# Product Environmental Aspects Declaration

Facsimile (PCR number: AH-03)



## http://www.brother.co.jp/

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Inkjet Multi-Function Center MFC-J955DN **Specifications:** 

- Color Inkjet Printing
- Personal Use
- Recording Paper Size: A4 (Max. 210 x 297mm)
- Original Sheet Size: Max-width 210mm
- Modem Speed: 33,600 bps (Automatic switchover)
- Duplex Printing
- Product weight: 9.95 kg

(Including accessories, not including packaging and printed matter)

The following data is calculated by assuming the product sends and receives both 900 sheets in 5-year usage period. < Main environmental impact in the product lifecycle >

- - Energy consumption Global warming impact (CO<sub>2</sub> equivalent)
- Acidification impact (SO<sub>2</sub> equivalent)

2.940MJ 159.2kg 0.210kg



Global warming impact each stage (CO<sub>2</sub> equivalent) 100 80.2 80 58.1 60 40 20 9.9 8.9 2.0 0 Raw material Product Use Distribution Disposal Production Production

· Electric power consumption in 5 years of "Use stage" is 129kWh.

- (Includes Cordless handset's power consumption: 19kWh.)
- The above data does not include the environmental impact of the paper that is used for printing.

Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.jemai.or.jp/ecoleaf\_e/ for details.
- 3. The units used for EcoLeaf calculations are based on Japanese domestic data. Overseas data has not been applied.

## [Supplemental environmental information]

The product assembly and main parts of ink and inkjet head are produced at plants certified with ISO 14001.

- The product conforms to the International Energy Star Program.
- The product has obtained the ECO Mark certification (3R & Energy-Saving Design).

PCR review was conducted by: PCR Deliberation Committee, September 29, 2004, Name of representative: Yohji Uchiyama, University of Tsukuba, Graduate School Independent verification of the label and data, according to ISO 14025 🗌 internal 🔳 external Third party verifier \*: System auditor, Shozo Nakamuta

Program operator: Japan Environmental Management Association for Industry Email: ecoleaf@jemai.or.jp

\* In the case of a business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

## Product Environmental Information Data Sheet (PEIDS)



Document control no.			F-0	2As-02				http://www	v.jemai.or.jp			
F	Product	vendo	or	Bro	ther In	dustries,LTD.				v2.1		
EcoL	eaf reg	istratio	on no.		AH-	11-119						
	J							Characterization	Factor DB version	v2.1		
	PCR	nomo		Faa	simile		Das durat tura		MFC-J			
					sinne		Product type					
	PCR	code		AH-03		Product weight (kg)	9.95	Package (kg)	1.83	Weight total (kg)	11.80	
				Life Cycle Stage	Unit	Produ		Distribution	Use	Disposal	Total	
In/Out	t items					Raw material 1.49E+03	Product	0.705+01	1.005+00	•	0.045+00	
		Energ	y Cons	umption	MJ Mcal	3.56E+02	1.31E+02 3.13E+01	2.76E+01 6.58E+00	1.28E+03 3.07E+02	1.14E+01 2.73E+00	2.94E+03 7.03E+02	
			> Se	Coal	kg	7.28E+00	8.37E-01	6.44E-05	7.05E+00	6.80E-02	1.52E+01	
			Energy resources	Crude oil (for fuel)	kg	1.55E+01	1.06E+00	6.02E-01	8.35E+00	1.23E-01	2.56E+01	
			SOL	LNG	kg	3.26E+00	4.21E-01	9.29E-03	3.66E+00	3.50E-02	7.38E+00	
			- e	Uranium content of an ore	kg	3.45E-04	5.66E-05	4.36E-09	4.77E-04	4.60E-06	8.83E-04	
				Crude oil (for material)	kg	5.69E+00 2.56E+00	1.98E-03 0	0	5.85E-01	0	6.28E+00 2.56E+00	
		Se		Iron content of an ore Cu content of an ore	kg kg	2.36E+00 2.28E-01	0	0	1.88E-03 0	0	2.28E-01	
	d)	lrce		Al content of an ore	kg	3.71E-02	0	0	0	0	3.71E-02	
	nro	sou		Ni content of an ore	kg	1.20E-02	0	0	9.10E-04	0	1.29E-02	
	sou	e re	seo	Cr content of an ore	kg	1.70E-02	0	0	1.23E-03	0	1.83E-02	
	n Re	tible	our	Mn content of an ore	kg	3.29E-02	0	0	1.57E-04	0	3.31E-02	
	Impact by Resource Consumption	Inst	Mineral resources	Pb content of an ore	kg	1.38E-02	0	0	0	0	1.38E-02	
		Exhaustible resources		Sn content of an ore	kg	-	-	-	-	-	1.005.01	
				Zn content of an ore Au content of an ore	kg kg	1.36E-01	0	0	0	0	1.36E-01	
			Σ	Ag content of an ore	kg	_	_	-	_	-		
				Silica Sand	kg	7.65E-01	0	0	1.21E-05	0	7.65E-01	
SB				Halite	kg	7.04E-01	1.38E-03	0	2.96E-04	4.29E-03	7.10E-01	
yse				Limestone	kg	9.48E-01	8.94E-02	0	2.47E-02	9.19E-02	1.15E+00	
nventory anaiyses				Natural soda ash	kg	7.90E-02	0	0	0	0	7.90E-02	
Уa			wable	Wood	kg	3.64E+00	3.24E-02	0	6.00E-01	0	4.27E+00	
tor		resou	urces	Water	kg	8.66E+03	6.38E+02	4.87E-02	5.43E+03	5.74E+01	1.48E+04	
/en		to Atmosphere		CO2 SOx	kg	7.82E+01 4.89E-02	8.90E+00 6.10E-03	1.96E+00 1.17E-03	5.78E+01 4.32E-02	9.93E+00 5.22E-03	1.57E+02 1.05E-01	
<u> </u>				NOx	kg kg	9.93E-02	7.12E-03	8.85E-03	4.32E-02 3.82E-02	1.13E-02	1.65E-01	
				N2O	kg	7.05E-03	1.26E-04	3.35E-04	8.03E-04	1.55E-05	8.33E-03	
	ω			CH4	kg	9.22E-04	1.51E-04	1.17E-08	1.28E-03	1.23E-05	2.36E-03	
	Impact by Emission/Discharge to the environment			CO	kg	9.39E-03	1.28E-03	2.22E-03	8.62E-03	2.09E-03	2.36E-02	
	sch:			NMVOC	kg	1.80E-03	2.96E-04	2.28E-08	2.50E-03	2.41E-05	4.62E-03	
	by Emission/Disc the environment			CxHy	kg	3.27E-03	4.89E-05	2.73E-04	2.39E-04	4.19E-05	3.87E-03	
	on/			Dust	kg	1.01E-02	2.21E-04	8.57E-04	2.15E-03	6.45E-04	1.39E-02	
	issi			BOD	kg	-		-	-	-		
	e u		o ater	COD	kg	-	-	-	-	-		
	the	don		N total P total	kg kg	-	-	-	-	-		
	to t	uon	nam	SS	kg	_		_	_	_		
	bgn			Unspecified Solid Waste	kg	6.09E-01	5.37E-04	0	2.88E-01	5.36E+00	6.26E+00	
	-			Slag	kg	1.10E+00	0	0	1.18E-03	0	1.10E+00	
			0	Sludge	kg	7.56E-03	0	0	0	0	7.56E-03	
		Soil s	ystem	Low level radio-active waste	kg	2.41E-04	3.95E-05	3.05E-09	3.33E-04	3.21E-06	6.17E-04	
	by Resource Consumption		ustible	Energy resources (crude oil equivalent)	kg	2.69E+01	2.57E+00	6.13E-01	2.12E+01	2.47E-01	5.16E+01	
act ment			urces	Mineral resources (Iron ore equivalent)	kg	7.33E+01	1.09E-03	0	1.04E+00	0	7.44E+01	
Impact assessment	Impact by Emission/Discharge to the environment	t		Global Warming (CO2 equivalent)	kg	8.02E+01	8.93E+00	2.05E+00	5.81E+01	9.94E+00	1.59E+02	
	Impa Emission/ to the en/	Atmosphere		Acidification (SO2 equivalent)	kg	1.18E-01	1.11E-02	7.36E-03	6.99E-02	1.31E-02	2.20E-01	

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

 (1) "Raw material" production: consists of mining, transportation and raw material production.
 (2) "Product" production: consists of the parts processing, assembly and installation.
 B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g., replacement parts) for use of the product are included into "Use" stage. C. "Use" stage in intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal of consumables/maintenance goods (e.g., replacement parts). D. "Disposal" stage in intended for environmental impacts by product disposal.

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g., iron, aluminum) in the ore. B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel. C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system

IV. Data entry format

A. Exponential notation, after the decimal point to two, should be used.

B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

D. Indicate "---" if calculation or estimation can not be done, in order to differentiate to indicate "zero".
C. Indicate "---" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
D. Row total of the data is automatically calculated, excluding a row includes "--" item. Row total of such is presented as a blank (no data).
(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.

[Notes for readers: Target product specific]

1. Product weight includes a handset as standard equipment, ink cartridges and other accessories. Packaging weight includes packaging material and appended goods (e.g., user's manual, other printed matter).

In the production impact of raw material, the impact of a Ni-MH battery is calculated using the basic impact rate of an alkaline-managanese battery. 2. Production stage includes the production/distribution impact of the parts making up a machine and the initial set of ink cartridges and an inkiet head, as well as the impact of product assembly.

3. Distribution stage's impact is calculated according to the PCR. The transportation distance of a product from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance.

4. Use stage's impact is calculated according to the PCR. It includes the impact of fax transmitting 900 sheets and printing 900 sheets by receiving

This number is calculated by supposing a user use a machine for 5 years, sending 15 sheets a month, receiving 15 a month. It also includes the electricity consumption of a machine calculated based on 5-year use, supposing a year consists of 365 days,

not taking a leap year into consideration, supposing a machine is on standby all the time when it is not used. The production, distribution, and disposal/recycle impact of the consumables used in those 5 years is also included

The distribution impact of consumables is calculated under the same condition of products:

The transportation distance of consumables from an overseas factory to the port of Japan is based on actual distance. The transportation distance in Japan uses 100 km as average distance. Since we have no past record of consumables collection/recycle in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material

This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of consumables.

5. Disposal stage: Since we have not collected machines as a producer in Japan, they are assumed to be collected as general waste, crushed and separated as combustible/non-combustible material. This stage includes the incineration impact of combustible materials and the landfill impact of non-combustible materials of machines.

Form 3(F-03s-02)

## Product data sheet

	(Input data and parameters for LCA)				
Document control no.	F-03s-02				
Product vendor	Brother Industries,LTD.				
EcoLEaf registration no.	AH-11-119				



PSC name	Facsimile(PCR ID:AH-03)	Product type	MFC-J955DN				
LCA/LCIA in units of:	1	Product weight (kg)	9.95	Package (kg)	1.83	weight total (kg)	11.80

1. Product information (per unit): parts etc. by material and by process/assembly method

		Breakdown of p	imary materials	Math breakdown of parts,				
		Dicaldown of pi	inaly matchalo	which need to app		Assembly base Units (Parts		
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Steel	2.02E+00	Paper	1.67E+00	Press molding: Iron (kg)	2.07E+00	Parts assembly (kg)	4.63E+00
	Stainless steel	Stainless steel 7.59E-02		1.10E+00	Press molding: Nonferrous metal (kg)	3.87E-03		
duct	Aluminum	3.33E-03	Wood	4.24E-04	Injection molding (kg)	5.83E+00		
ĕ	Other metal	5.36E-04	Water	3.70E-02	Glass molding (kg)	6.16E-01		
Ē	Thermoplastic resin	5.56E+00	Medium-sized motor	3.82E-01				
	Thermosetting resin	2.13E-02	Alkali-manganese dry battery	3.87E-02				
	Rubber	2.52E-01	Lubricants	1.75E-03				
	Glass	6.16E-01						
	Subtotal	8.55E+00	Subtotal	3.23E+00				
		Total		1.18E+01	Subtotal	8.52E+00	Subtotal	4.63E+00

Note : Nickel hydride battery has been calculated using the basic unit of Alkali-manganese dry battery.

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO<sub>2</sub>, NO<sub>2</sub> equivalent.

	Classificatior	Material	Material	Energy	Energy	Energy	Energy	Material	Material
ç	Distribution	Corrugated cardboard (kg)	PP (kg)	Clean water (kg)	Furnace urban gas (13A) (m3)	Electricity (kwh)	Diesel truck: 4 ton (kg.km)	Incineration: Industrial waste (kg)	Clean water (kg)
tio	Quantity	1.52E-02	1.99E-03	9.69E-02	2.86E-04	5.37E+00	1.85E+00	1.31E+00	1.30E+00
du	Note								
sul	Classificatior	Energy	Energy	Energy	Energy	Energy			
Con	Distribution	Incineration: Industrial waste (kg)	Gasoline as fuel (kg)	Freight by air (kg.km)	Freight by ship (kg.km)	Diesel truck: 10 ton (kg.km)			
	Quantity	6.71E-02	2.66E-02	1.32E+02	1.15E+02	3.00E+01			
	Note								
- e	Classificatior								
Emission . Discharge	Distribution								
Emis Disc	Quantity								
	Note								

Note

#### 3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:	Freight by	Freight by	Freight by	Freight by
_	transportation	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	20 ton (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)	ship (kg.km)
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg · km)
<u>io</u>	Quantity	1.18E+01	8.50E+01	4.47E+01	2.24E+03	1.18E+01	2.63E+03	1.00E+02	3.10E+04
Ĕ	Note								
trip	Means of	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:				
Dis	transportation	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)	10 ton (kg.km)				
	Conditions	Mass (kg)	Distance (km)	Loading Ratio (%w)	Load (kg·km)				
	Quantity	1.18E+01	1.00E+02	4.47E+01	2.64E+03				
	Note								

Note

### 4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

#### 4.1 Product and accessories subject to this analysis

	Classificatior	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Classification	Consumption						Consumption	Consumption
	Distribution	Electricity (kwh)	Diesel truck:	Freight by	Diesel truck:	Stainless steel	Low density	PP (kg)	POM(polyacetal) (kg)
	Biotribution	Lioothony (ittil)	20 ton (kg.km)	ship (kg.km)	10 ton (kg.km)	plate (kg)	polyethylene (kg)	(	· · · · · (p - · ) - · · · · · ) (· · g)
	Quantity	1.29E+02	1.01E+02	2.92E+03	1.64E+02	5.76E-03	3.14E-02	3.81E-01	1.32E-01
		Electricity	Distribution of	Distribution of	Distribution of				
	Note	consumption for	consumables used in	consumables used in	consumables used in				
		5 years	5 years	5 years	5 years				
	Classificatior	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	ABS (kg)	PET (kg)	Nitrile-butadiene	Paper		Corrugated		Injection
nci				rubber (NBR) (kg)	(Western style)	Cardboard (kg)	cardboard (kg)	Clean water (kg)	molding (kg)
Product	Quantity	6.61E-02	5.26E-02	4.86E-03	1.09E-02	1.89E-01	6.71E-02	2.83E-01	7.22E-01
Pr	Note								
	Classificatior	Consumption	Consumption	Consumption	Consumption	Process			
	Distribution	Press molding: Iron (kg)	Electricity (kwh)	Gasoline as fuel (kg)	Urban gas (m3)	Incineration: Industrial waste (kg)			
	Quantity	5.76E-03	2.26E-01	7.89E-05	6.04E-05	1.41E-01			
			Production of	Production of	Production of	Production of			
	Note		consumables used in	consumables used in	consumables used in	consumables used in			
			5 years	5 years	5 years	5 years			

Note Electric power consumption in 5 years of "Use stage" is 129kWh. (Includes Cordless handset's power consumption:19kWh.)

#### 4.2 Disposition/Recycle information on consumables and replacement parts

es	Classificatior	Consumption	Process	Process	Process		
able	Distribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:		
na		4 ton (kg.km)		landfill (as ash) (kg)	General waste (kg)		
sur	Quantity	1.17E+02	9.50E-01	1.20E+00	8.26E-03		
Ë	Note	Consumables not	Consumables not	Consumables not	Consumables not		
Ŭ	NOLE	collected	collected	collected	collected		
Note							

5. Disposition/Recycle stage information (per product): process method and scenarios

J. Disp	. Disposition/Accycle stage information (per product), process method and scenarios											
Scenario	Classificatior	Consumption	Process	Process	Process							
	Distribution	Diesel truck:	Shredding (kg)	Incineration to	Landfill:							
		4 ton (kg.km)	enrodding (ng)	landfill (as ash) (kg)	General waste (kg)							
	Quantity	1.11E+03	9.65E+00	7.24E+00	4.24E+00							
	Note	Machines not	Machines not	Machines not	Machines not							
	Note	collected	collected	collected	collected							

Note