Product Environmental Aspects **Declaration**

Facsimile (PCR number: AH-03)



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http://www.brother.co.jp/

For inquiry:

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Inkjet Multi-Function Center MFC-J840N Specifications:

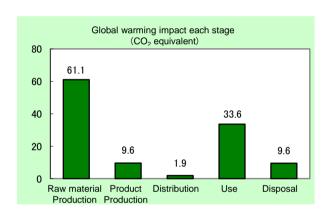
- Color Inkjet Printing
- Personal Use
- Recording Paper Size: A4 (Max. 210 x 297mm)
- Original Sheet Size: Max-width 210mm
- Modem Speed: 33,600 bps (Automatic switchover)
- Duplex Printing
- Product weight: 9.09 kg

(Including accessories, not including packaging and printed matter)

The following data is calculated by assuming the product sends and receives both 900 sheets in 5-year usage period. < Main environmental impact in the product lifecycle >

2.060MJ Energy consumption Global warming impact (CO2 equivalent) 115.7kg 0.162kg Acidification impact (SO₂ equivalent)





- Electric power consumption in 5 years of "Use stage" is 70.7kWh.
- The above data does not include the environmental impact of the paper that is used for printing.

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR:Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf_e/ for details.
- 3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

[Supplemental environmental information]

The product assembly and main parts of ink and inkjet head are produced at plants certified with ISO 14001.

The product conforms to the International Energy Star Program.

The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, September 29, 2004, Name of representative: Yohji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the label and data, according to ISO 14025 🖂 internal 🔳 external Third party verifier *: System auditor, Shozo Nakamuta

Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

^{*} In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)



Document control no.	F-02As-02
Product vendor	Brother Industries,LTD.
EcoLeaf registration no.	AH-12-141

Unit Function DB version Characterization Factor DB version v2.1

PCR name	Facsimile	Product type	MFC-J840N				
PCR code	AH-03	Product weight (kg)	9.09	Package (kg)	1.96	Weight total (kg)	11.05

Life Cycle Stage				Life Cycle Stage		Produ	ıction				
In/Ou	t items				Unit	Raw material	Product	Distribution	Use	Disposal	Total
		Energ	v Cons	umption	MJ	1.16E+03	1.29E+02	2.54E+01	7.35E+02	1.09E+01	2.06E+03
		Lileig	y Cons	шприоп	Mcal	2.77E+02	3.07E+01	6.06E+00	1.76E+02	2.60E+00	4.92E+02
			ses ×	Coal	kg	5.64E+00	8.19E-01	5.93E-05	3.95E+00	6.50E-02	1.05E+01
			arg urc	Crude oil (for fuel)	kg	1.18E+01	1.05E+00	5.54E-01	4.79E+00	1.17E-01	1.83E+01
			Energy resources	LNG	kg	2.37E+00	4.11E-01	8.56E-03	2.10E+00	3.35E-02	4.93E+00
			l Fe	Uranium content of an ore	kg	2.40E-04	5.54E-05	4.02E-09	2.67E-04	4.39E-06	5.66E-04
				Crude oil (for material)	kg	5.24E+00	0	0	5.46E-01	0	5.79E+00
				Iron content of an ore	kg	2.58E+00	0	0	1.88E-03	0	2.58E+00
		Exhaustible resources		Cu content of an ore	kg	1.80E-01	0	0	0	0	1.80E-01
	Se	Ď		Al content of an ore	kg	3.78E-02	0	0	0	0	3.78E-02
	Impact by Resource Consumption)SE	v	Ni content of an ore	kg	7.85E-03	0	0	9.10E-04	0	8.76E-03
	act by Resou Consumption	0	resources	Cr content of an ore	kg	1.14E-02	0	0	1.23E-03	0	1.26E-02
	8 E	ië	Inc	Mn content of an ore	kg	1.27E-02	0	0	1.57E-04	0	1.28E-02
	by USI	ust	.es	Pb content of an ore	kg	8.33E-03	0	0	0	0	8.33E-03
	Sor	ha	<u>=</u>	Sn content of an ore	kg	-	-	-	-	-	
	l gu	ŭ	Mineral	Zn content of an ore	kg	8.20E-02	0	0	0	0	8.20E-02
	=			Au content of an ore	kg	-	-	-	-	-	
				Ag content of an ore	kg	-	-	-	-	-	
				Silica Sand	kg	6.91E-01	0	0	1.21E-05	0	6.91E-01
es				Halite	kg	5.58E-01	1.94E-03	0	3.19E-04	3.97E-03	5.64E-01
-Š				Limestone	kg	8.30E-01	1.26E-01	0	2.54E-02	8.85E-02	1.07E+00
na				Natural soda ash	kg	7.24E-02	0	0	0	0	7.24E-02
a		Rene	wable	Wood	kg	3.69E+00	3.24E-02	0	5.90E-01	0	4.31E+00
Inventory anaiyses		resor	urces	Water	kg	6.02E+03	6.26E+02	4.48E-02	3.05E+03	5.49E+01	9.75E+03
į				CO2	kg	5.96E+01	9.59E+00	1.80E+00	3.34E+01	9.55E+00	1.14E+02
ξ				SOx	kg	3.56E-02	6.42E-03	1.05E-03	2.46E-02	5.02E-03	7.27E-02
				NOx	kg	7.76E-02	8.11E-03	7.80E-03	2.32E-02	1.08E-02	1.28E-01
			0	N2O	kg	5.58E-03	1.26E-04	3.13E-04	5.17E-04	1.47E-05	6.55E-03
	<u>e</u>		sphere	CH4	kg	6.41E-04	1.48E-04	1.07E-08	7.13E-04	1.18E-05	1.51E-03
	arc	Atmos	priere	CO	kg	6.91E-03	1.36E-03	1.88E-03	4.99E-03	2.00E-03	1.72E-02
	Impact by Emission/Discharge to the environment			NMVOC	kg	1.25E-03	2.90E-04	2.10E-08	1.40E-03	2.30E-05	2.96E-03
	Dis			СхНу	kg	2.61E-03	4.92E-05	2.45E-04	1.70E-04	3.96E-05	3.11E-03
	/uc			Dust	kg	7.93E-03	2.15E-04	7.64E-04	1.32E-03	6.18E-04	1.08E-02
	ssic			BOD	kg	-	-	-	-	-	
	mis		0	COD	kg	-	-	-	-	-	
	y Emission/Disc the environment	-	-	N total	kg	-	=	-	-	-	
	to th	water	domain	P total	kg	-	=	-	-	-	
	act			SS	kg	-	=	-	-	-	
	np.			Unspecified Solid Waste	kg	5.12E-01	5.65E-04	0	2.61E-01	4.97E+00	5.74E+00
	=			Slag	kg	9.28E-01	0	0	1.18E-03	0	9.29E-01
		t	0	Sludge	kg	7.70E-03	0	0	0	0	7.70E-03
		Soil s	ystem	Low level radio-active waste	kg	1.68E-04	3.87E-05	2.81E-09	1.86E-04	3.07E-06	3.96E-04
	by Resource Consumption	Exhai	ustible	Energy resources (crude oil equivalent)	kg	2.02E+01	2.52E+00	5.65E-01	1.20E+01	2.35E-01	3.56E+01
act	by Res Consu	resor	urces	Mineral resources (Iron ore equivalent)	kg	5.16E+01	0	0	1.02E+00	0	5.26E+01
Impact assessment	Impact by Emission/Discharge to the environment	t	0	Global Warming (CO2 equivalent)	kg	6.11E+01	9.63E+00	1.89E+00	3.36E+01	9.56E+00	1.16E+02
	Impa Emission/I to the env	Atmos	sphere	Acidification (SO2 equivalent)	kg	9.00E-02	1.21E-02	6.51E-03	4.09E-02	1.26E-02	1.62E-01

- A. "Production" stage is intended for two sub-stages listed below
- (1) "Raw material" production: consists of mining, transportation and raw material production.

 (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage. C. "Use" stage in intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts).

 D. "Disposal" stage in intended for environmental impacts by product disposal.

II. Inventory analyses

- t. inverinory arranyses

 A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore.

 B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

 D. Row total of the data is automatically calculated, excluding a row includes "-" item. Row total of such is presented as a blank (no data).
- (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.

[Notes for readers: Target product specific]

- 1. Product weight includes ink cartridges, and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter).

 2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of ink cartridges and an inkjet head, as well as the impact of product assembly.
- 3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance.
- 4. Use stage's impact is calculated according to the PCR. It includes the impact of fax transmitting 900 sheets and printing 900 sheets by receiving

This number is calculated by supposing a user use a machine for 5 years, sending 15 sheets a month, receiving 15 a month. It also includes the electricity consumption of a machine calculated based on 5-year use, supposing a year consists of 365 days,

not taking a leap year into consideration, supposing a machine is on standby all the time when it is not used. The production, distribution, and disposal/recycle impact of the consumables used in those 5 years is also included

The distribution impact of consumables is calculated under the same condition of products:

The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance Since we have no past record of consumables collection/recycle in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.

5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines

Product data sheet

Input data and parameters for LCA)

	(Input data and parameters for LCA)					
Document control no.	F-03s-02					
Product vendor	Brother Industries,LTD.					
EcoLEaf registration no.	AH-12-141					



PSC name	Facsimile(PCR ID:AH-03)	Product type					
LCA/LCIA in units of:	1	Product weight (kg)	9.09	Package (kg)	1.96	weight total (kg)	11.05

1. Product information (per unit): parts etc. by material and by process/assembly method

		Breakdown of n	rimary materials			Math breakd			
			•		which need to apply Processing / Assembly base Units (Parts B,C)				
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)	
	Steel	2.06E+00	Paper	1.69E+00	Press molding: Iron (kg)	2.11E+00	Parts assembly (kg)	4.32E+00	
ಕ	Stainless steel	4.94E-02	Semiconductor substrate	7.43E-01	Press molding: Nonferrous metal (kg)	3.39E-03			
۱ă	Aluminum	3.39E-03	Wood	4.32E-04	Injection molding (kg)	5.42E+00			
ĕ	Other metal	0	Water	3.81E-02	Glass molding (kg)	6.43E-01			
₫.	Thermoplastic resin	5.24E+00	Medium-sized motor	3.89E-01					
	Thermosetting resin	8.94E-03	Lubricants	1.23E-03					
	Rubber	1.75E-01							
	Glass	6.43E-01							
	Subtotal	8.18E+00	Subtotal	2.87E+00					
		Total		1.11E+01	Subtotal	8.18E+00	Subtotal	4.32E+00	

Note:

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

	Classification	Material	Material	Energy	Energy	Energy	Energy	Process	Material
Ē	Distribution	Corrugated cardboard (kg)	PP (kg)	Clean water (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Diesel truck: 4 ton (kg.km)	Incineration: Industrial waste (kg)	Clean water (kg)
ption	Quantity	1.52E-02	2.02E-03	1.16E-01	2.51E-04	5.36E+00	1.85E+00	1.86E+00	1.84E+00
ᇤ	Note								
ns	Classification	Process	Energy	Energy	Energy	Energy			
Con	Distribution	Incineration: Industrial waste (kg)	Gasoline as fuel (kg)	Freight by air (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)			
	Quantity	8.63E-02	2.57E-02	1.32E+02	1.33E+02	1.74E+01			
	Note								
- e	Classification								
ssion	Distribution								
Emiss Discha	Quantity								
шО	Note		·						·

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:	Freight by	Freight by	Freight by	Freight by
	transportation	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)
_	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)
⊡	Quantity	1.11E+01	8.50E+01	4.97E+01	1.89E+03	1.11E+01	2.63E+03	1.00E+02	2.91E+04
ΙĦ	Note								
Ē	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:				
isi	transportation	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)				
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)				
	Quantity	1.11E+01	1.00E+02	4.97E+01	2.22E+03				
	Note								

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

7.1110		essories subject to	tilis alialysis						
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Electricity (kwh)	Diesel truck: 20 ton (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)	Incineration: Industrial waste (kg)	Stainless steel plate (kg)	Low density polyethylene (kg)	PP (kg)
	Quantity	7.07E+01	1.01E+02	2.80E+03	1.38E+02	4.23E-03	5.76E-03	3.14E-02	3.71E-01
	Note	Electricity consumption for 5 years	Distribution of consumables used in 5 years	Distribution of consumables used in 5 years	Distribution of consumables used in 5 years	Distribution of consumables used in 5 years			
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
oduct	Distribution	POM(polyacetal) (kg)	ABS (kg)	PET (kg)	Nitrile-butadiene rubber (NBR) (kg)	Corrugated cardboard (kg)	Cardboard (kg)	Paper (Western style)	Clean water (kg)
8	Quantity	1.32E-01	6.79E-02	4.68E-03	5.00E-03	6.71E-02	1.89E-01	6.53E-03	3.25E-01
Ā	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Process		
	Distribution	Injection molding (kg)	Press molding: Iron (kg)	Electricity (kwh)	Gasoline as fuel (kg)	Urban gas (m3)	Incineration: Industrial waste (kg)		
	Quantity	6.09E-01	5.76E-03	7.38E-01	4.28E-03	5.26E-04	1.81E-01		
	Note			Production of consumables used in 5 years	Production of consumables used in 5 years	Production of consumables used in 5 years	Production of consumables used in 5 years		

Note Electric power consumption in 5 years of "Use stage" is 70.7kWh.

4.2 Disposition/Recycle information on consumables and replacement parts

 2.0	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	ole illioi illation on	oonoumables and i	opiacement parts			
3S	Classification	Consumption	Process	Process	Process		
ğ	Distribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:		
ma l		4 ton (kg.km)	Silledding (kg)	landfill (as ash) (kg)	General waste (kg)		
Ing	Quantity	Quantity 9.97E+01 7.74E-01	7.74E-01	1.02E+00	8.30E-03		
ä	Note	Consumables not	Consumables not	Consumables not	Consumables not		
ŭ		collected	collected	collected	collected		

Note

5. Disposition/Recycle stage information (per product): process method and scenarios

ο.	DISPO	Sition/Recycl	ie stage information	i (per product): prod	cess method and so	enarios		
		Classification	Consumption	Process	Process	Process		
ı	9.	Distribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:		
	يق	Distribution	4 ton (kg.km)	Officading (kg)	landfill (as ash) (kg)	General waste (kg)		
ı	e l	Quantity	1.05E+03	8.89E+00	6.97E+00	3.89E+00		
ı	ŭ	Note	Machines not	Machines not	Machines not	Machines not		
ı			collected	collected	collected	collected		1

Note