### **Product Environmental Aspects Declaration**



No.AD-14-E434
Date of publication
Nov./6/2014



#### Canon

http://canon.jp Canon Inc. TEL 03-3758-2111 Email eco@web.canon.co.jp EP and IJ printer (PCR-ID:AD-04)

# Canon imagePRESS C700 Printer

1) EP Printing 2) CL Print Speed: 70ppm 3)BW Print Speed: 70ppm (A4)

4) Paper size: A3 maximum 5) Standardized automatic duplexing



Environmental load of the Use stage is
based on the supposition that the
product prints 2,918,400 images for five
Veare

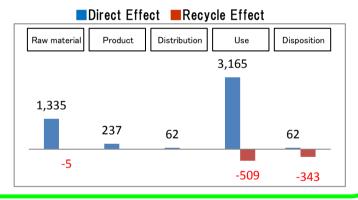
The environmental load of copypaper is not included.

The environmental load of Reader/ADF units are not included.

Consumption and discharge in a life cycle	All the stage sum totals
Global warming (CO <sub>2</sub> equivalent)	4.86t (4.00t)
Acidification	7.42kg
(SO <sub>2</sub> equivalent)	(5.79kg)
Energy resources	101.3GJ
(crude oil equivalent)	(85.3GJ)

\*\*Figures in () indicated environmental impact including recycle effect . \*Note3

Warming load CO<sub>2</sub> equivalent of each stage (kg)



#### Notes:

- 1 Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2 Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3 Recycle Effect illustrates an indirect influence to other products/services.
- 4 Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

#### [Supplemental environmental information]

Certified Environmental Standards: Japan Eco Mark , International Energy Star Program, EU RoHS.

This product and its main components are produced in our factories certified to ISO14001 management system standard.

PCR review was conducted by: PCR Deliberation Committee, Jan. 1st, 2008,

Name of reprentative: Youji Uchiyama, Univercity of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025 ☐ internal ■external

Third party verifier: Hiroyuki Uchida

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written. The EcoLeaf is an environmental labeling program that belongs to the ISO-Type III category.

## Product Environmental Information Data Sheet (PEIDS)

Document control no.	F-02B-03
Product vendor	Canon Inc.
EcoLeaf registration no.	AD-14-E434

Unit Function DB version V 2.1

Characterization Factor DB version V 2.1



PCR name	EP and IJ printer	Product type	Canon imagePRESS C700 Printer				
PCR ID	AD-04	Product weight (kg)	280	Package (kg)	70	Weight total (kg)	350

. (0 . :				Life Cycle Stage	Unit	Produ		Distribution	Use	Disposition	Recycle effect		
In/Out item	<u> </u>				N4 1	Raw material	Product	0.005.00	7.005.04	0.105+00			
		Energy	Consumption		MJ	2.20E+04	4.47E+03	8.36E+02	7.38E+04	2.16E+02	-1.61E+04		
	1			Coal	Mcal	5.26E+03	1.07E+03	2.00E+02	1.76E+04	5.16E+01	-3.83E+03		
					kg	2.46E+02	2.99E+01	1.95E-03	3.47E+02	1.04E+00	-1.73E+02		
			Energy	Crude oil (as a fuel)	kg	1.80E+02	3.39E+01	1.82E+01	6.25E+02	2.54E+00	-1.16E+02		
				Natural Gas	kg	3.99E+01	1.59E+01	2.82E-01	1.78E+02	5.41E-01	-2.46E+01		
				Uranium ore	kg	3.40E-03	2.02E-03	1.32E-07	1.73E-02	7.00E-05	-7.35E-04		
				Crude oil (as an ingredients)	kg	5.98E+01	0	0	2.25E+02	0	-8.33E+01		
		Φ				Iron ore	kg	2.04E+02	0	0	7.58E+01	0	-1.52E+02
						Copper ore	kg	2.57E+00	0	0	6.60E-01	0	-1.19E+00
	r ö.			Bauxite	kg	9.65E+00	0	0	8.02E+00	0	-1.19E+01		
	Resource Consumption from the environment	cible		Nickel ore Chromium ore	kg	1.06E+00	0	0	2.22E+00	0	-2.64E+00		
	ıror	aust			kg	1.51E+00			3.03E+00	0	-3.63E+00		
	Col	:xh res	Exhaustible	manganese ore Plumbous ore	kg	1.26E+00	0	0	7.60E-01		-5.05E-01		
	ce the	Material	Material		kg	2.09E-01 0	0	0	5.36E-02 0	0	-9.64E-02 0		
	sour m t			Tin ore Zinc ore	kg								
	Res			Gold ore	kg	2.06E+00 0	0	0	5.27E-01 0	0	-9.47E-01 0		
				Silver ore	kg	0	0	0	0	0	0		
				Silica ore	kg	5.59E+00	0	0	1.18E+00	0	-1.55E+00		
				Rock salt	kg	4.06E+01	0	0	1.91E+01	1.14E-01	-3.29E+01		
S O				Limestone	kg	4.00E+01 4.37E+01	0	0	1.70E+01	8.54E-01	-3.29E+01 -2.56E+01		
alys				Natural soda ash	kg	2.66E-01	0	0	1.44E-02	0.54E-01	-3.10E-02		
an /	-	Dan	newable	Wood	kg	8.13E+01	0	0	1.32E+02	0	-1.39E+02		
Inventory analyses			ources	Water	kg kg	9.48E+04	2.27E+04	1.48E+00	3.42E+05	8.37E+02	-4.60E+04		
ven				CO <sub>2</sub>	kg	1.31E+03	2.35E+02	5.93E+01	3.11E+03	6.16E+01	-8.37E+02		
Ē				SOx	kg	1.01E+00	1.77E-01	3.74E-02	2.33E+00	5.25E-02	-8.12E-01		
				NOx	kg	1.48E+00	1.45E-01	2.99E-01	3.37E+00	1.47E-01	-1.18E+00		
				N2 <sub>O</sub>	kg	1.40E-00	5.87E-03	9.65E-03	2.00E-01	2.79E-04	-7.82E-02		
		tο Δ+	mosphere	CH₄	kg	8.91E-03	5.41E-03	3.54E-07	4.60E-02	1.87E-04	-1.73E-03		
		CO / (CI	Поэрного	CO	kg	2.38E-01	3.48E-02	8.36E-02	5.16E-01	3.67E-02	-1.92E-01		
	0			NMVOC	kg	1.74E-02	1.06E-02	6.93E-07	9.00E-02	3.67E-04	-3.38E-03		
	Emission/Discharge to the environment			CxHy	kg	4.86E-02	1.09E-03	8.81E-03	8.56E-02	1.30E-03	-3.77E-02		
	schi			dust	kg	1.84E-01	7.62E-03	2.85E-02	2.99E-01	9.30E-03	-1.49E-01		
	Di Vir			BOD	kg	_	_	_	_	_	_		
	ion.			COD	kg	_	_	-	_	_	_		
	niss the	to Wat	ter system	N total	kg	_	_	_	_	_	_		
	p c			P total	kg	-	-	-	_	-	-		
				SS	kg	_	_	-	_	-	-		
				Unspecified solid waste	kg	9.85E+00	0	0	2.08E+01	1.44E+02	-1.15E+01		
				Slag	kg	6.90E+01	0	0	2.61E+01	0	-4.88E+01		
		to So	il system	Sludge	kg	2.07E+01	0	0	1.72E+01	0	-2.55E+01		
				Low emission radioactive waste	kg	2.38E-03	1.41E-03	9.24E-08	1.20E-02	4.89E-05	-5.14E-04		
	by Resource	Exh	austible	Energy resources (crude oil equivalent)	kg	4.14E+02	8.89E+01	1.86E+01	1.20E+03	4.43E+00	-2.63E+02		
	Consumption	res	ources	Mineral resources (Iron ore equivalent)	kg	1.89E+03	0	0	2.17E+03	0	-2.67E+03		
ssment				Global warming (CO <sub>2</sub> equivalent)	kg	1.34E+03	2.37E+02	6.19E+01	3.17E+03	6.17E+01	-8.58E+02		
Impact assessment	by	to Atr	mosphere	Acidification (SO <sub>2</sub> equivalent)	kg	2.05E+00	2.79E-01	2.47E-01	4.69E+00	1.55E-01	-1.64E+00		
Impac	Emission/Dis charge to the environment												
	SHVII SHIIIIGHT	to Wat	er system										
		to So	il system										

[Notes for readers: EcoLeaf common rules]

#### I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
  - (1) "Raw material" production: consists of mining, transportation and raw material production.
  - (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product.

Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.
  - Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.
  - Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

#### II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

#### III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO<sub>2</sub> in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

#### IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
- (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. "Raw material" in Production:

This product uses carrier (electrographic developer) in the image development process.

- 2. "Product" in Producton:
- 3. Distribution:

Distance of domestic transportation is regarded as 100km according to PCR(AD-04).

- 4. Use:
- $\mbox{-}$  Based on the PCR, energy consumption and print volume are calculated from TEC method.

2,918,400 sheets are printed during the use period of 5 years.

- Environmental load of "producing" and "disposal and recycling" of consumable goods are allocated to this stage.
- The coverage on the paper is 5%(A4) by using standard chart.
- Distance of domestic transportation of consumable goods is regarded as 100km according to PCR.
- Color print ratio is equal to black-and-white print ratio.
- 5. Disposal and recycle:
- 6. Others:

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

#### Product data sheet

(Input data and parameters for LCA)

Document control no.	F-03-03
Product vendor	Canon Inc.
EcoLEaf registration no.	AD-14-E434



PCR name	EP and IJ printer (PCR-ID:AD-	Product type	Canon imagePRESS C700 Printer				
LCA/LCIA in units of:	1	Product weight (kg)	280	Package (kg)	70	Weight total (kg)	350

1. Product information (per unit): parts etc. by material and by process/assembly method

		В	reakdown of primary materials		Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B, C)				
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)	
	Ordinary steel	1.94E+02	Glass	9.25E-01	Press molding:Iron	1.99E+02	Parts assembly	2.83E+02	
	Stainless steel	6.71E+00	Paper	2.63E+01	Press moldingNonferrous metal	1.41E+01			
t	Aluminium	9.12E+00	PCB	7.59E+00	Injection molding	6.58E+01			
inpo.	Other metals	5.03E+00	Wood	2.51E+01					
ď	Thermoplastic resin	6.77E+01	Recycled plastic	3.45E+00	Glass molding	9.25E-01			
	Thermosetting resin	2.24E+00							
	Rubber	1.01E+00							
	Subtotal	2.86E+02	Subtotal	6.35E+01					
		Tot	al	3.50E+02	Subtotal	2.80E+02	Subtotal	2.83E+02	
[Note]									

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO2, NO2 equivalent.

Classification Consumption Consumption Electricity(kWh) Consumption Consumption Consumption Consumption Consumption Furnace urban gas(m<sup>3</sup> Quantity 1.56E+02 0.00E+00 1.23E+00 5.48E-02 3.72E-04 3.54E+01 Classification Quantity Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

E	Means of transportation	Diesel truck:4ton	Diesel truck:15ton	Freight by ship			
butic	Conditions	Load(kg·km)	Load(kg·km)	Load(kg·km)			
strik	Quantity	5.33E+04	1.12E+05	8.88E+05			
	Note						

#### [Note]

## 4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance. 4.1 Product and accessories subject to this analysis

	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	
	Distribution	Electricity(kWh)	Electricity(kWh)	Kerosene(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	Groundwater(kg)	
	Quantity	2.23E+03	1.63E+03	0.00E+00	4.63E+00	2.06E-01	1.40E-03	1.69E+03	
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)	Other metal(kg)	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)
	Quantity	6.87E+01	1.40E+01	7.59E+00	1.93E+00	2.22E-04	3.14E+02	1.79E-01	2.83E-02
duct	Note								
Product	Classification	Consumption	Consumption	Consumption					
	Distribution	Paper(kg)	Rubber(kg)	PCB(kg)					
	Quantity	6.22E+01	1.79E+00	5.78E-01					
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Press molding:Iron(kg)	Press molding:Nonferrous metal(kg)	Injection molding(kg)	Parts assembly(kg)	Diesel truck:4ton(kg*km)	Diesel truck:10ton(kg*km)	Diesel truck:15ton(kg·km)	Freight by ship(kg·km)
	Quantity	7.87E+01	9.51E+00	8.80E+01	1.73E+02	1.51E+04	5.84E+04	2.20E+04	2.00E+05
	Note								

#### [Note]

### 4.2 Disposition/Recycle information on consumables and replacement parts

	Classification	Process	Process	Process	Process	Process	Process	Process	
	Distribution	Shredding(kg)	eration to landfill (as as	eration: Industrial waste	Biomass incineration(kg	andfill:general waste(kg	andfill:Industrial waste(k	Electricity (kWh)	
	Quantity	4.10E+01	4.10E+01	1.34E+01	3.42E+01	3.45E+00	1.34E+00	5.61E+00	
	Note								
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Shredding(kg)	Sorting Iron	Sorting other metal	Sorting Plastics	Recycle to Ordinary stee	Recycle to copper plate	Recycle to aluminum plate	Recycle to Thermoplastic resin
ables	Quantity	1.44E+02	1.41E+02	6.20E+01	5.61E+01	7.87E+01	1.92E+00	7.58E+00	5.89E+01
	Note								
usuu	Classification	Process	Process	Process	Process	Deduction	Deduction	Deduction	Deduction
රි	Distribution	Recycle to corrugated board	Recycle to paper board	Recycle to Paper	Recycle to Glass	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)	Other metal(kg)
	Quantity	2.78E+01	0.00E+00	1.69E-01	0.00E+00	-6.46E+01	0.00E+00	-7.58E+00	-1.92E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction		
	Distribution	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)	Paper(kg)	Rubber(kg)		
	Quantity	0.00E+00	-6.79E+01	0.00E+00	0.00E+00	-2.79E+01	-1.69E+00		
	Note								

### 5. Disposition/Recycle stage information (per product): process method and scenarios

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Diesel truck:4ton(kg•km	iesel truck:10ton(kg•kn	Electricity (kWh)	Shredding(kg)	Incineration to landfill (as ash)(kg)	Incineration: Industrial waste (kg)	Biomass incineration(kg	andfill:general waste(kg
	Quantity	1.69E+04	2.76E+04	5.53E+00	1.73E+02	3.74E+01	7.67E-01	2.59E+01	1.36E+02
	Note								
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Landfill:Industrial waste(kg)	Shredding(kg)	Sorting Iron	Sorting other metal	Sorting Plastics	lecycle to Ordinary ste	Recycle to copper plate	Recycle to aluminum plate
nario	Quantity	2.59E+00	1.32E+02	1.07E+02	3.34E+01	3.10E+01	7.95E+01	2.01E+00	3.64E+00
	Note								
Scer	Classification	Process	Process	Process	Process	Process	Deduction	Deduction	Deduction
o)	Distribution	Recycle to Thermoplastic resin	Recycle to corrugated board	Recycle to paper board	Recycle to Paper	Recycle to Glass	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)
	Quantity	2.86E+01	2.53E+01	0.00E+00	1.14E-01	1.04E-01	-7.68E+01	-2.67E+00	-3.64E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	
	Distribution	Other metal(kg)	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)	Paper(kg)	Rubber(kg)	
	Quantity	-2.01E+00	-3.70E-01	-3.04E+01	0.00E+00	-2.51E+01	-2.54E+01	-4.02E-01	
	Note								

#### [Note]

#### 6. Others:

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.