Product Environmental Aspects Declaration

Facsimile (PCR number: AH-03)



No. AH-10-106 Date of publication Aug./31/2010

at your side

http://www.brother.co.jp/

For inquiry:

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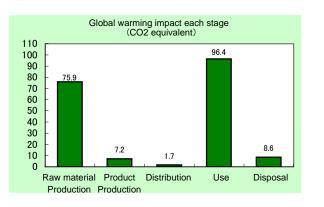
Inkjet Multi-Function Center **MFC-J800DW** Specifications:

- Color Inkjet Printing
- Personal Use
- Recording Paper Size: A4 (Max. 210 x 297mm)
- Original Sheet Size: Max-width 210mm
- Modem Speed: 14,400 bps (Automatic Switchover)
- Product Weight: 7.9 kg

(Including accessories, not including packaging and printed matter)

The following data is calculated by assuming the product sends and receives both 900 sheets in 5-year usage period. < Main environmental impact in the product lifecycle >

- Energy consumption
 - t (CO2 equivalent) 3,661MJ
- Global warming impact (CO2 equivalent)
- Acidification impact (SO2 equivalent) 0.253kg



- Electric power consumption in 5 years of "Use stage" is 228kWh. (Includes two Cordless handsets' power consumption: 37.7kWh.)
- The above data does not include the environmental impact of the paper that is used for printing.

Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf_e/ for details.
- 3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

[Supplemental environmental information]

The product assembly and main parts of ink and inkjet head are produced at plants certified with ISO 14001. The product conforms to the International Energy Star Program and the Law on Promoting Green Purchasing in Japan. The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, January 01, 2008, Name of representative: Hisashi Ishitani, KEIO University Independent verification of the label and data, according to ISO 14025:2006 □ internal ■ external Third party verifier *: Kazuo Naitou Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

* In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)



| Document control no. Product vendor | | | | | F-02 | 2As-02 | | | | 製品 http://ww | 環境情報 ww.jemai.or.jp |
|--|--|--------------------------|--------------------|--|------------|----------------------|----------------------|----------------------|-----------------------|----------------------|------------------------|
| P | Product | t vendo | or | Bro | | dustries,LTD. | | | Unit Function D | B version | v2.1 |
| EcoL | eaf reg | istratio | on no. | | AH- | 10-106 | | Char | acterization Factor D | | v2.1 |
| | | | | _ | | | | | | | |
| | PCR name PCR code | | | simile | | Product type | 5 | | 800DW | | |
| | PCR | code | | AH-03 | | Product weight (kg) | 7.87 | Package (kg) | 2.26 | Weight total (kg) | 10.13 |
| | _ | _ | | Life Cycle Stage | | Produ | uction | | | | |
| In/Out | In/Out items | | | | Unit | Raw material | Product | Distribution | Use | Disposal | Total |
| | Energy Consumption | | | umption | MJ | 1.37E+03 | 9.91E+01 | 2.30E+01 | 2.16E+03 | 9.80E+00 | 3.66E+03 |
| | | | - | Coal | Mcal kg | 3.27E+02 6.73E+00 | 2.37E+01 6.32E-01 | 5.50E+00 5.38E-05 | 5.16E+02 1.23E+01 | 2.34E+00 5.84E-02 | 8.74E+02 1.97E+01 |
| | | | Energy esources | Crude oil (for fuel) | kg | 1.50E+01 | 8.00E-01 | 5.03E-01 | 1.39E+01 | 1.06E-01 | 3.03E+01 |
| | | | Sol | LNG | kg | 3.04E+00 | 3.17E-01 | 7.77E-03 | 6.13E+00 | 3.01E-02 | 9.53E+00 |
| | | | l re | Uranium content of an ore | kg | 3.41E-04 | 4.27E-05 | 3.65E-09 | 8.29E-04 | 3.95E-06 | 1.22E-03 |
| | ç | | 0 | Crude oil (for material) | kg | 4.18E+00 | 1.79E-03 | 0 | 9.31E-02 | 0 | 4.28E+00 |
| | ptio | | | Iron content of an ore | kg | 1.87E+00 | 0 | 0 | 1.71E-03 0 | 0 | 1.87E+00 |
| | E I | | | Cu content of an ore Al content of an ore | kg kg | 2.13E-01 3.17E-02 | 0 | 0 | 0 | 0 | 2.13E-01 3.17E-02 |
| | ISU | e s | | Ni content of an ore | kg kg | 6.66E-03 | 0 | 0 | 8.31E-04 | 0 | 7.49E-03 |
| | ပိ | Exhaustible resources | | Cr content of an ore | kg | 9.54E-03 | 0 | 0 | 1.13E-03 | 0 | 1.07E-02 |
| | Ce | ausou | nrc | Mn content of an ore | kg | 5.55E-02 | 0 | 0 | 1.43E-04 | 0 | 5.56E-02 |
| | Ino | Exh | Mineral resources | Pb content of an ore | kg | 1.57E-02 | 0 | 0 | 0 | 0 | 1.57E-02 |
| | ses | ш - | al ce | Sn content of an ore | kg | - | - | - | - | - | |
| | ≥ E | | lera | Zn content of an ore | kg | 1.55E-01 | 0 | 0 | 0 | 0 | 1.55E-01 |
| | Impact by Resource Consumption | | Mi | Au content of an ore | kg | - | - | - | - | - | |
| | | | _ | Ag content of an ore | kg | - | - | - | - | - | |
| ŝ | | | | Silica Sand | kg | 7.84E-01 | 0 | 0 | 1.10E-05 | 0 | 7.84E-01 |
| /Se | | | | Halite | kg | 8.97E-01 | 1.34E-03 | 0 | 1.47E-04 | 3.67E-03 | 9.02E-01 |
| ai) | | | | Limestone Natural soda ash | kg kg | 8.60E-01 8.22E-02 | 8.70E-02 0 | 0 | 1.08E-02 | 7.99E-02 0 | 1.04E+00 8.22E-02 |
| ar | | Rene | wable | Wood | kg | 4.87E+00 | 1.62E-02 | 0 | 7.16E-02 | 0 | 4.96E+00 |
| nventory anaiyses | | | urces | Water | kg | 8.66E+03 | 4.82E+02 | 4.07E-02 | 9.29E+03 | 4.94E+01 | 1.85E+04 |
| ante | | | | CO2 | kg | 7.42E+01 | 7.15E+00 | 1.64E+00 | 9.61E+01 | 8.62E+00 | 1.88E+02 |
| ž | | to Atmosphere | | SOx | kg | 4.73E-02 | 4.82E-03 | 9.44E-04 | 7.31E-02 | 4.53E-03 | 1.31E-01 |
| - | | | | NOx | kg | 9.37E-02 | 5.94E-03 | 6.89E-03 | 5.89E-02 | 9.77E-03 | 1.75E-01 |
| | 9 | | | N2O | kg | 6.39E-03 | 8.99E-05 | 2.87E-04 | 1.09E-03 | 1.31E-05 | 7.86E-03 |
| | | | | CH4 | kg | 9.11E-04 | 1.14E-04 | 9.75E-09 | 2.22E-03 | 1.06E-05 | 3.25E-03 |
| | arç | | | CO | kg | 9.03E-03 | 1.01E-03 | 1.63E-03 | 1.42E-02 | 1.81E-03 | 2.77E-02 |
| | nt Sch | | | NMVOC | kg | 1.78E-03 | 2.24E-04 | 1.91E-08 | 4.34E-03 | 2.07E-05 | 6.36E-03 |
| | iQ m | | | CxHy Dust | kg | 2.95E-03 | 3.28E-05 | 2.20E-04 | 2.52E-04 | 3.60E-05 | 3.49E-03 |
| | ron | | | BOD | kg kg | 9.09E-03 | 1.67E-04 | 6.80E-04 | 3.20E-03 | 5.59E-04 | 1.37E-02 |
| | y Emission/Discharge the environment | | | COD | kg kg | - | - | - | | - | |
| | Е С С | - | 0 | N total | kg | - | - | - | - | - | |
| | ÷ ≲ | Water | domain | P total | kg | - | - | - | - | - | |
| | Impact I | | | SS | kg | - | - | - | - | - | |
| | du | | | Unspecified Solid Waste | kg | 5.25E-01 | 3.26E-04 | 0 | 8.02E-02 | 4.60E+00 | 5.20E+00 |
| | - | + | 0 | Slag | kg | 9.69E-01 | 0 | 0 | 1.08E-03 | 0 | 9.70E-01 |
| | | | ystem | Sludge | kg | 9.65E-03 | 0 | 0 | 0 | 0 | 9.65E-03 |
| | | 0013 | ,50011 | Low level radio-active waste | kg | 2.38E-04 | 2.99E-05 | 2.55E-09 | 5.78E-04 | 2.76E-06 | 8.49E-04 |
| | by Resource Consumptio n | | ustible | Energy resources (crude oil equivalent) | kg | 2.58E+01 | 1.94E+00 | 5.13E-01 | 3.60E+01 | 2.12E-01 | 6.44E+01 |
| ŧ | by Re Consi | reso | urces | Mineral resources (Iron ore equivalent) | kg | 7.04E+01 | 9.86E-04 | 0 | 7.08E-01 | 0 | 7.11E+01 |
| ssme | irge to | | | Global Warming (CO2 equivalent) | kg | 7.59E+01 | 7.18E+00 | 1.71E+00 | 9.64E+01 | 8.63E+00 | 1.90E+02 |
| Impact assessment | /Discha | | 0 | Acidification (SO2 equivalent) | kg | 1.13E-01 | 8.98E-03 | 5.77E-03 | 1.14E-01 | 1.14E-02 | 2.53E-01 |
| | t by Emission/Discharge the environment | Atmos | sphere | | | | | | | | |
| | Impact b | - | 0 | | | | | | | | |
| | 5 | Water | system | | | | | | | | |

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

A. Production' stage is interface to involve substages inter below.
 (1) "Raw material" production: consists of mining, transportation and raw material production.
 (2) "Product production: consists of the parts processing, assembly and installation.
 B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage in intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts)

D. "Disposal" stage in intended for environmental impacts by product disposal.

II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel. C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses
 Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").
 A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
 B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV. Data entry format
 A. Exponential notation, after the decimal point to two, should be used.
 B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate "--" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
D. Row total of the data is automatically calculated, excluding a row includes "--" item. Row total of such is presented as a blank (no data).
(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. Product weight includes a handset as standard equipment, an ink cartridge and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter).

2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of an ink cartridge and an inkjet head, as well as the impact of product assembly In the production impact of raw material, the impact of a Ni-MH battery is calculated using the basic impact rate of an alkaline-manganese battery.

3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance

The transportation distance in Japan uses 100 km as average distance 4. Use stage's impact is calculated according to the PCR. It includes the impact of fax transmitting 900 sheets and printing 900 sheets by receiving.

This number is calculated by supposing a user use a machine for 5 years, sending 15 sheets a month, receiving 15 a month. It also includes the electricity consumption of a machine calculated based on 5-year use, supposing a year consists of 365 days, not taking a leap year into consideration, supposing a machine is on standby all the time when it is not used. The production, distribution, and disposal/recycle impact of the ink cartridges used in those 5 years is also included.

The distribution impact of consumables is calculated under the same condition of products:

The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance Since we have not collected consumables as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material.

This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.

5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines.

Product data sheet

| | (Input data and parameters for LCA) |
|--------------------------|-------------------------------------|
| Document control no. | F-03s-02 |
| Product vendor | Brother Industries,LTD. |
| EcoLEaf registration no. | AH-10-106 |



| PSC name | Facsimile(PCR ID:AH-03) | Product type | MFC-J800DW | | | | |
|-----------------------|-------------------------|------------------------|------------|-----------------|------|----------------------|-------|
| LCA/LCIA in units of: | 1 | Product weight (kg) | 7.87 | Package (kg) | 2.26 | weight total (kg) | 10.13 |

1. Product information (per unit): parts etc. by material and by process/assembly method

| | | Breakdown of p | rimary materials | Math breakdown of parts, | | | | | |
|-----|---------------------|----------------|----------------------------|--------------------------|--|-------------|---------------------|-------------|--|
| | | | | | which need to apply Processing / Assembly base Units (Parts B,C) | | | | |
| | Material name Weigh | | (kg) Material name Weight | | Process name | Weight (kg) | Process name | Weight (kg) | |
| | Steel | 1.42E+00 | Paper | 2.21E+00 | Press molding: Iron (kg) | 1.46E+00 | Parts assembly (kg) | 3.53E+00 | |
| Ħ | Stainless steel | 4.19E-02 | Semiconductor substrate | 1.09E+00 | Press molding: Nonferrous metal (kg) | 5.34E-03 | | | |
| que | Aluminum 4.26E-03 | | Wood | 6.50E-04 | injection molding (kg) | 4.26E+00 | | | |
| ĕ | Other metal | 1.08E-03 | Medium-sized motor | 3.09E-01 | Glass molding (kg) | 6.56E-01 | | | |
| ₽. | Thermoplastic resin | 4.01E+00 | Batteries | 9.11E-02 | | | | | |
| | Thermosetting resin | 9.25E-04 | Lubricants | 8.40E-04 | | | | | |
| | Rubber | 2.52E-01 | Clean water | 3.70E-02 | | | | | |
| | Glass | 6.56E-01 | | | | | | | |
| | Subtotal | 6.39E+00 | Subtotal | 3.74E+00 | | | | | |
| | | Total | | 1.01E+01 | Subtotal | 6.38E+00 | Subtotal | 3.53E+00 | |

Note

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

| | Classificatior | Material | Material | Energy | Energy | Energy | Material | Material | Energy |
|-------------------------|----------------|------------------------------|---------------------------|----------------------------|---------------------------------|---------------------------------|--|------------------|--|
| 5 | Distribution | Corrugated cardboard (kg) | PP (kg) | Clean water (kg) | Furnace urban gas (13A) (m3) | Electricity (kwh) | Incineration: Industrial waste (kg) | Clean water (kg) | Incineration: Industrial waste (kg) |
| ptio | Quantity | 7.60E-03 | 1.80E-03 | 2.00E-01 | 2.18E-04 | 4.23E+00 | 1.17E+00 | 1.16E+00 | 1.76E-01 |
| Ĕ | Note | | | | | | | | |
| su | Classificatior | Energy | Energy | Energy | Energy | Energy | Energy | | |
| Con | Distribution | Gasoline as fuel (kg) | Freight by air (kg.km) | Freight by ship (kg.km) | Heavy oil fuel (kg) | Diesel truck: 10 ton (kg.km) | Diesel truck: 4 ton (kg.km) | | |
| | Quantity | 2.60E-02 | 7.72E+01 | 1.28E+02 | 1.59E-03 | 6.47E+00 | 2.06E+00 | | |
| | Note | | | | | | | | |
| - / e | Classificatior | | | | | | | | |
| Emission / Discharge | Distribution | | | | | | | | |
| in iso | Quantity | | | | | | | | |
| шО | Note | | | | | | | | |
| Note | | | | | | | | | |

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

| | Means of | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: | Freight by | Freight by | Freight by | Freight by |
|----------|----------------|----------------|----------------|--------------------|----------------|--------------|---------------|--------------------|--------------|
| | transportation | 20 ton (kg.km) | 20 ton (kg.km) | 20 ton (kg.km) | 20 ton (kg.km) | ship (kg.km) | ship (kg.km) | ship (kg.km) | ship (kg.km) |
| _ | Conditions | Mass (kg) | Distance (km) | Loading Ratio (%w) | Load (kg · km) | Mass (kg) | Distance (km) | Loading Ratio (%w) | Load (kg·km) |
| <u>i</u> | Quantity | 1.01E+01 | 8.50E+01 | 6.10E+01 | 1.41E+03 | 1.01E+01 | 2.63E+03 | 1.00E+02 | 2.67E+04 |
| ort | Note | | | | | | | | |
| tri | Means of | Diesel truck: | Diesel truck: | Diesel truck: | Diesel truck: | | | | |
| Dis. | transportation | 10 ton (kg.km) | 10 ton (kg.km) | 10 ton (kg.km) | 10 ton (kg.km) | | | | |
| | Conditions | Mass (kg) | Distance (km) | Loading Ratio (%w) | Load (kg · km) | | | | |
| | Quantity | 1.01E+01 | 1.00E+02 | 4.88E+01 | 2.08E+03 | | | | |
| | Note | | | | | | | | |

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

| | Classificatior | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption |
|-----|----------------|---|---|---|---|--|---------------------------|-----------------------------|---|
| lct | Distribution | Electricity (kwh) | Diesel truck: 20 ton (kg.km) | Freight by ship (kg.km) | Diesel truck: 10 ton (kg.km) | Stainless steel plate (kg) | PP (kg) | POM(polyacetal) (kg) | ABS (kg) |
| | Quantity | 2.28E+02 | 8.96E+00 | 1.25E+03 | 2.64E+01 | 5.26E-03 | 6.23E-02 | 2.19E-03 | 2.31E-02 |
| | Note | Electricity consumption for 5 years | Distribution of consumables used in 5 years | Distribution of consumables used in 5 years | Distribution of consumables used in 5 years | | | | |
| | Classificatior | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption | Consumption |
| | Distribution | PET (kg) | Nitrile-butadiene rubber (NBR) (kg) | Paper (Western style) | Corrugated cardboard (kg) | Clean water (kg) | injection molding (kg) | Press molding: Iron (kg) | Electricity (kwh) |
| 8 | Quantity | 9.93E-03 | 1.88E-03 | 1.46E-03 | 3.20E-02 | 4.98E-02 | 9.94E-02 | 5.26E-03 | 1.57E-01 |
| P | Note | | | | | | | | Production of consumables used in 5 years |
| | Classificatior | Consumption | Consumption | Consumption | Consumption | Process | | | |
| | Distribution | Diesel oil as fuel (kg) | LPG(NPG) as fuel (kg) | Furnace urban gas (13A) (m3) | Clean water (kg) | Incineration: Industrial waste (kg) | | | |
| | Quantity | 5.30E-05 | 3.05E-04 | 1.09E-04 | 1.00E-01 | 8.80E-02 | | | |
| | Note | | Production of consumables used in | | | | | | |
| | | 5 years | 5 years | 5 years | 5 years | 5 years | | | |

Note Electric power consumption in 5 years of "Use stage" is 228kWh.(Includes 2 Cordless handsets' power consumption: 37.7kWh.)

4.2 Disposition/Recycle information on consumables and replacement parts

| ŝŝ | Classificatior | Consumption | Process | Process | Process | | |
|-------|----------------|--------------------------------|-----------------|-----------------------------|---------------------------------|--|--|
| lable | Distribution | Diesel truck: 4 ton (kg.km) | Shredding (kg) | Incineration to landfill | Landfill: General waste (kg) | | |
| uns | Quantity | 3.77E+01 | 2.70E-01 | 3.74E-01 | 1.58E-02 | | |
| Sio | Note | Consumables not | Consumables not | Consumables not | Consumables not | | |
| Note | | collected | collected | collected | collected | | |

5. Disposition/Recycle stage information (per product): process method and scenarios

| | Classificatior | Consumption | Process | Process | Process | | |
|-------|----------------|--------------------------------|----------------|---|---------------------------------|--|--|
| Jario | Distribution | Diesel truck: 4 ton (kg.km) | Shredding (kg) | Incineration to landfill (as ash) (kg) | Landfill: General waste (kg) | | |
| cer | Quantity | 9.59E+02 | 7.65E+00 | 6.29E+00 | 3.62E+00 | | |
| Ň | Note | Machines not | Machines not | Machines not | Machines not | | |
| | NOLE | collected | collected | collected | collected | | |
| Note | | | | | | | |