# Product Environmental Aspects **Declaration**

Facsimile (PCR number: AH-03)



No. AH-11-124 Date of publication Sep./6/2011



# http://www.brother.co.jp/

For inquiry:

Environmental Product Group Environmental Management Dept. Brother Industries, Ltd.

Tel: +81-52-824-2406 FAX: +81-52-824-5667

# Inkjet Multi-Function Center MFC-J855DWN **Specifications:**

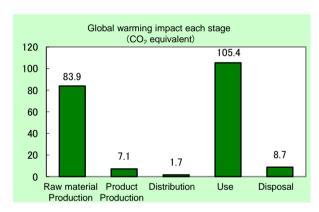
- Color Inkjet Printing
- Personal Use
- Recording Paper Size: A4 (Max. 210 x 297mm)
- Original Sheet Size: Max-width 210mm
- Modem Speed: 14,400 bps (Automatic switchover)
- · Product weight: 7.98 kg

(Including accessories, not including packaging and printed matter)

The following data is calculated by assuming the product sends and receives both 900 sheets in 5-year usage period. < Main environmental impact in the product lifecycle >

3.990MJ Energy consumption Global warming impact (CO2 equivalent) 206.9kg 0.276kg Acidification impact (SO<sub>2</sub> equivalent)





- · Electric power consumption in 5 years of "Use stage" is 247kWh. (Includes Cordless handset's power consumption: 38kWh.)
- The above data does not include the environmental impact of the paper that is used for printing.

### Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR:Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf\_e/ for details.
- 3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

# [Supplemental environmental information]

The product assembly and main parts of ink and inkjet head are produced at plants certified with ISO 14001.

The product conforms to the International Energy Star Program.

The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, September 29, 2004, Name of representative: Yohji Uchiyama, University of Tsukuba,

Independent verification of the label and data, according to ISO 14025 🖂 internal 🔳 external Third party verifier \*: System auditor, Shozo Nakamuta

Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

<sup>\*</sup> In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

### Product Environmental Information Data Sheet (PEIDS)



Document control no.	F-02As-02
Product vendor	Brother Industries,LTD.
EcoLeaf registration no.	AH-11-124

Unit Function DB version v2.1 Characterization Factor DR version v2.1

PCR name	Facsimile	Product type	MFC-J855DWN				
PCR code	AH-03 Product weigh		7.98	Package (kg)	2.25	Weight total (kg)	10.2

Life Cycle Stage						Produ	ıction	B1.4.77		D: .	Total
In/Out	t items			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Unit	Raw material	Product	Distribution	Use	Disposal	Total
		Energy	v Cons	umption	MJ	1.50E+03	9.82E+01	2.35E+01	2.36E+03	9.92E+00	3.99E+03
				-	Mcal	3.59E+02	2.35E+01	5.62E+00	5.63E+02	2.37E+00	9.54E+02
			Energy resources	Coal	kg	7.39E+00 1.65E+01	6.37E-01 7.73E-01	5.50E-05 5.14E-01	1.33E+01 1.53E+01	5.92E-02 1.07E-01	2.14E+01 3.32E+01
			ner	Crude oil (for fuel) LNG	kg kg	3.39E+00	3.20E-01	7.94E-03	6.66E+00	3.05E-02	1.04E+01
			E.	Uranium content of an ore	kg	3.86E-04	4.31E-05	3.73E-09	9.00E-04	4.00E-06	1.33E-03
				Crude oil (for material)	kg	4.31E+00	1.94E-03	0	2.41E-01	0	4.55E+00
				Iron content of an ore	kg	1.76E+00	0	0	1.36E-03	0	1.76E+00
		es		Cu content of an ore	kg	2.05E-01	0	0	0	0	2.05E-01
	g)	Exhaustible resources		Al content of an ore	kg	1.87E-02	0	0	0	0	1.87E-02
	Impact by Resource Consumption	SO	"	Ni content of an ore	kg	7.07E-03	0	0	6.57E-04	0	7.73E-03
	oact by Resou Consumption	e e	Mineral resources	Cr content of an ore	kg	1.01E-02	0	0	8.91E-04	0	1.10E-02
	ᇫ	iple	nc	Mn content of an ore	kg	5.67E-02	0	0	1.13E-04	0	5.68E-02
	by Isu	nst	esi	Pb content of an ore	kg	1.76E-02	0	0	0	0	1.76E-02
	Sort	tha	alr	Sn content of an ore	kg	-	=	=	=	-	
	d d	ы́	Jer	Zn content of an ore	kg	1.73E-01	0	0	0	0	1.73E-01
	=		Ĭ	Au content of an ore	kg	-	_	-	-	-	
				Ag content of an ore	kg	-		-	-	-	
"				Silica Sand	kg	8.09E-01	0	0	8.74E-06	0	8.09E-01
Inventory anaiyses				Halite	kg	8.68E-01 9.19E-01	1.37E-03 8.88E-02	0	5.40E-04 1.56E-02	3.71E-03 8.08E-02	8.74E-01 1.10E+00
Ä.				Limestone	kg	9.19E-01 8.39E-02	8.88E=02 0	0	0 0	8.08E=02 0	8.39E-02
ä	<del> </del>	Renev	wahla	Natural soda ash Wood	kg kg	4.85E+00	1.62E-02	0	4.29E-01	0	5.30E+00
Š		resou		Water	kg	9.80E+03	4.86E+02	4.16E-02	1.01E+04	5.00E+01	2.04E+04
<u>و</u>		10000	11000	CO2	kg	8.20E+01	7.12E+00	1.67E+00	1.05E+02	8.73E+00	2.05E+02
Ş.				SOx	kg	5.24E-02	4.84E-03	9.78E-04	7.96E-02	4.58E-03	1.42E-01
≟				NOx	kg	1.02E-01	5.90E-03	7.26E-03	6.54E-02	9.89E-03	1.91E-01
				N2O	ka	7.00E-03	7.10E-05	2.90E-04	1.23E-03	1.33E-05	8.60E-03
	Φ	to A +		CH4	kg	1.03E-03	1.15E-04	9.96E-09	2.41E-03	1.07E-05	3.56E-03
	arg			CO	kg	1.01E-02	1.01E-03	1.76E-03	1.56E-02	1.84E-03	3.02E-02
	Emission/Discharge e environment			NMVOC	kg	2.02E-03	2.26E-04	1.95E-08	4.71E-03	2.10E-05	6.98E-03
	at by Emission/Disc to the environment			CxHy	kg	3.23E-03	2.15E-05	2.28E-04	3.01E-04	3.64E-05	3.81E-03
	9 9			Dust	kg	9.99E-03	1.67E-04	7.10E-04	3.56E-03	5.66E-04	1.50E-02
	SSi			BOD	kg	-	-	-	-	-	
	e iii	to		COD	kg	-	=	-	П	-	
		Wa		N total	kg	-	<del>-</del>	-	-	-	
	유하	dom	naın	P total	kg	-		-	-	-	
	Impact by to th			SS Unspecified Solid Waste	kg	5.46E-01	3.32E-04	0	5.49E-01	4.64E+00	5.74E+00
	트			Slag	kg	1.04E+00	0	0	8.51E-04	4.64E+00	1.05E+00
		to	2	Sludge	kg kg	9.65E-03	0	0	0.512 04	0	9.65E-03
		Soil sy			ĸy	9.03E 03	<u> </u>	0	0	0	9.03E 03
			,	Low level	kg	2.70E-04	3.01E-05	2.60E-09	6.28E-04	2.79E-06	9.31E-04
				radio-active waste	ņ						
	m =			Energy resources							
	di ci			(crude oil equivalent)	kg	2.85E+01	1.92E+00	5.24E-01	3.92E+01	2.14E-01	7.04E+01
	by Resource Consumption	Exhau		(oraco on oquivalent)							
+	Re	resou	ırces	Mineral resources	1	7.405.04	1005.00		0.505.04		7.405.04
# Je	δ Ω			(Iron ore equivalent)	kg	7.40E+01	1.06E-03	0	6.52E-01	0	7.46E+01
Impact assessment											
lm Ses	narg			Global Warming	kg	8.39E+01	7.14E+00	1.75E+00	1.05E+02	8.73E+00	2.07E+02
ass	t by isch	to	,	(CO2 equivalent)	κg	0.002.01	7.1-12.00	1.752.00	1.002.02	0.702.00	2.072.02
	Impact by Emission/Discharge to the environment	Atmos									
	lm ssio	Autios	Pilele	Acidification	lea	1 245 01	0.075.03	6.065.03	1.055.01	1.155 00	0.765_01
	to th			(SO2 equivalent)	kg	1.24E-01	8.97E-03	6.06E-03	1.25E-01	1.15E-02	2.76E-01
	교 <sup>호</sup>										

[Notes for readers: EcoLeaf common rules]

- I. Stage related
- "Production" stage is intended for two sub-stages listed below.

- (1) "Raw material" production: consists of mining, transportation and raw material production.
  (2) "Product" production: consists of the parts processing, assembly and installation.

  B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage in intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts). D. "Disposal" stage in intended for environmental impacts by product disposal.

## II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore.

  B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

  C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

### III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere. Water and Soil system

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- D. Indicate of initiation in including in the result of lactuation is estimated as zero or negligible in comparison to telat.

  C. Indicate "—" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

  D. Row total of the data is automatically calculated, excluding a row includes "—" item. Row total of such is presented as a blank (no data).

  (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.

- 1. Product weight includes handsets as standard equipment, ink cartridges and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter). In the production impact of raw material, the impact of a Ni-MH battery is calculated using the basic impact rate of an alkaline-manganese battery.

  2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of ink cartridges and an inkjet head, as well as the impact of product assembly.
- 3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance.

4. Use stage's impact is calculated according to the PCR. It includes the impact of fax transmitting 900 sheets and printing 900 sheets by receiving.

This number is calculated by supposing a user use a machine for 5 years, sending 15 sheets a month, receiving 15 a month. It also includes the electricity consumption of a machine calculated based on 5-year use, supposing a year consists of 365 days,

not taking a leap year into consideration, supposing a machine is on standby all the time when it is not used.

The production, distribution, and disposal/recycle impact of the consumables used in those 5 years is also included

- The distribution impact of consumables is calculated under the same condition of products:
- The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance. Since we have no past record of consumables collection/recycle in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material
- This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.
- 5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines.

# **Product data sheet**

nout data and parameters for LCA)

	(input data and parameters for LCA)
Document control no.	F-03s-02
Product vendor	Brother Industries,LTD.
EcoLEaf registration no.	AH-11-124



PSC name	Facsimile(PCR ID:AH-03)	Product type	MFC-J855DWN				
LCA/LCIA in units of:	1	Product weight (kg)	7.98	Package (kg)	2.25	weight total (kg)	10.2

1. Product information (per unit): parts etc. by material and by process/assembly method

		Breakdown of n	rimary materials			Math breakd			
			mary materials		which need to apply Processing / Assembly base Units (Parts B,C)				
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)	
	Steel	1.46E+00	Paper	2.20E+00	Press molding: Iron (kg)	1.51E+00	Parts assembly (kg)	3.47E+00	
ಕ	Stainless steel	4.46E-02	Semiconductor substrate	1.25E+00	Press molding: Nonferrous metal (kg)	5.36E-03			
뒫	Aluminum	4.26E-03	Wood	6.13E-04	Injection molding (kg)	4.33E+00			
ĕ	Other metal	5.50E-04	Water	3.70E-02	Glass molding (kg)	6.29E-01			
<u> </u>	Thermoplastic resin	4.00E+00	Medium-sized motor	1.61E-01					
	Thermosetting resin	8.43E-02	Alkali-manganese dry battery	9.29E-02					
	Rubber	2.39E-01	Lubricants	1.73E-03					
	Glass	6.30E-01							
	Subtotal 6.47E+00 Subtotal			3.75E+00					
		Total		1.02E+01	Subtotal	6.48E+00	Subtotal	3.47E+00	

Note: Nickel hydride battery has been calculated using the basic unit of Alkali-manganese dry battery.

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO<sub>2</sub>, NO<sub>2</sub> equivalent.

	Classification	Material	Energy	Energy	Energy	Energy	Energy	Material	Material
Ē	Distribution	PP (kg)	Clean water (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Diesel truck: 10 ton (kg.km)	Diesel truck: 4 ton (kg.km)	Incineration: Industrial waste (kg)	Clean water (kg)
mption	Quantity	1.95E-03	9.45E-02	2.79E-04	4.19E+00	2.53E+01	9.26E-01	1.31E+00	1.30E+00
ᆸ	Note								
l Ins	Classification	Energy	Energy	Energy	Energy	Material			
Con	Distribution	Incineration: Industrial waste (kg)	Gasoline as fuel (kg)	Freight by air (kg.km)	Freight by ship (kg.km)	Corrugated cardboard (kg)			
	Quantity	6.55E-02	1.99E-02	2.60E+01	1.12E+02	7.60E-03			
	Note								
- e	Classification								
Emission / Discharge	Distribution								
m is	Quantity								
шО	Note								

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:	Freight by	Freight by	Freight by	Freight by
	transportation	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)
_	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)
<u>.</u> 5	Quantity	1.02E+01	8.50E+01	4.93E+01	1.77E+03	1.02E+01	2.63E+03	1.00E+02	2.69E+04
pnt	Note								
萱	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:				
isi	transportation	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)				
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)				
	Quantity	1.02E+01	1.00E+02	4.92E+01	2.08E+03				
	Note								

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
Distribution	Electricity (kwh)	Diesel truck: 20 ton (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)	Stainless steel plate (kg)	Low density polyethylene (kg)	PP (kg)	POM(polyacetal) (kg)
Quantity	2.47E+02	6.72E+01	1.57E+03	1.17E+02	4.16E-03	2.36E-02	1.62E-01	8.16E-03
Note	Electricity consumption for 5 years		Distribution of consumables used in 5 years	Distribution of consumables used in 5 years				
Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
Distribution	ABS (kg)	PET (kg)	Nitrile-butadiene rubber (NBR) (kg)	Cardboard (kg)	Paper (Western style)	Corrugated cardboard (kg)	Clean water (kg)	Injection molding (kg)
Quantity	4.31E-02	1.24E-02	2.84E-03	1.44E-01	1.46E-03	4.47E-02	2.34E-01	4.82E-01
Note								
Classification	Consumption	Consumption	Consumption	Consumption	Process			
Distribution	Press molding: Iron (kg)	Electricity (kwh)	Gasoline as fuel (kg)	Urban gas (m3)	Incineration: Industrial waste (kg)			
Quantity	8.33E-03	1.87E-01	1.05E-03	4.96E-04	1.17E-01			
Note								
	Distribution Quantity Note Classificatior Distribution Quantity Note Classificatior Distribution Quantity Quantity Quantity Quantity	Distribution  Quantity  Quantity  Quantity  Electricity (kwh)  Electricity  Consumption for  5 years  Classificatior  Consumption  Distribution  ABS (kg)  Quantity  4.31E-02  Note  Classificatior  Consumption  Press molding:  Iron (kg)  Quantity  8.33E-03	Distribution  Di	Distribution  Distribution  Quantity  Quantity  Quantity  Distribution  Quantity  Quantity  Distribution of Consumption of Consumption  Distribution  Distribution  Distribution  Classificatior  Consumption  Distribution  Consumption  Distribution  Press molding:  Iron (kg)  Quantity  8.33E-03  1.87E-01  1.05E-03  Production of  Consumables used in  Consumables used in	Distribution Electricity (kwh) 20 ton (kg.km) ship (kg.km) 10 ton (kg.km)  Quantity 2.47E+02 6.72E+01 1.57E+03 1.17E+02  Electricity Distribution of Consumables used in 5 years 6 years 6 years 7 years 8 years 9 yea	Distribution Electricity (kwh) 20 ton (kg,km) ship (kg,km) 10 ton (kg,km) plate (kg)  Quantity 2.47E+02 6.72E+01 1.57E+03 1.17E+02 4.16E-03  Electricity consumption for 5 years 5 years 5 years 5 years 5 years 5 years Consumption Consu	Distribution Electricity (kwh) 20 ton (kg,km) ship (kg,km) 10 ton (kg,km) plate (kg) polyethylene (kg)  Quantity 2.47E+02 6.72E+01 1.57E+03 1.17E+02 4.16E-03 2.36E-02  Electricity consumption for 5 years 5 years 5 years 5 years 5 years 5 years Classificatior Consumption	Distribution Electricity (kwh) Diesel truck: 20 ton (kg.km) ship (kg.km) ship (kg.km) 10 ton (kg.km) plate (kg) polyethylene (kg) PP (kg)  Quantity 2.47E+02 6.72E+01 1.57E+03 1.17E+02 4.16E-03 2.36E-02 1.62E-01  Electricity Distribution of Consumption for consumables used in 5 years 5 years Classificatior Consumption Cardboard (kg) Paper Corrugated Cardboard (kg) Cardboard

Note Electric power consumption in 5 years of "Use stage" is 247kWh. (Includes Cordless handset's power consumption:38kWh.)

4.2 Disposition/Recycle information on consumables and replacement parts

7.2	J.opoo.		ole illioi illation on	oonoumables and i	opiacement parts			
9	Cla	assification	Consumption	Process	Process	Process		
2	2 Di	istribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:		
8		Distribution	4 ton (kg.km)	Officuality (kg)	landfill (as ash) (kg)	General waste (kg)		
1		Quantity	6.03E+01	6.94E-03	6.16E-01	4.34E-01		
Cons		Note	Consumables not	Consumables not	Consumables not	Consumables not		
	5		collected	collected	collected	collected		ļ

Note

5. Disposition/Recycle stage information (per product): process method and scenarios

5. Disposition/Recycle stage information (per product): process method and scenarios												
П		Classification	Consumption	Process	Process	Process						
ı	9.	Distribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:						
	Jar		4 ton (kg.km)	Officading (kg)	landfill (as ash) (kg)	General waste (kg)						
ı	Se [	Quantity	9.70E+02	7.77E+00	6.37E+00	3.66E+00						
ı	ŭ	Note	Machines not	Machines not	Machines not	Machines not						
ı			collected	collected	collected	collected				1		

Note