Product Environmental Aspects Declaration

EP and IJ printer (PCR-ID:AD-04)



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http://konicaminolta.jp

Please direct any inquiries or comments to e-mail: bt-environ@pub.konicaminolta.jp



Total of 470,400 sheets on the assumption of five years usage.

Environmental impact by copypaper is not included.

bizhub c284e

Marking technologies Electrophotographic Printer (EP)

Printing speed 28 prints-per-minute(B/W), 28 prints-per-minute(color)

Maximum copy paper A3

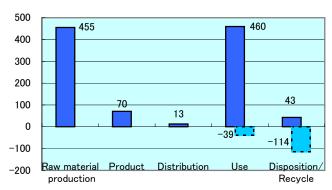
<u>Duplex copying</u> Non-stack ADU equipped

Life Cycle Impact

<u> </u>	
Consumption and discharge in a life cycle	All the stage sum totals
Global warming(CO2equivalent):kg	1,042
and an inaniming to a Zarquin and individual	(888)
Acidification(SO ₂ equivalent):kg	1.6
7 tolamoduon(00 yoquivalone).ng	(1.3)
Energy resources(crude oil equivalent):MJ	19,244
Litergy resources(crude oil equivalent).ivio	(16,225)

※Figures in () indicated environmental impact including recycle effect *note3

Warming load CO₂ equivalent of each stage(kg)



Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]



- Certified Environmental Standards
 - Japan Eco Mark
 - International Energy Star Program
- Conforming to Japanese Law on Promoting Green Purchasing

PCR review was conducted by : PCR Deliberation Committee, January 01,2008, Name of reprentative : Youji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025 □internal ■external

Third party verifier: The third party verifier * : Shozo Nakamuta

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

 $^{^{*}}$ In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)

	E 00D 00	1	
Document control no.	F-02B-03	Unit Function DB version	2.1
Product vendor	KONICA MINOLTA, INC.	Characterization Factor DB version	2.1
EcoLeaf registration no.	AD-13-262	1	



	PC	R name)	EP and IJ print	er	Product type Product weight[kg]	95.0		bizhub C284e			
F	PC			·			95.0					
_	=						[kg] 85.0 Package[kg] 18.8 Weight total[kg] 103.8					
In/Out	iter						00.0	Fackage[kg]	10.0	weight total[kg]	100.0	
In/Out	iter			Life Cycle Stage		Produ	ction	51 (11 (1		<u> </u>	D	
		ns			Unit	Raw material	Product	Distribution	Use	Disposal	Recycle	
					MJ	8.02E+03	1.37E+03	1.76E+02	9.61E+03	7.64E+01	-3.02E+03	
		Ener	rgy Co	onsumption	Mcal	1.91E+03	3.27E+02	4.22E+01	2.29E+03	1.82E+01	-7.21E+02	
	-	_		Cool								
				Coal	kg	6.42E+01	8.57E+00	4.12E-04	4.48E+01	3.93E-01	-2.50E+01	
		En	nergy	Crude oil (as a fuel)	kg	7.44E+01	9.78E+00	3.85E+00	6.77E+01	8.30E-01	−2.38E+01	
				Natural Gas	kg	1.48E+01	5.23E+00	5.95E-02	2.61E+01	2.04E-01	-3.64E+00	
				Uranium ore	mg	1.54E-03	5.80E-04	2.79E-08	2.17E-03	2.66E-05	-2.62E-04	
				Crude oil (as an								
				ingredients)	kg	2.87E+01	0	0	4.03E+01	0	-1.96E+01	
				Iron ore	1	4 04E+01	0	0	0.005+00	0		
					kg	4.84E+01			9.90E+00		-2.33E+01	
				Copper ore	kg	1.46E+00	0	0	0.00E+00	0	-4.35E-01	
	_			Bauxite	kg	9.73E-01	0	0	1.39E+00	0	-9.41E-01	
ntior	pilor	es		Nickel ore	kg	1.11E-01	0	0	2.96E-01	0	-1.63E-01	
un,	onn	aust		Chromium ore	kg	1.66E-01	0	0	4.04E-01	0	-2.28E-01	
Sons	اج آج	resc		Manganese ore	kg	2.59E-01	0	0	1.00E-01	0	-3.73E-02	
90	he e	Me	aterial	Plumbous ore		7.50E-02	0	0	0	0	-1.84E-02	
no	Kesour from tl	Exhaustiple resources	utorial		kg							
Res				Tin ore	kg	0	0	0	0	0	0	
				Zinc ore	kg	7.38E-01	0	0	0	0	-1.81E-01	
				Gold ore	kg	0	0	0	0	0	0	
				Silver ore	kg	0	0	0	0	0	0	
				Silica sand	kg	3.48E+00	0	0	1.13E-01	0	-1.04E+00	
				Rock salt		1.92E+01	2.15E-03	0	1.37E+00	3.10E-02	-7.42E+00	
es			-		kg							
Inventory analyses				Limestone	kg	1.09E+01	0	0	2.24E+00	4.45E-01	-4.10E+00	
/an		Renewable		Natural soda ash	kg	3.05E-01	0	0	0.00E+00	0	-9.66E-02	
tor		Renewabl	le	Wood	kg	2.56E+01	0	0	2.21E+01	0	-1.91E+01	
nve		resources	3	Water	kg	3.64E+04	6.99E+03	3.11E-01	2.85E+04	3.23E+02	-7.65E+03	
				CO2	kg	4.45E+02	6.93E+01	1.25E+01	4.46E+02	4.31E+01	-1.50E+02	
				SOx	kg	2.77E-01	5.08E-02	8.33E-03	3.21E-01	2.32E-02	-1.02E-01	
				NOx								
					kg	5.13E-01	4.43E-02	7.13E-02	5.63E-01	5.67E-02	-2.00E-01	
			N2O	kg	3.57E-02	3.97E-03	1.93E-03	5.22E-02	7.75E-05	-1.43E-02		
		to Atmosp	ohere	CH4	kg	4.09E-03	1.55E-03	7.47E-08	5.78E-03	7.12E-05	-6.83E-04	
				co	kg	6.07E-02	1.03E-02	2.10E-02	9.53E-02	1.21E-02	-2.38E-02	
				NMVOC	kg	8.00E-03	3.04E-03	1.46E-07	1.13E-02	1.39E-04	-1.34E-03	
9	<u>ـ</u> و			СхНу	kg	1.76E-02	6.80E-04	1.98E-03	1.65E-02	3.37E-04	-7.20E-03	
Jaro	men			dust					4.74E-02			
Discl	iron				kg	5.87E-02	2.19E-03	6.57E-03		3.29E-03	-2.49E-02	
J/uo/L	to the environment			BOD	kg	-		-	-	-	-	
issic	the			COD	kg	-	-	-	-	-	-	
Ë	유	to Water s	system	N total	kg	_	-	-	-	-	-	
				P total	kg	-	-	-	-	-	-	
				SS	kg	_	_	_	_	_	_	
				Unspecified solid waste		2.76E+00	1.15E-02	0	1.20E+01	3.79E+01	-1 24E+00	
					kg						-1.34E+00	
				Slag	kg	1.63E+01	0	0	3.19E+00	0	-6.87E+00	
		to Soil sys	stem	Sludge	kg	1.57E+00	0	0	2.97E+00	0	−1.82E+00	
				Low emission			4.0EE .04	1.0EF 00		1.000 05		
				radioactive waste	kg	1.07E-03	4.05E-04	1.95E-08	1.51E-03	1.86E-05	-1.83E-04	
	e o			Energy resources								
	mpt			(crude oil equivalent)	kg	1.46E+02	2.63E+01	3.93E+00	1.46E+02	1.55E+00	-4.64E+01	
	Sons	Exhaus	stible									
	by Resource Consumption	resou		Mineral resources	kg	4.98E+02	0	0	2.70E+02	0	-2.58E+02	
Ħ	eson			(Iron ore equivalent)				,				
me	by R											
esı	r C			Global warming	k~	4.55E+02	7.04E+01	1 30E±01	4 60E±02	4 32E±01	-1 5/E±02	
SS	otic	to		(CO2 equivalent)	kg	4.000702	7.04ETU1	1.30E+01	4.60E+02	4.32E+01	-1.54E+02	
it a	Ē	Atmosp		Acidification (SO2 equivalent)	kg	6.36E-01	8.18E-02	5.83E-02	7.15E-01	6.29E-02	-2.41E-01	
рас	nsı			(======================================								
Impact assesment	ပိ											
	Emision Consumption	to Wa										
	isi	syste	em									
		to S	oil									
	ğ	syste	em									

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
 (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation.

 B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts)
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumable
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling

 E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of
- Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts

II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

 B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate,
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming"

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results. C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

- A."Raw material" in "Production" includes environmental impacts generated during mining transportation material production phases of the main body B. "Product" in "production" includes environmental impacts of processing of the parts (injection, blow-, press- and glass-molding).
- C. Regarding the basis and the basic units for calculations during distribution stages
- D. Regarding the basis and the basic units for calculations during use and consumption stage

 E. The recycling impacts are calculated assuming that 40% of the end-of-life printers are recovered from users according to PCR (AD-04).
- F. The impacts of materilal production of recycled materials are included in the values with minus as a recycling effect.

Product data sheet

	(input data and parameters for LOA)
Document control no.	F-03-03
Product vendor	KONICA MINOLTA, INC.
EcoLeaf registration no.	AD-13-262



PCR name	EP and IJ printer (PCR-ID:AD-04)		Product type		bizhub	C284e	
LCA/LCIA in units of:	1	Product weight[kg]	85.0	Package[kg]	18.8	Weight total[kg]	103.8

1. Product information (per unit): parts etc. by material and by process/assembly method

	Breakdown of primar	y materials		Math breakdown of pa	rts, which need to appl	ly Processing / Assembly	Base Units (Parts B, C
Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
Ordinary steel	4.64E+01	Rubber	5.42E-01	Press molding:Iron	4.41E+01	Parts assembly	1.19E+00
Stainless steel	6.97E-01	Semiconductor circuit board	3.91E+00	Press molding:Nonfer rous metal	1.97E+00		
Aluminium	6.94E-01		Injection molding 2.90E+01				
Other metals	1.27E+00			Blow molding	6.80E-01		
Glass	2.48E+00			Glass molding	2.48E+00		
Thermoplastic resin	3.15E+01						
Wood	8.23E+00						
Paper	8.14E+00						
Subtotal	9.94E+01	Subtotal	4.45E+00				
	Total		1.04E+02	Subtotal	7.82E+01	Subtotal	1.19E+00

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site. SOx and NOx should be indicated in SO2, NO2 equivalent.

c	Classification	Energy	Energy	Material	Material		
ptio	Distribution	Electricity	Furnace urban	Industrial	Groundwater		
E E		(kWh)	gas (m³)	water(kg)	(kg)		
Cons	Quantity	6.85E+01	1.20E+00	3.06E+02	1.90E+02		
0	Note						
Emission/ Discharge	Classification	To Water system					
	Distribution	Sewage(kg)					
Err	Quantity	3.71E+02					
	Note						

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

rribution	Means of transportation	Freight by ship	Diesel truck	Diesel truck			
	wicans or transportation	Treight by ship	:20ton	:2ton			
	Conditions	Load(kg·km)	Load(kg·km)	Load(kg·km)			
Dis	Quantity	1.77E+05	4.98E+04	1.50E+03			
	Note						

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
Product	Distribution	Electricity (kWh)	Gasoline as fuel(kg)	Furnace urban gas (m³)	Industrial water(kg)	Groundwater (kg)	Ordinary steel (kg)	Stainless steel (kg)	Aluminium (kg)
<u> </u>	Quantity	5.00E+02	1.08E+00	1.02E+01	7.39E+01	1.59E+03	8.96E+00	1.87E+00	1.31E+00
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Processing	Processing
Product	Distribution	Copper(kg)	Glass(kg)	Thermoplastic resin(kg)	Wood(kg)	Paper(kg)	Rubber(kg)	Press:Iron(kg)	Press: Nonferrous(kg)
<u>ā</u>	Quantity	0.00E+00	0.00E+00	3.99E+01	1.93E+00	9.47E+00	9.20E-01	1.59E+01	1.48E+00
	Note								
-	Classification	Processing	Processing	Assembly	To Water system				
Product	Distribution	Injection molding(kg)	Blow molding (kg)	Parts assembly (kg)	Sewage (kg)				
	Quantity	4.63E+00	1.42E+01	1.42E+01	1.28E+03				
	Note								
	Classification	Distribution	Distribution	Distribution					
Product	Distribution	Freight by ship (kg·km)	Diesel truck: 20ton (kg•km)	Diesel truck: 10ton (kg•km)					
_	Quantity	9.74E+04	5.70E+04	8.09E+03					
	Note								

4.2 Disposition/Recycle information on consumables and replacement parts

4.2 Dispo	sition/Recycle information on co		<u> </u>				_		_
S	Classification	Consumption	Consumption	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
Consumables	Distribution	Electricity (kWh)	Kerosene(kg)	Recycle: to iron(kg)	Recycle: to Aluminum(kg)	Recycle: to copper(kg)	Recycle: to Glass(kg)	Recycle: to plastics(kg)	Recycle: to Paper(kg)
suo:	Quantity	1.09E+00	1.40E-02	4.33E+00	5.24E-01	0.00E+00	0.00E+00	8.93E+00	4.56E+00
0	Note								
	Classification	Treatment	Treatment	Treatment	Treatment	Deduction	Deduction	Deduction	Deduction
Consumables	Distribution	Industrial waste destruction by fire(kg)	Industrial waste inning(kg)	Waste destruction by fire(kg)	Waste inning(kg)	Iron(kg)	Aluminum(kg)	Copper(kg)	Glass(kg)
ပိ	Quantity	3.68E-01	9.02E-02	2.09E+01	7.29E+00	-4.33E+00	-5.24E-01	0.00E+00	0.00E+00
	Note								
	Classification	Deduction	Deduction	Distribution	Distribution				
Consumables	Distribution	Plastics(kg)	Paper(kg)	Diesel truck: 10ton (kg•km)	Diesel truck: 4ton (kg•km)				
Š	Quantity	-8.93E+00	-4.56E+00	2.26E+03	2.73E+03				
	Note								

5. Disposition/Recycle stage information (per product): process method and scenarios

S	Classification	Consumption	Consumption	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
umables	Distribution	Electricity (kWh)	Kerosene(kg)	Recycle: to iron(kg)	Recycle: to Aluminum(kg)	Recycle: to copper(kg)	Recycle: to Glass(kg)	Recycle: to plastics(kg)	Recycle: to Paper(kg)
Cons	Quantity	2.41E+00	3.08E-02	1.88E+01	2.78E-01	1.04E+00	9.94E-01	1.22E+01	7.11E+00
O	Note								
	Classification	Treatment	Treatment	Treatment	Treatment	Treatment	Deduction	Deduction	Deduction
Consumables	Distribution	Recycle: to Assembled circuit board(kg)	Incineration: Industrial waste(kg)	Landfill: Industrial waste(kg)	Incineration to landfill (as ash)(kg)	Landfill: General waste(kg)	Iron(kg)	Aluminium (kg)	copper(kg)
	Quantity	5.32E-01	1.17E+00	5.24E-01	2.90E+01	3.28E+01	-1.88E+01	-2.78E-01	-1.04E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Distribution	Distribution		
ısumables	Distribution	Glass(kg)	Plastics(kg)	Paper(kg)	Recycle: to Assembled circuit board(kg)	Diesel truck: 10ton (kg•km)	Diesel truck: 4ton (kg•km)		
Co	Quantity	-9.94E-01	-1.22E+01	-7.11E+00	-5.32E-01	4.98E+03	6.03E+03		
	Note								

6. Others

A.Product information:
All the parts mass per unit sorted by materials and by processes/assembly are included. The motor mass is included in ordinary steel.

B.Production site information:

The energy consumption & material use during the main body assemby and cartridge & toner shipment are included. The environmental impacts that are exhausted from the production site in the atmosphere and the water system are included.

C.Distribution stage information:

The total distance of the transportation in Japan of 100km is used according to PCR (AD-04) and the transportation overseas includes the transportation by track in China and by ship between China and Japan.

D. Product and accessories subject to this analysis:

b. Product and accessories subject to this analysis:

The power consumption is calculated assuming the use period of five years and 777,600 sheets printed during the use period according to the PCR (AD-04).

The toner consumption is summed up over the five years from the toner consumption data per sheet using our print pattern with 5% coverage.

The production impacts of the cartridges and toner used during the use period of five years included.

The impacts of the maintenance parts used and the transportation impacts of the maintenace during the use period of five years are included.

E. Disposal/Recycle information on the consumables and the maintenance parts during use stage:

The recycling information of the toner, the developer, the drums and the maintainance parts used during the use period of five years are included. The recycling processing impacts are included as plus and the production impacts of the recycled materials are included as minus.

F.Disposal/Recycle stage information:
The information on the products recovered from users is included.
The recycling processing impacts are included as plus and the production impacts of the recycled materials are included as minus.