Product Environmental Aspects Declaration



No.AD-14-E432
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Canon

http://canon.jp Canon Inc. TEL 03-3758-2111 Email eco@web.canon.co.jp

EP and IJ printer (PCR-ID:AD-04)

Canon imagePRESS C700

1) EP Printing 2) CL Print Speed: 70ppm 3)BW Print Speed: 70ppm (A4)

4) Paper size: A3 maximum 5) Standardized automatic duplexing

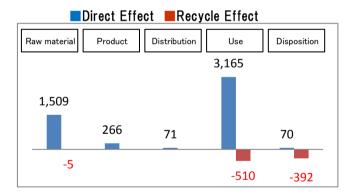


Environmental load of the Use stage is
based on the supposition
that the product prints 2,918,400 images
for five years.
Environmental load by copypaper is not
included.

Consumption and discharge in a life cycle	All the stage sum totals
Global warming	5.08t
(CO ₂ equivalent)	(4.17t)
Acidification $(SO_2 equivalent)$	7.77kg (6.06kg)
Energy resources	104.9GJ
(crude oil equivalent)	(88.0GJ)

**Figures in () indicated environmental impact including recycle effect . *Note3

Warming load CO₂ equivalent of each stage (kg)



Notes:

- 1 Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2 Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3 Recycle Effect illustrates an indirect influence to other products/services.
- 4 Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

Certified Environmental Standards: Japan Eco Mark , International Energy Star Program, EU RoHS.

This product and its main components are produced in our factories certified to ISO14001 management system standard.

PCR review was conducted by: PCR Deliberation Committee, Jan. 1st, 2008,

Name of reprentative: Youji Uchiyama, Univercity of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025 ☐ internal ■external

Third party verifier: Hiroyuki Uchida

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written. The EcoLeaf is an environmental labeling program that belongs to the ISO-Type III category.

Product Environmental Information Data Sheet (PEIDS)

Document control no.	F-02B-03
Product vendor	Canon Inc.
EcoLeaf registration no.	AD-14-E432

Unit Function DB version V 2.1

aracterization Factor DB version V 2.1



PCR name	EP and IJ printer	Product type	Canon imagePRESS C700				
PCR ID	AD-04	Product weight (kg)	316	Package (kg)	83	Weight total (kg)	399

Part	. (0 . ::				Life Cycle Stage	Unit	Produ		Distribution	Use	Disposition	Recycle effect
Coal May Sask-02 116-03 228-03 178-04 6384-04 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.000 -4.0	In/Out iten	ns —————										
Page			Energy	Consumption								-1.69E+04
Part					0 1							-4.04E+03
Page												-1.84E+02
Unanum or				Energy								-1.23E+02
Page												-2.55E+01
Province Red 2,006+02 0 0 0 5,066+01 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 -1,006 0 0 -1,006 0 0 -1,006 0 0 -1,006 0 -1,006 0 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006 0 -1,006												-7.86E-04
Page												-8.70E+01
Baudo No. Section December Decembe												-1.63E+02
Nickel ere Natural State												-1.25E+00
Cold one Rg 0		t ö										-1.22E+01
Cold ore Rg 0		mpt	ses									
Cold one Rg 0		iron	aust									-3.68E+00
Cold one Rg 0		Cor	xha 'esc		_							
Cold one Rg 0		ce he	ш -	Material								-1.02E-01
Cold one Rg 0		sour m t										
Silver ore Rig		Res										-9.98E-01
Silica ore Rg		_										
Rock salt Rg S09E+01 O O 1,95E+01 1,29E-01 -2,79E												
Limestone Rg												-2.22E+00
SOX kg 1.13E+00 1.99E+01 4.28E+02 2.33E+00 6.15E+02 -8.43E NOX kg 1.13E+00 1.99E+01 3.31E+01 3.37E+00 1.71E+01 -1.24E NOX kg 1.13E+01 6.19E+03 1.10E+02 2.00E+01 3.32E+04 -8.22E CH4 kg 1.01E+02 6.08E+03 4.03E+07 4.60E+02 2.21E+04 -8.22E CO	υ O											-3.73E+01
SOX kg 1.13E+00 1.99E+01 4.28E+02 2.33E+00 6.15E+02 -8.43E NOX kg 1.13E+00 1.99E+01 3.31E+01 3.37E+00 1.71E+01 -1.24E NOX kg 1.13E+01 6.19E+03 1.10E+02 2.00E+01 3.32E+04 -8.22E CH4 kg 1.01E+02 6.08E+03 4.03E+07 4.60E+02 2.21E+04 -8.22E CO	alys											-2.76E+01
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SOX kg 1.13E+00 1.99E-01 4.26E-02 2.3SE+00 6.15E-02 -8.43E NOx kg 1.67E+00 1.62E+01 3.31E+01 3.37E+00 1.71E+01 -1.24E NOx kg 1.13E+00 1.62E+01 3.31E+01 3.37E+00 1.71E+01 -1.24E NOx kg 1.13E+00 6.19E-03 1.10E+02 2.00E+01 3.22E+04 -8.22E OO kg 2.66E+01 3.31E+02 9.54E+02 5.16E+01 4.23E+02 -2.01E NNVOC kg 1.97E+02 1.19E+02 7.90E+07 9.00E+02 4.32E+04 -8.22E CXHY kg 5.51E+02 1.16E+03 1.00E+02 8.56E+02 1.49E+03 -3.94E dust kg 2.07E+01 8.55E+03 3.26E+02 2.99E+01 1.08E+02 -1.57E BOD kg -	ent		res	ources								-4.76E+04
NOx kg 1.67E+00 1.62E-01 3.41E-01 3.37E+00 1.71E-01 -1.24E	Ī											-8.85E+02
N20												-8.43E-01
The first of the property of												-1.24E+00
CO kg 2.66E-01 3.91E-02 9.54E-02 5.16E-01 4.23E-02 -2.01E					-							-8.22E-02
NMVOC kg 1.97E-02 1.19E-02 7.00E-07 9.00E-02 4.32E-04 -3.64E			to At	mosphere	·							-1.86E-03
CxHy												-2.01E-01
P total kg		rge ant										-3.64E-03
P total kg		cha			•							-3.98E-02
P total kg		Dis										-1.57E-01
P total kg		on/ en/					-	-	-	-	-	-
P total kg		issi					-	-	-	-	-	_
SS kg		t Emi	to Wat	ter system								-
Unspecified solid waste kg 1.10E+01 0 0 2.08E+01 1.63E+02 -1.19E										-		-
Slag kg 7.77E+01 0 0 0 2.61E+01 0 0 0 -5.21E										-		-
To Soil system Sludge kg 2.25E+01 0 0 1.72E+01 0 0 -2.62E												-1.19E+01
Low emission radioactive kg 2.70E-03 1.59E-03 1.05E-07 1.20E-02 5.76E-05 -5.50E			t- C-	il ovotere								-5.21E+01
Barry resource Consumption Exhaustible Fresources Exhaustible Energy resources Exhaustible Fresources Fresou			10 30	ni system		kg	2.25E+01	0	0	1./2E+01	0	-2.62E+01
by Resource Consumption						kg	2.70E-03	1.59E-03	1.05E-07	1.20E-02	5.76E-05	-5.50E-04
To Atmosphere To Atmospher		by Resource	Exh	austible		kg	4.67E+02	9.97E+01	2.12E+01	1.20E+03	5.17E+00	-2.78E+02
to Water system		Consumption	res	ources		kg	2.08E+03	0	0	2.17E+03	0	-2.73E+03
to Water system	ssment				(CO ₂ equivalent)	kg	1.51E+03	2.66E+02	7.06E+01	3.17E+03	7.04E+01	-9.07E+02
to Water system	t asses		to Atı	mosphere		kg	2.30E+00	3.13E-01	2.82E-01	4.69E+00	1.81E-01	-1.71E+00
to Water system	Impaci	charge to the										
to Soil system		environment	to Wat	ter system								
			to So	il system								

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
 - (1) "Raw material" production: consists of mining, transportation and raw material production.
 - (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product.

Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.
 - Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.
 - Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II. Inventory analyses

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
- (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. "Raw material" in Production:

This product uses carrier (electrographic developer) in the image development process.

- 2. "Product" in Producton:
- 3. Distribution:

Distance of domestic transportation is regarded as 100km according to PCR(AD-04).

- 4. Use:
- $\mbox{-}$ Based on the PCR, energy consumption and print volume are calculated from TEC method.

2,918,400 sheets are printed during the use period of 5 years.

- Environmental load of "producing" and "disposal and recycling" of consumable goods are allocated to this stage.
- The coverage on the paper is 5%(A4) by using standard chart.
- Distance of domestic transportation of consumable goods is regarded as 100km according to PCR.
- Color print ratio is equal to black-and-white print ratio.
- 5. Disposal and recycle:
- 6. Others:

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

Product data sheet

(Input data and parameters for LCA)

Document control no.	F-03-03
Product vendor	Canon Inc.
EcoLEaf registration no.	AD-14-E432



PCR name	EP and IJ printer (PCR-ID:AD-	Product type	Canon imagePRESS C700				
LCA/LCIA in units of:	1	Product weight (kg)	316	Package (kg)	83	Weight total (kg)	399

1. Product information (per unit): parts etc. by material and by process/assembly method

		В	reakdown of primary materials		Math breakdown o	of parts, which need to apply	Processing / Assembly Base	Units (Parts B, C)
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	2.20E+02	Glass	2.93E+00	Press molding:Iron	2.25E+02	Parts assembly	3.21E+02
	Stainless steel	7.24E+00	Paper	2.99E+01	Press moldingNonferrous metal	1.55E+01		
oduct	Aluminium	9.92E+00	PCB	8.46E+00	Injection molding	7.56E+01		
	Other metals	5.55E+00	Wood	3.11E+01				
Ą.	Thermoplastic resin	7.74E+01	Recycled plastic	3.45E+00	Glass molding	2.93E+00		
	Thermosetting resin	2.25E+00						
	Rubber	1.08E+00						
	Subtotal	3.23E+02	3.23E+02 Subtotal					
TN-4-3		Tot	al	3.99E+02	Subtotal	3.19E+02	Subtotal	3.21E+02

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO2, NO2 equivalent.

Classification Consumption Consumption Electricity(kWh) Consumption Consumption Consumption Consumption Consumption Furnace urban gas(m³ Quantity 1.71E+02 0.00E+00 1.23E+00 5.48E-02 3.72E-04 3.54E+01 Classification Quantity Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

stribution	Means of transportation	Diesel truck:4ton	Diesel truck:15ton	Freight by ship			
	Conditions	Load(kg·km)	Load(kg·km)	Load(kg·km)			
	Quantity	6.08E+04	1.28E+05	1.01E+06			
	Note						

[Note]

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance. 4.1 Product and accessories subject to this analysis

	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	
	Distribution	Electricity(kWh)	Electricity(kWh)	Kerosene(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	Groundwater(kg)	
	Quantity	2.23E+03	1.63E+03	0.00E+00	4.63E+00	2.06E-01	1.40E-03	1.69E+03	
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)	Other metal(kg)	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)
	Quantity	6.87E+01	1.40E+01	7.59E+00	1.93E+00	2.17E-03	3.14E+02	1.79E-01	3.06E-02
duct	Note								
Product	Classification	Consumption	Consumption	Consumption					
	Distribution	Paper(kg)	Rubber(kg)	PCB(kg)					
	Quantity	6.22E+01	1.79E+00	5.78E-01					
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Press molding:Iron(kg)	Press molding:Nonferrous metal(kg)	Injection molding(kg)	Parts assembly(kg)	Diesel truck:4ton(kg·km)	Diesel truck:10ton(kg·km)	Diesel truck:15ton(kg·km)	Freight by ship(kg·km)
	Quantity	7.87E+01	9.51E+00	8.80E+01	1.73E+02	1.51E+04	5.84E+04	2.20E+04	2.00E+05
	Note								

4.2 Disposition/Recycle information on consumables and replacement parts

	Classification	Process	Process	Process	Process	Process	Process	Process	
	Distribution	Shredding(kg)	eration to landfill (as as	eration: Industrial waste	Biomass incineration(kg	andfill:general waste(kg	andfill:Industrial waste(k	Electricity (kWh)	
	Quantity	4.10E+01	4.10E+01	1.34E+01	3.42E+01	3.45E+00	1.34E+00	5.61E+00	
	Note								
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Shredding(kg)	Sorting Iron	Sorting other metal	Sorting Plastics	Recycle to Ordinary stee	Recycle to copper plate	Recycle to aluminum plate	Recycle to Thermoplastic resin
nables	Quantity	1.44E+02	1.41E+02	6.20E+01	5.61E+01	7.87E+01	1.92E+00	7.58E+00	5.89E+01
	Note								
unsu	Classification	Process	Process	Process	Process	Deduction	Deduction	Deduction	Deduction
රි	Distribution	Recycle to corrugated board	Recycle to paper board	Recycle to Paper	Recycle to Glass	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)	Other metal(kg)
	Quantity	2.78E+01	0.00E+00	1.69E-01	0.00E+00	-6.46E+01	0.00E+00	-7.58E+00	-1.92E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction		
	Distribution	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)	Paper(kg)	Rubber(kg)		
	Quantity	0.00E+00	-6.79E+01	0.00E+00	0.00E+00	-2.79E+01	-1.69E+00		
	Note								

5. Disposition/Recycle stage information (per product): process method and scenarios

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Diesel truck:4ton(kg • km	iesel truck:10ton(kg•kn	Electricity (kWh)	Shredding(kg)	Incineration to landfill (as ash)(kg)	Incineration: Industrial waste (kg)	Biomass incineration(kg	andfill:general waste(kg
	Quantity	1.91E+04	3.18E+04	6.76E+00	1.96E+02	4.26E+01	7.67E-01	3.19E+01	1.54E+02
	Note								
ario	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Landfill:Industrial waste(kg)	Shredding(kg)	Sorting Iron	Sorting other metal	Sorting Plastics	lecycle to Ordinary ster	Recycle to copper plate	Recycle to aluminum plate
	Quantity	3.18E+00	1.51E+02	1.18E+02	3.62E+01	3.37E+01	8.98E+01	2.22E+00	3.96E+00
	Note								
Scer	Classification	Process	Process	Process	Process	Process	Deduction	Deduction	Deduction
o)	Distribution	Recycle to Thermoplastic resin	Recycle to corrugated board	Recycle to paper board	Recycle to Paper	Recycle to Glass	Ordinary steel(kg)	Stainless steel(kg)	Aluminium(kg)
	Quantity	3.29E+01	2.89E+01	0.00E+00	1.17E-01	9.05E-01	-8.69E+01	-2.88E+00	-3.96E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	
	Distribution	Other metal(kg)	Glass(kg)	Thermoplastic resin(kg)	Thermosetting resin(kg)	Wood(kg)	Paper(kg)	Rubber(kg)	
	Quantity	-2.22E+00	-1.17E+00	-3.49E+01	0.00E+00	-3.10E+01	-2.90E+01	-4.32E-01	
	Note								

[Note]

6. Others:

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.