02
	nt Sch			NMVOC	kg	1.78E-03	2.24E-04	1.91E-08	4.34E-03	2.07E-05	6.36E-03
	iQ m			CxHy Dust	kg	2.95E-03	3.28E-05	2.20E-04	2.52E-04	3.60E-05	3.49E-03
	ron			BOD	kg kg	9.09E-03	1.67E-04	6.80E-04	3.20E-03	5.59E-04	1.37E-02
	y Emission/Discharge the environment			COD	kg kg	-	-	-		-	
	Е С С	-	0	N total	kg	-	-	-	-	-	
	÷ ≲	Water	domain	P total	kg	-	-	-	-	-	
	Impact I			SS	kg	-	-	-	-	-	
	du			Unspecified Solid Waste	kg	5.25E-01	3.26E-04	0	8.02E-02	4.60E+00	5.20E+00
	-	+	0	Slag	kg	9.69E-01	0	0	1.08E-03	0	9.70E-01
			ystem	Sludge	kg	9.65E-03	0	0	0	0	9.65E-03
		0013	,50011	Low level radio-active waste	kg	2.38E-04	2.99E-05	2.55E-09	5.78E-04	2.76E-06	8.49E-04
	by Resource Consumptio n		ustible	Energy resources (crude oil equivalent)	kg	2.58E+01	1.94E+00	5.13E-01	3.60E+01	2.12E-01	6.44E+01
ŧ	by Re Consi	reso	urces	Mineral resources (Iron ore equivalent)	kg	7.04E+01	9.86E-04	0	7.08E-01	0	7.11E+01
ssme	irge to			Global Warming (CO2 equivalent)	kg	7.59E+01	7.18E+00	1.71E+00	9.64E+01	8.63E+00	1.90E+02
Impact assessment	/Discha		0	Acidification (SO2 equivalent)	kg	1.13E-01	8.98E-03	5.77E-03	1.14E-01	1.14E-02	2.53E-01
	t by Emission/Discharge the environment	Atmos	sphere								
	Impact b	-	0								
	5	Water	system								

# [Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

A. Production' stage is interface to involve substages inter below.
 (1) "Raw material" production: consists of mining, transportation and raw material production.
 (2) "Product production: consists of the parts processing, assembly and installation.
 B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage in intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts)

D. "Disposal" stage in intended for environmental impacts by product disposal.

II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel. C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses
 Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").
 A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
 B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV. Data entry format
 A. Exponential notation, after the decimal point to two, should be used.
 B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate "--" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
D. Row total of the data is automatically calculated, excluding a row includes "--" item. Row total of such is presented as a blank (no data).
(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. Product weight includes a handset as standard equipment, an ink cartridge and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter).

2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of an ink cartridge and an inkjet head, as well as the impact of product assembly In the production impact of raw material, the impact of a Ni-MH battery is calculated using the basic impact rate of an alkaline-manganese battery.

3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance

The transportation distance in Japan uses 100 km as average distance 4. Use stage's impact is calculated according to the PCR. It includes the impact of fax transmitting 900 sheets and printing 900 sheets by receiving.

This number is calculated by supposing a user use a machine for 5 years, sending 15 sheets a month, receiving 15 a month. It also includes the electricity consumption of a machine calculated based on 5-year use, supposing a year consists of 365 days, not taking a leap year into consideration, supposing a machine is on standby all the time when it is not used. The production, distribution, and disposal/recycle impact of the ink cartridges used in those 5 years is also included.

The distribution impact of consumables is calculated under the same condition of products:

The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance Since we have not collected consumables as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material.

This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.

5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines.

# Product data sheet

	(Input data and parameters for LCA)
Document control no.	F-03s-02
Product vendor	Brother Industries,LTD.
EcoLEaf registration no.	AH-10-106



PSC name	Facsimile(PCR ID:AH-03)	Product type	MFC-J800DW				
LCA/LCIA in units of:	1	Product weight (kg)	7.87	Package (kg)	2.26	weight total (kg)	10.13

# 1. Product information (per unit): parts etc. by material and by process/assembly method

		Breakdown of p	rimary materials	Math breakdown of parts,					
					which need to apply Processing / Assembly base Units (Parts B,C)				
	Material name Weigh		(kg) Material name Weight		Process name	Weight (kg)	Process name	Weight (kg)	
	Steel	1.42E+00	Paper	2.21E+00	Press molding: Iron (kg)	1.46E+00	Parts assembly (kg)	3.53E+00	
Ħ	Stainless steel	4.19E-02	Semiconductor substrate	1.09E+00	Press molding: Nonferrous metal (kg)	5.34E-03			
que	Aluminum 4.26E-03		Wood	6.50E-04	injection molding (kg)	4.26E+00			
ĕ	Other metal	1.08E-03	Medium-sized motor	3.09E-01	Glass molding (kg)	6.56E-01			
₽.	Thermoplastic resin	4.01E+00	Batteries	9.11E-02					
	Thermosetting resin	9.25E-04	Lubricants	8.40E-04					
	Rubber	2.52E-01	Clean water	3.70E-02					
	Glass	6.56E-01							
	Subtotal	6.39E+00	Subtotal	3.74E+00					
		Total		1.01E+01	Subtotal	6.38E+00	Subtotal	3.53E+00	

Note

# 2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO<sub>2</sub>, NO<sub>2</sub> equivalent.

	Classificatior	Material	Material	Energy	Energy	Energy	Material	Material	Energy
5	Distribution	Corrugated cardboard (kg)	PP (kg)	Clean water (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Incineration: Industrial waste (kg)	Clean water (kg)	Incineration: Industrial waste (kg)
ptio	Quantity	7.60E-03	1.80E-03	2.00E-01	2.18E-04	4.23E+00	1.17E+00	1.16E+00	1.76E-01
Ĕ	Note								
su	Classificatior	Energy	Energy	Energy	Energy	Energy	Energy		
Con	Distribution	Gasoline as fuel (kg)	Freight by air (kg.km)	Freight by ship (kg.km)	Heavy oil fuel (kg)	Diesel truck: 10 ton (kg.km)	Diesel truck: 4 ton (kg.km)		
	Quantity	2.60E-02	7.72E+01	1.28E+02	1.59E-03	6.47E+00	2.06E+00		
	Note								
- / e	Classificatior								
Emission / Discharge	Distribution								
in iso	Quantity								
шО	Note								
Note									

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:	Freight by	Freight by	Freight by	Freight by
	transportation	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)
_	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg · km)	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)
<u>i</u>	Quantity	1.01E+01	8.50E+01	6.10E+01	1.41E+03	1.01E+01	2.63E+03	1.00E+02	2.67E+04
ort	Note								
tri	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:				
Dis.	transportation	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)				
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg · km)				
	Quantity	1.01E+01	1.00E+02	4.88E+01	2.08E+03				
	Note								

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

# 4.1 Product and accessories subject to this analysis

	Classificatior	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
lct	Distribution	Electricity (kwh)	Diesel truck: 20 ton (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)	Stainless steel plate (kg)	PP (kg)	POM(polyacetal) (kg)	ABS (kg)
	Quantity	2.28E+02	8.96E+00	1.25E+03	2.64E+01	5.26E-03	6.23E-02	2.19E-03	2.31E-02
	Note	Electricity consumption for 5 years	Distribution of consumables used in 5 years	Distribution of consumables used in 5 years	Distribution of consumables used in 5 years				
	Classificatior	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	PET (kg)	Nitrile-butadiene rubber (NBR) (kg)	Paper (Western style)	Corrugated cardboard (kg)	Clean water (kg)	injection molding (kg)	Press molding: Iron (kg)	Electricity (kwh)
8	Quantity	9.93E-03	1.88E-03	1.46E-03	3.20E-02	4.98E-02	9.94E-02	5.26E-03	1.57E-01
P	Note								Production of consumables used in 5 years
	Classificatior	Consumption	Consumption	Consumption	Consumption	Process			
	Distribution	Diesel oil as fuel (kg)	LPG(NPG) as fuel (kg)	Furnace urban gas (13A) (m3)	Clean water (kg)	Incineration: Industrial waste (kg)			
	Quantity	5.30E-05	3.05E-04	1.09E-04	1.00E-01	8.80E-02			
	Note		Production of consumables used in						
		5 years	5 years	5 years	5 years	5 years			

Note Electric power consumption in 5 years of "Use stage" is 228kWh.(Includes 2 Cordless handsets' power consumption: 37.7kWh.)

## 4.2 Disposition/Recycle information on consumables and replacement parts

ŝŝ	Classificatior	Consumption	Process	Process	Process		
lable	Distribution	Diesel truck: 4 ton (kg.km)	Shredding (kg)	Incineration to landfill	Landfill: General waste (kg)		
uns	Quantity	3.77E+01	2.70E-01	3.74E-01	1.58E-02		
Sio	Note	Consumables not	Consumables not	Consumables not	Consumables not		
Note		collected	collected	collected	collected		

# 5. Disposition/Recycle stage information (per product): process method and scenarios

	Classificatior	Consumption	Process	Process	Process		
Jario	Distribution	Diesel truck: 4 ton (kg.km)	Shredding (kg)	Incineration to landfill (as ash) (kg)	Landfill: General waste (kg)		
cer	Quantity	9.59E+02	7.65E+00	6.29E+00	3.62E+00		
Ň	Note	Machines not	Machines not	Machines not	Machines not		
	NOLE	collected	collected	collected	collected		
Note							