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DIGITAL MULTIFUNCTIONAL SYSTEM MX-M6570

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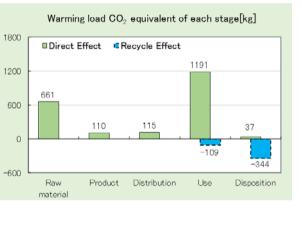
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Environmental Impacts are calculated as follows: Use stage: Printing 2,534,400 sheets in 5 years. The environmental impacts of the optional unit (Finisher and Large Capacity Tray) are not included in the calculation.

• Making Technology : Electrophotographic Printer (EP) • Print Speed : Monochrome 65 prints/minute (A4) •Maximum Paper Size: A3W

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO ₂ equivalent)	2,114kg (1,660kg)
Acidification (SO ₂ equivalent)	3.2kg (2.5kg)
Energy resources (crude oil equivalent)	41,895MJ (33,247MJ)

※Figures in () indicated environmental impact including recycle effect *note3



- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PSC: Product Specification Criteria. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]

- ·Certified Environmental Standards.
- •International Energy Star Program, EPEAT(IEEE 1680.2), EU RoHS,
- ·Manufactured at ISO14001 certified factories.
- •Adopt biomass-based plastics (JBP No.134).

PCR review was conducted by : PCR Deliberation Committee, January 01, 2008, Name of reprentative: Youji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external Third party verifier * : Eikyuu Watanabe

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

* In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)



F-02Bs-02 Document control no. Sharp Corporation Business Solutions BU Product vendor EcoLeaf registration no. AD-18-E1093

Unit Function DB version	
Characterization Eactor DB version	

PCR name	EP and IJ print	er	Product type		MX-N	M6570	
PCR code	AD-04	Product weight (kg)	164.2	Package (kg)	19.9	Weight total (kg)	184.1

	_			Life Cycle Stage		Prode	uction				Recycle
In/Out	t item	าร			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
					MJ	1.12E+04	1.92E+03	1.54E+03	2.71E+04	1.40E+02	-8.65E+03
		Er	iergy C	Consumption	Mcal	2.67E+03	4.59E+02	3.68E+02	6.47E+03	3.35E+01	-2.07E+03
			8	Coal	kg	1.24E+02	1.41E+01	3.59E-03	1.36E+02	2.13E-01	-1.08E+02
			sourc	Crude oil (for fuel)	kg	8.84E+01	1.59E+01	3.36E+01	2.02E+02	2.66E+00	-5.78E+01
			gy re	LNG	kg	1.82E+01	7.04E+00	5.19E-01	7.56E+01	1.45E-01	-3.09E+00
			Ener	Uranium content of an ore	ka	1.75E-03	9.52E-04	2.44E-07	7.58E-03	1.44E-05	9.55E-05
	ç			Crude oil (for material)	kg	3.71E+01	0	0	5.95E+01	0	-5.66E+01
	otic	6		Iron content of an ore	kg	1.15E+02	0	0	1.18E+01	0	-1.24E+02
	ď	č		Cu content of an ore	kġ	2.59E+00	0	0	1.11E-02	0	-9.35E-01
	su	n		Al content of an ore	kġ	1.64E+00	0	0	4.01E+00	0	-4.08E+00
	o	sc	S	Ni content of an ore	kġ	5.81E-01	0	0	9.60E-01	0	-2.52E-03
	0	Le Le	ee	C content of an ore	kġ	8.25E-01	0	0	1.30E+00	0	-4.59E-02
	e.	ble	resources	Mn content of an ore	kġ	6.69E-01	0	0	2.17E-01	0	-1.07E-01
	Inc	stil	esc	Pb content of an ore	kğ	1.13E-01	0	0	9.03E-04	0	-7.60E-02
	mpact by Resource Consumption	Exhaustible resources		Sn content of an ore	kğ	0	0	0	0	0	0
	Ř	чx	Mineral	Zn content of an ore	kġ	1.13E+00	0	0	8.89E-03	0	-7.46E-01
	by	ш	ine.	Au content of an ore	kġ	0	0	0	0	0	0
	ಕ		Σ	Ag content of an ore	kġ	0	0	0	0	0	0
SS	ра			Silica Sand	kğ	3.84E+00	0	0	4.42E-01	0	-2.60E+00
/Se	<u>_</u>			Halite	kg	2.54E+01	0	0	2.71E+00	1.91E-02	-8.58E-01
ai				Limestone	kg	2.30E+01	0	0	3.71E+00	1.22E+00	-2.13E+01
an				Natural soda ash	kg	2.49E-01	0	0	3.56E-02	0	-1.76E-01
<u>S</u>		wabl	rces	Wood	kg	2.71E+01	0	0	3.72E+01	0	0
Inventory anaiyses		Rene	e	Water	kg	3.70E+04	1.07E+04	2.73E+00	9.67E+04	1.80E+02	-7.24E+03
Ve	nt			CO2	kg	6.48E+02	1.09E+02	1.09E+02	1.16E+03	3.71E+01	-4.42E+02
<u> </u>	nei		α	Sox	kg	3.95E-01	8.34E-02	5.35E-02	9.43E-01	2.45E-02	-2.81E-01
	on		ere	Nox	kg	6.60E-01	6.62E-02	2.94E-01	1.20E+00	1.49E-01	-5.46E-01
	Vir		hd	N2O	kg	4.73E-02	1.19E-03	2.15E-02	9.31E-02	2.02E-04	-4.27E-02
	er		Atmosphere	CH4	kg	4.65E-03	2.54E-03	6.52E-07	2.02E-02	3.86E-05	3.32E-04
	the		Ę	CO	kg	9.59E-02	1.62E-02	3.21E-02	2.37E-01	4.80E-02	-8.22E-02
	9		0 2	NMVOC	kg	9.09E-03	4.99E-03	1.28E-06	3.95E-02	7.56E-05	6.47E-04
	rge		Ŧ	CxHy	kg	2.39E-02	2.60E-04	1.21E-02	2.77E-02	2.27E-03	-2.34E-02
	cha			Dust	kg	8.53E-02	3.58E-03	3.34E-02	8.89E-02	8.92E-03	-8.52E-02
	lisc	em	ain	BOD	kg	1.37E-03	-	-	5.46E-03	-	-
	D/D	syst	mob	COD	kg	-	-	-	-	-	-
	Impact by Emission/Discharge to the environment	to Water system	Water domain	N total	kg	-	-	-	-	-	-
	nis	Ne	Wa	P total	kg	-	-	-	-	-	-
	ш	to	9	SS	kg	8.09E-04	-	-	3.24E-03	-	-
	by		system	Unspecified Solid Waste	kg	4.24E+00	0	0	9.12E+01	1.00E+01	-7.68E+00
	act		ll sy:	Slag	kg	3.68E+01	0	0	4.24E+00	0	-3.82E+01
	dш		Soil	Sludge	kg	2.37E+00			8.59E+00	0	-8.76E+00
	-	-	5 1	Low level radio-active waste	kg	1.22E-03	6.65E-04 4.12E+01	1.70E-07 3.43E+01	5.29E-03	1.01E-05 3.09E+00	6.73E-05
ient	e e nnsur	'naust	deresou ces	Energy resources (crude oil equivalent)	kg	2.04E+02 1.17E+03	4.12E+01 0	3.43E+01	4.43E+02 8.15E+02	3.09E+00	-1.30E+02 -4.54E+02
us:	Rec Cor	Ë	7	Mineral resources (Iron ore equivalent)	kg			Ŭ		v	
ses	: o ±		here	Global Warming (CO2 equivalent)	kg	6.61E+02	1.10E+02	1.15E+02	1.19E+03	3.71E+01	-4.53E+02
asion	urge 1 1mer		dsou	Acidification (SO2 equivalent)	kg	8.57E-01	1.30E-01	2.59E-01	1.78E+00	1.29E-01	-6.64E-01
mpact assessment	Discharge to environment		to Atmosphere	-	-				-		-
)du	è i i e		2	-	-	-	-	-	-	-	-
-			-	- common rules]	-	-	-				-

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

(1) "Raw material" production: consists of mining, transportation and raw material production.

(2) "Product" production: consists of the parts processing, assembly and installation.

B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

C. *Use* stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).

D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production). E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.

Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

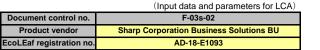
B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere. Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "O" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results. C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

Product data sheet





		PCR name		EP an	d IJ printer	Product t	ype				MX-M6	570	
	LCA/	LCIA in units of:			1	Product weig	ght (kg)	164.2	Packa	ge (kg)	19.9	Weight total (kg)	184.1
1.	Produ	ct information (per unit): p	arts etc. by	material and by process/as	ssembly me	ethod						
			Br	eakdown of pr	rimary materials		Math b	preakdown of p	parts, whi	ch need to a	apply Proces	sing / Assembly Base Un	its (Parts B, C)
		Material n	ame	Weight (kg)	Material name	Weight (kg)	P	rocess nar	ne	Weight	(kg)	Process name	Weight (kg)
		Normal st	teel	1.03E+02	paper	7.20E+00	Press	molding:lro	n (kg)	1.03E+	02 Pa	irts assembly (kg)	1.84E+02
		Stainless s	steel	3.67E+00	semiconductor substrates	3.10E+00	Press mol	lding:Nonferrous r	metal (kg)	2.68E+	01		
	÷	aluminu	m	1.05E+00	wood	1.17E+01	Injec	tion moldin	g (kg)	4.23E+	01		
	duct	other met	als	3.17E+00	Medium-sized motor (kg)	6.13E+00	Gla	ss molding	(kg)	2.05E+	00		
	Prod	thermoplastic	resins	4.22E+01									
	<u>a</u>	thermosetting	resins	3.80E-02									
		rubber		3.64E-01									
		glass		2.05E+00									
		Subtota	al	1.56E+02	Subtotal	2.81E+01							
				Total		1.84E+02		Subtotal		1.75E+	02	Subtotal	1.84E+02

Note

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

ion	Classification	Energy	Energy	Material	Material	Energy		
mpti	Distribution	Diesel oil as fuel (kg)	Furnace LNG (kg)	Clean water (kg)	Acetone (kg)	Electricity (kWh)		
Insu	Quantity	2.25E-01	3.00E-01	7.49E+01	6.00E-03	4.81E+01		
Col	Note							
arge	Classification	Water system	Water system					
Disch	Distribution	BOD	SS					
sion/	Quantity	1.37E-03	8.09E-04					
Emis	Note							

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

				,	, ,				
	Means of transportation	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg · km)	Freight by ship (kg·km)			
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
ы	Quantity	1.84E+02	3.00E+01	1.00E+02	5.52E+03	1.84E+02	1.10E+04	1.00E+02	2.03E+06
ibution	Note								
12	Means of transportation	Diesel truck:10 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)			
Dist	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
	Quantity	1.84E+02	7.00E+01	1.00E+02	1.29E+04	1.84E+02	3.00E+01	3.68E+01	1.50E+04
	Note								

Note The shipping distance of the products unloaded from a ship is set to 100km.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

	addt alla a	cccssories subje	ct to this analys	13					
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Electroplated steel Plate (kg)	Stainless steel plate (kg)	Aluminum plate (kg)	Glass (kg)	High density polyethylene (kg)	Low density polyethylene (kg)	Polypropylene (kg)
	Quantity	8.50E+00	9.71E-01	6.07E+00	3.79E+00	4.01E-01	1.26E+01	3.59E-01	1.21E-01
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Polystyrene (kg)	Polycarbonate (kg)	POM(polyacetal) (kg)	MMA resin (kg)	PET (kg)	Expandable soft polyurethane(for automobile) (kg)	Phenol resin(PF) (kg)	Nitrile-butadiene rubber(NBR) (kg)
	Quantity	4.12E+00	1.26E+00	5.72E-01	5.07E+01	4.92E-02	1.92E-01	2.61E-01	3.09E-01
	Note								
	Classification	Consumption	Consumption	Condition	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Styrene-butadiene rubber(SBR) (kg)	Methanol(CH3OH) (kg)	Diesel truck:10 ton (kg · km)	Corrugated cardboard (kg)	Paper(Western style) (kg)	Assembled circuit board (kg)	Ink (kg)	Press molding:Iron (kg)
	Quantity	2.54E-01	1.51E-01	2.90E+03	1.71E+01	3.88E-01	8.06E-02	5.80E+00	6.09E+00
Product	Note								
20	Classification	Condition	Consumption	Consumption	Consumption	Energy	Material	Condition	Material
	Distribution	Freight by ship (kg·km)	Press molding:Nonferrous metal (kg)	Injection molding (kg)	Parts assembly (kg)	Furnace LNG (kg)	Clean water (kg)	Diesel truck:10 ton (kg·km)	Acetone (kg)
	Quantity	1.06E+06	2.72E+01	1.99E+01	5.33E+01	3.74E+00	8.84E+02	6.76E+03	7.00E-02
	Note								
	Classification	Energy	Energy	Water system	Water system	Condition	Consumption	Condition	Condition
	Distribution	Electricity (kWh)	Diesel oil as fuel (kg)	BOD	SS	Diesel truck:2 ton (kg·km)	Electricity (kWh)	Diesel truck:4 ton (kg·km)	Diesel truck:10 ton (kg·km)
	Quantity	7.05E+02	1.09E-01	5.46E-03	3.24E-03	7.07E+03	1.15E+03	8.35E+03	4.45E+04
	Note								
	Classification	Condition							
	Distribution	Diesel truck:4 ton (kg·km)							
	Quantity	1.39E+04							
	Note								

Note According to PCR provision, Environmental Impacts are calculated from the use stage of printing 2,534,400 sheets in 5 years.

4.2 Disposition/Recycle information on consumables and replacement parts

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Incineration: Industrial waste (kg)	Landfill:Industrial waste (kg)	Sorting:Iron(by magnetic force) (kg)	Sorting: Nonferrous metal/by eddy current with wind force) (eg)	Sorting Plastics(by relative density difference in value) (kg	Shredding (kg)	Recycle:to cold-rolled steel (kg)	Recycle:to Aluminum plate (kg)
les	Quantity	1.74E+01	6.25E+01	1.22E+01	8.28E+01	1.91E+01	9.66E+01	1.22E+01	2.86E+00
mable	Note								
Isur	Classification	Process	Deduction	Deduction	Deduction				
Cor	Distribution	Recycle:to Thermoplastic pellet (kg)	Cold-Rolled steel plate (kg)	Aluminum plate (kg)	ABS (kg)				
_	Quantity	1.91E+01	1.22E+01	2.86E+00	1.91E+01		2		
	Note								

Note The values above are calculated based on a performance based recycling scenario.

5. Disposition/Recycle stage information (per product): process method and scenarios

. Dispe	3111011/11/00	yele stage inform	nation (per produ	ici). process me	thou and Sechar	103			
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Incineration: Industrial waste (kg)	Landfill:Industrial waste (kg)	Sorting.tron(by magnetic force) (kg)	Sorting: Nonferrous metal(by eddy current with wind force) (kg)	Sorting Plastics(by relative density difference in value) (kg	Shredding (kg)	Recycle:to cold-rolled steel (kg)	Recycle:to copper plate (kg)
	Quantity	1.89E+01	1.00E+01	1.07E+02	3.52E+01	4.18E+01	1.65E+02	1.07E+02	3.10E+00
	Note								
	Classification	Process	Process	Process	Deduction	Deduction	Deduction	Deduction	Deduction
Scenario	Distribution	Recycle:to Aluminum plate (kg)	Recycle:to Glass (kg)	Recycle:to Thermoplastic pellet (kg)	Cold-Rolled steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	Glass (kg)	ABS (kg)
cer	Quantity	1.00E+00	2.10E+00	4.18E+01	1.07E+02	3.10E+00	1.00E+00	2.10E+00	4.18E+01
S	Note								
	Classification	Condition	Condition	Condition					
	Distribution	Diesel truck:4 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:4 ton (kg·km)					
	Quantity	7.47E+03	6.63E+04	1.25E+04					
	Note								

Note The values above are calculated based on a performance based recycling scenario.

he s	ources of these basic units are provided in the	Eco Leaf Environmental Label LCI Co	mmon Basic Unit(\
	http://eco-jemai.sakura.ne.jp/application/data/b		
No	Field	Base Unit Name	Unit
1	Material Production(Metal)	Cold-Rolled steel plate	kg
2		Electroplated steel Plate	kg
6		Stainless steel plate	kg
7	_	Copper plate	kg
8	_	Aluminum plate	kg
9		Zinc	kg
16	Material Production(Inorganic Chemistry)	Glass	kg
26	Material Production(Synthetic Resin)	High density polyethylene	kg
27		Low density polyethylene	kg
28	_	Polypropylene	kg
29	_	Polystyrene	kg
31	_	РВТ	kg
32		Polycarbonate	kg
33	4	Polycarbonate-ABS (70/30)	kg
34	4	POM (polyacetal)	kg
36		ABS	kg
38		MMA resin	kg
39	4	PA66 (Polyamide 66)	kg
40	4	PET	kg
43		Expandable soft polyurethane	kg
46	_	Acrylic Nitrile	kg
47		Phenol resin (PF)	kg
48	Material Production(Rubber)	Nitrile-butadiene rubber (NBR)	kg
49	_	Styrene-butadiene rubber (SBR)	kg
50		Natural rubber	kg
51		Butadiene rubber (BR)	kg
55	Material Production(Organic Chemistry)	Methanol (CH3OH)	kg
62		Acetone	kg
67	Material Production(Wood and Paper)	Corrugated cardboard	kg
69		Paper (Western style)	kg
71		Wood chip (imported)	kg
72		Raw wood (imported)	kg
76	Material Production(General)	Assembled circuit board	kg
78		Medium-sized motor	kg
85	Processing	Press molding: Iron	kg
86		Press molding: Nonferrous metal	kg
87	-	Injection molding	kg
89		Glass molding	kg
90	Assembly	Parts assembly	kg
91	Distribution	Diesel truck: 2 ton	kg.km
92	4	Diesel truck: 4 ton	kg.km
93	4	Diesel truck: 10 ton	kg.km
97		Freight by ship	kg.km
99	Electricity and Fuel	Electricity	kWh
101	4	Diesel oil as fuel	kg
109		Furnace LNG	kg
126	Utility (Water)	Clean water	kg
129	Disposition and Recycle (Crushing and Sorting)	Shredding	kg
130	4	Sorting: Iron	kg
131	4	Sorting: Nonferrous metal	kg
132		Sorting: Plastics	kg
134	Disposition and Recycle (Incineration and Landfill)		kg
137		Landfill: Industrial waste	kg
138	Disposition and Recycle (Recovery)	Recycle: to cold-rolled steel	kg
139	4	Recycle: to copper plate	kg
140	4	Recycle: to Aluminum plate	kg
141	1	Recycle: to Thermoplastic pellet	kg